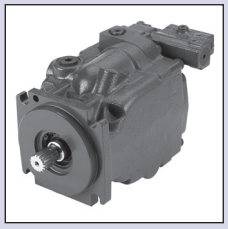
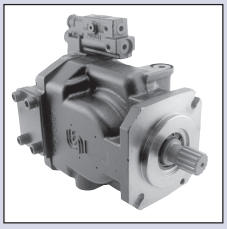
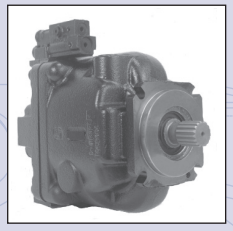
SAUER DANFOSS

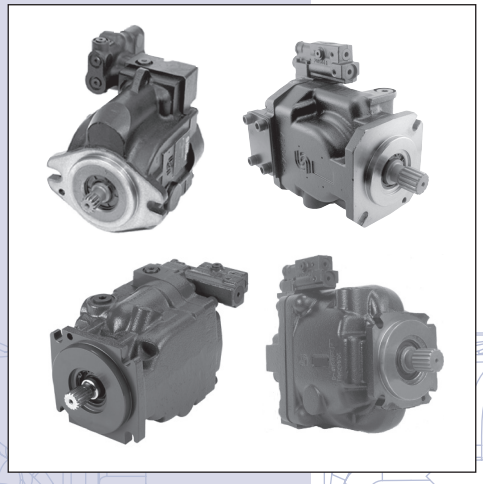
Series 45
Axial Piston
Open Circuit Pumps

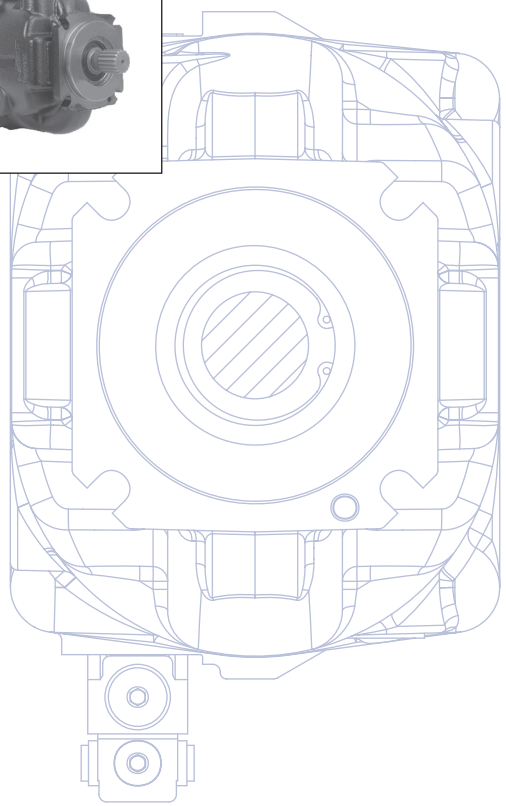
Technical Information











Revisions

History of Revisions

Table of Revisions

Date	Page	Changed	Rev.
September 2012	various	various edits and corrections	GO
August 2012	14-15, 62	added charge pump circuits, added S5 shaft	GN
July 2012	various	dimension changes to shaft drawings and aux. pad O-rings	GM
June 2012	17, 23, 44, 72, 92	Remove bearing life tables for each frame size	GL
March 2012	110	delete running cover dimensions drawing	GK
January 2012	various	add system instability, pg 20 , various model code edits	GJ
December 2011	75	correction to A2 shaft description	GI
October 2011	various	multiple changes and corrections	GH
June 2011	various	edit to technical specifications, edit to model codes	GG
May 2011	56	correction to schematic	GF
April 2011	108	change to spline engagement dimensions	GE
March 2011	various	numerous corrections throughout	GD
January 2011	45, 50	060B max. speed 3120, mounting flange corrections	GC
November 2010	45	add bearing life data for 065C, 075C	GB
October 2010	various	edits and changes - major reorganization	GA
October 2009	22, 27, 31, 41, 43, 47	various minor edits, add EJ, EA control dimensions	FO
July 2009	34, 28	remove T2 shaft option from L and K Frames	FN
May 2009	various	revise fitting depth warning to LS port X	FM
March 2009	various	add fitting depth warning to LS port X	FL
October 2008	62, 65	add SAE-C two bolt housing	FK
September 2008	58-62	dimension changes for Frame J	FJ
June 2008	78, 93, 94, 95	various minor edits, removed S5 shaft from Frame E	FI
May 2008	32, 74, 75, 92	correction to schematics drawings	FH
April 2008	76	correction to S2 spline width (inch measurement only)	FG
April 2008	52, 53	correction to schematics drawings	FG
April 2008	27, 50, 72, 89	add Load sensing - RP and BP must be 20 bar	FF
April 2008	76	Correction to S2 shaft - Class 6 and 37.91 mm length	FF
March 2008	4	Correction to TOC	FE
February 2008	Various	Add LS setting to specifications for each frame	FD
December 2007	Various	Relocate F and E sections, add displacement limiter info.	FC
November 2007	50	Change load sensing setting - bar increments	FB
September 2007	Various	Add Frame F, remove Frame G, and many edits	FA
November 2006	51, 52, 53	Revised schematics information	E
August 2005	-	Removed Frame H, added Frame J	D
April 2003		Added Frame E	C
May 2001	-	Added Frame H and Frame G	B
May 1999	-	First printing	A

Front cover illustrations: F301 389, P003 515

Series 45 Axial Piston Open Circuit Pumps
Technical Information
Contents

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Overview

Series 45 is a complete family of high performance variable displacement, axial piston pumps. Each frame is designed to exceed the demanding work function requirements of the mobile equipment marketplace. Each frame within the Series 45 family is uniquely designed to optimize performance, size, and cost.

Design

High Performance

- Displacements from 25 cm³ - 147 cm³ [1.53 - 8.97 in³/rev]
- Speeds up to 3600 rpm
- Pressures up to 310 bar [4495 psi]
- Variety of control system options including load sensing and pressure compensated

Latest Technology

- Customer-driven using quality function deployment (QFD) and design for manufacturability (DFM) techniques
- Optimized design maximizes efficiency and quiet operation
- Computer-modeled castings to optimize inlet conditions for maximum pump speed
- Compact package size minimizing installation space requirements
- Heavy-duty tapered roller bearings for long life
- Single piece rigid housing to reduce noise and leak paths
- Integrated controls for high speed response and system stability

Reliability

- Designed to rigorous standards
- Proven in both laboratory and field
- Manufactured to rigid quality standards
- Long service life
- Significantly fewer parts
- No gasket joints
- Robust input shaft bearings to handle large external shaft loads
- Integrated gauge ports for monitoring operating conditions

Benefits

Reduced Installation Costs

- Through-drive capability for multi-circuit systems
- Range of mounting flanges, shafts and porting options for ease of installation
- Compact size minimizes installation space requirements
- Help meet engine emission standards
- Reduce engine size by managing power usage more effectively

Reduce Operating Costs

- Optimize machine power usage to maximize fuel economy
- Simple design reduces service requirements
- Heavy duty taper roller shaft bearings provide long service life

Increased Customer Satisfaction

- Reduced noise for operator comfort
- High performance increases productivity

Reduced Heat Load on Cooling System

- High efficiency reduces hydraulic heat generation
- Allows for smaller cooling packages

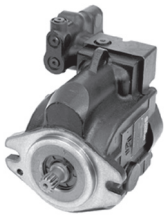
Typical applications

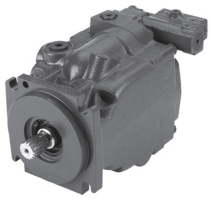
- Cranes
- Telescopic handlers
- Forklift trucks
- Wheel loaders
- Sweepers
- Backhoe loaders
- Forestry and agricultural machinery
- Fan drives
- Paving Machines
- Mining Equipment
- Mowers
- Dozers
- Drilling Machines
- Mini-Excavators
- Other Applications

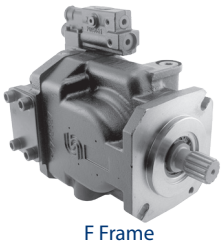
The Series 45 product family

Basic units

The series 45 family of open circuit, variable piston pumps, offers a range of displacements from 25 to 147 cm³/rev [1.53 to 8.97 in³/rev]. With maximum speeds up to 3600 rpm and continuous operating pressures up to 310 bar [4495 psi], product selection is easily tailored to the flow and pressure requirements of individual applications.


K/L Frame


J Frame


F Frame


E Frame

General performance specifications for the series 45 pump family

Pump		Displacement		Speed			Pressure				Theoretical flow (at rated speed)		Mounting
				Continuous	Max.	Min.	Cont.		Max.				
Frame	Model	cm³	in³	min⁻¹ (rpm)	min⁻¹ (rpm)	min⁻¹ (rpm)	bar	psi	bar	psi	US gal/min	l/min	Flange
Frame L *See page 21*	L25C	25	1.53	3200	3600	500	260	3770	350	5075	21.0	80.0	SAE B - 2 bolt
	L30D	30	1.83	3200	3600	500	210	3045	300	4350	25.4	96.0	SAE B - 2 bolt
Frame K *See page 21*	K38C	38	2.32	2650	2800	500	260	3770	350	5075	26.6	100.7	SAE B - 2 bolt
	K45D	45	2.75	2650	2800	500	210	3045	300	4350	31.5	119.3	SAE B - 2 bolt
Frame J *See page 44*	J45B	45	2.75	2800	3360	500	310	4495	400	5800	33.3	126.0	SAE B 2-bolt SAE C 2 and 4-bolt
	J51B	51	3.11	2700	3240	500	310	4495	400	5800	36.4	137.7	SAE B 2-bolt SAE C 2 and 4-bolt
	J60B	60	3.66	2600	3120	500	310	4495	400	5800	41.2	156.0	SAE B 2-bolt SAE C 2 and 4-bolt
	J65C	65	3.97	2500	3000	500	260	3770	350	5075	42.9	162.6	SAE B 2-bolt SAE C 2 and 4-bolt
	J75C	75	4.58	2400	2880	500	260	3770	350	5075	47.5	180.0	SAE B 2-bolt SAE C 2 and 4-bolt
Frame F *See page 72*	F74B	74	4.52	2400	2800	500	310	4495	400	5800	46.9	177.6	SAE B 2-bolt SAE C 4-bolt
	F90C	90	5.49	2200	2600	500	260	3770	350	5075	52.3	198	SAE B 2-bolt SAE C 4-bol
Frame E *See page 92*	E100B	100	6.10	2450	2880	500	310	4495	400	5800	64.7	245.0	SAE C 4-bolt
	E130B	130	7.93	2200	2600	500	310	4495	400	5800	75.5	286.0	SAE C 4-bolt
	E147C	147	8.97	2100	2475	500	260	3770	350	5075	81.5	308.7	SAE C 4-bolt

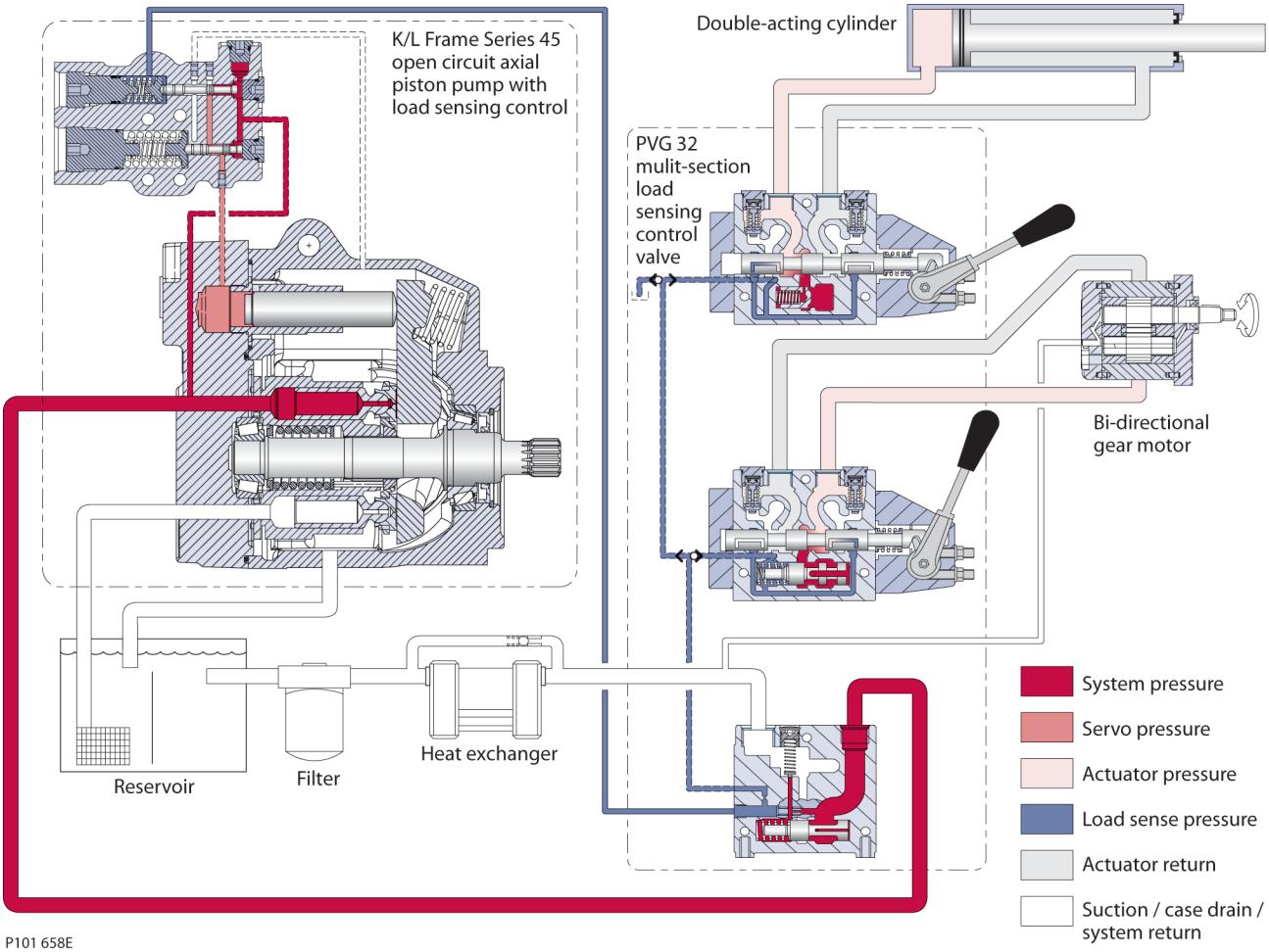
Load sensing open circuit system

The pump receives fluid directly from the reservoir through the inlet line. A screen in the inlet line protects the pump from large contaminants. The pump outlet feeds directional control valves such as PVG-32's, hydraulic integrated circuits (HIC), and other types of control valves. The PVG valve directs pump flow to cylinders, motors and other work functions. A heat exchanger cools the fluid returning from the valve. A filter cleans the fluid before it returns to the reservoir.

Flow in the circuit determines the speed of the actuators. The position of the PVG valve determines the flow demand. A hydraulic pressure signal (LS signal) communicates demand to the pump control. The pump control monitors the pressure differential between pump outlet and the LS signal, and regulates servo pressure to control the swashplate angle. Swashplate angle determines pump flow.

Actuator load determines system pressure. The pump control monitors system pressure and will decrease the swashplate angle to reduce flow if system pressure reaches the PC setting. A secondary system relief valve in the PVG valve acts as a back-up to control system pressure.

Pictorial circuit diagram



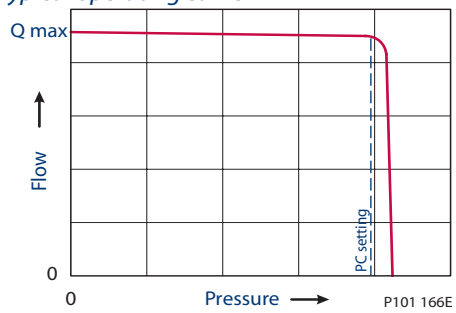
P101 658E

Pressure compensated controls

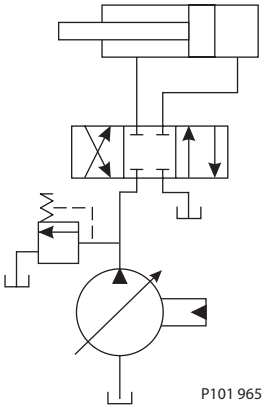
Operation

The PC control maintains constant system pressure in the hydraulic circuit by varying the output flow of the pump. Used with a closed center control valve, the pump remains in high pressure standby mode at the PC setting with zero flow until the function is actuated. This condition is often called a **dead head** condition.

Typical operating curve



Simple closed-center circuit



Once the closed center valve is opened, the PC control senses the immediate drop in system pressure and increases pump flow by increasing the swashplate angle. The pump continues to increase flow until system pressure reaches the PC setting. If system pressure exceeds the PC setting, the PC control reduces the swashplate angle to maintain system pressure by reducing flow. The PC control continues to monitor system pressure and changes swashplate angle to match the output flow with the work function pressure requirements.

If the demand for flow exceeds the capacity of the pump, the PC control directs the pump to maximum displacement. In this condition, actual system pressure depends on the actuator load.

For additional system protection, install a relief valve in the pump outlet line.

Each section includes control schematic diagrams, setting ranges, and response / recovery times for each control available. **Response** is the time (in milliseconds) for the pump to reach zero displacement when commanded by the control. **Recovery** is the time (in milliseconds) for the pump to reach full displacement when commanded by the control. Actual times can vary depending on application conditions.

Pressure compensated system characteristics

- Constant pressure and variable flow
- High pressure standby mode when flow is not needed
- System flow adjusts to meet system requirements
- Single pump can provide flow to multiple work functions
- Quick response to system flow and pressure requirements

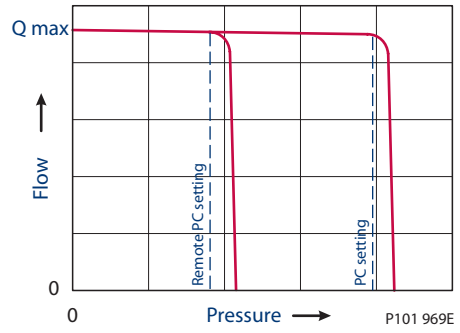
Typical applications for pressure compensated systems

- Constant force cylinders (bailers, compactors, refuse trucks)
- On/off fan drives
- Drill rigs
- Sweepers
- Trenchers

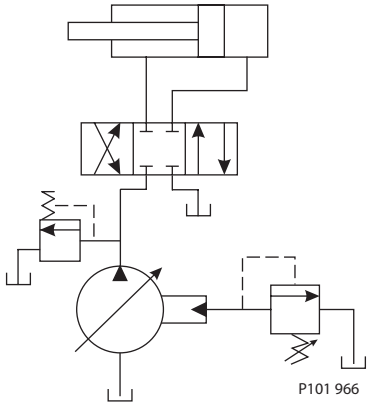
Remote pressure compensated controls

The remote PC control is a two-stage control that allows multiple PC settings. Remote PC controls are commonly used in applications requiring low and high pressure PC operation.

Typical operating curve



Closed center circuit with remote PC



The remote PC control uses a pilot line connected to an external hydraulic valve. The external valve changes pressure in the pilot line, causing the PC control to operate at a lower pressure. When the pilot line is vented to reservoir, the pump maintains pressure at the load sense setting. When pilot flow is blocked, the pump maintains pressure at the PC setting. An on-off solenoid valve can be used in the pilot line to create a low-pressure standby mode. A proportional solenoid valve, coupled with a microprocessor control, can produce an infinite range of operating pressures between the low pressure standby setting and the PC setting.

Each section includes control schematic diagrams, setting ranges, and response / recovery times for each control available. **Response** is the time (in milliseconds) for the pump to reach zero displacement when commanded by the control. **Recovery** is the time (in milliseconds) for the pump to reach full displacement when commanded by the control. Actual times can vary depending on application conditions.

Size the external valve and plumbing for a pilot flow of 3.8 l/min [1 US gal/min]. For additional system protection, install a relief valve in the pump outlet line.

Remote pressure compensated system characteristics

- Constant pressure and variable flow
- High or low pressure standby mode when flow is not needed
- System flow adjusts to meet system requirements
- Single pump can provide flow to multiple work functions
- Quick response to system flow and pressure requirements

Typical applications for remote pressure compensated systems

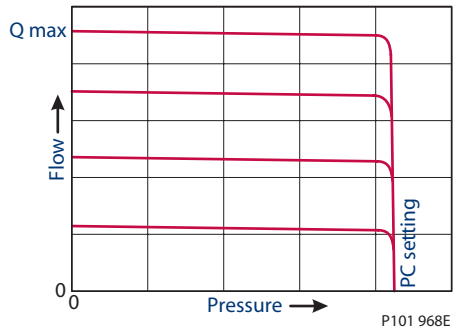
- Modulating fan drives
- Anti-stall control with engine speed feedback
- Front wheel assist
- Road rollers
- Combine harvesters
- Wood chippers

Load sensing controls

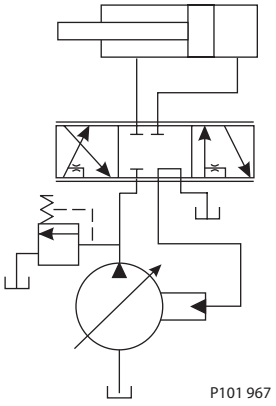
Operation

The LS control matches system requirements for both pressure and flow in the circuit regardless of the working pressure. Used with a closed center control valve, the pump remains in low-pressure standby mode with zero flow until the valve is opened. The LS setting determines standby pressure.

Typical operating curve



Load sensing circuit



Most load sensing systems use parallel, closed center, control valves with special porting that allows the highest work function pressure (LS signal) to feed back to the LS control. **Margin pressure** is the difference between system pressure and the LS signal pressure. The LS control monitors margin pressure to read system demand. A drop in margin pressure means the system needs more flow. A rise in margin pressure tells the LS control to decrease flow.

LS control with bleed orifice

The load sense signal line requires a bleed orifice to prevent high-pressure lockup of the pump control. Most load-sensing control valves include this orifice. An optional internal bleed orifice is available, for use with control valves that do not internally bleed the LS signal to tank.

Integral PC function

The LS control also performs as a PC control, decreasing pump flow when system pressure reaches the PC setting. The pressure compensating function has priority over the load sensing function.

For additional system protection, install a relief valve in the pump outlet line.

Each section includes control schematic diagrams, setting ranges, and response / recovery times for each control available. **Response** is the time (in milliseconds) for the pump to reach zero displacement when commanded by the control. **Recovery** is the time (in milliseconds) for the pump to reach full displacement when commanded by the control. Actual times can vary depending on application conditions.

Load sensing system characteristics

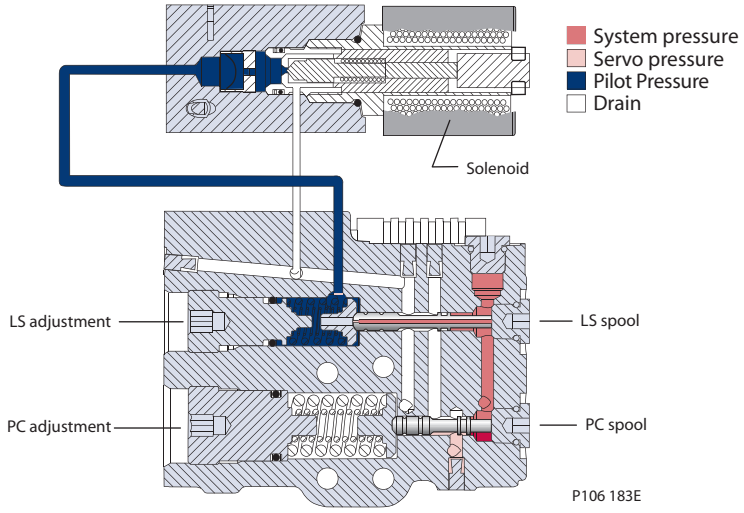
- Variable pressure and flow
- Low pressure standby mode when flow is not needed
- System flow adjusted to meet system requirements
- Lower torque requirements during engine start-up
- Single pump can supply flow and regulate pressure for multiple circuits
- Quick response to system flow and pressure requirements

Electrical on/off pressure compensated controls

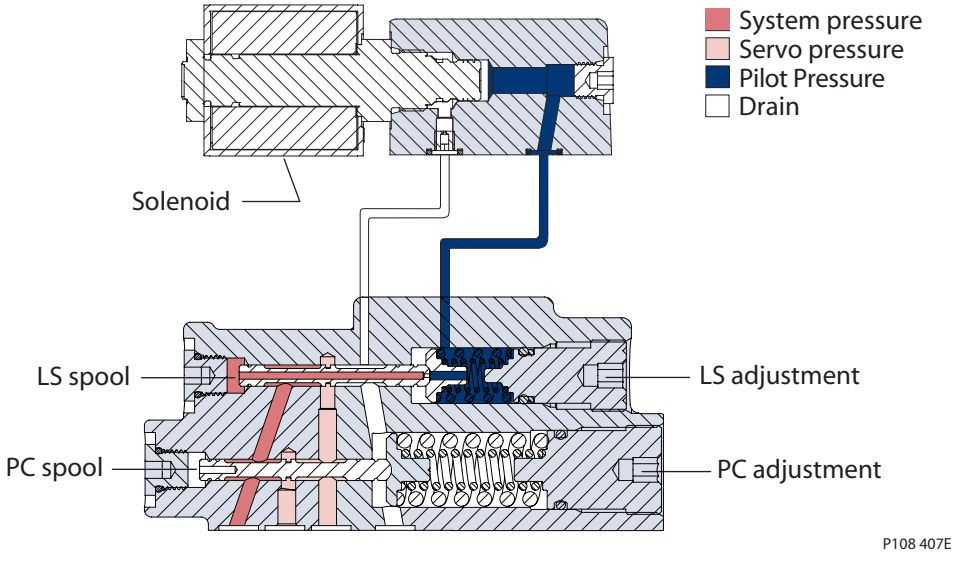
The electrical on/off pressure compensated control allows the pump to operate as a PC type control under normal operating conditions. A solenoid valve overrides the PC control allowing the pump to operate in a low-pressure standby mode. This function provides reduced horsepower and torque loss in certain situations. It may be particularly useful to reduce loads on a system during engine start.

When closed, the solenoid valve prevents flow across the LS spool gain orifice, defeating the LS spool. The pump then functions as a PC control pump. When open, the solenoid valve allows flow across the LS spool gain orifice to reservoir. This flow generates a pressure differential across the LS spool that shifts the spool and de-strokes the pump. The pump then operates in a low-pressure standby condition. The solenoid valve is available in a normally closed or normally open configuration.

Electric Control (frames K and L)



Electric Control (frames E, F, and J)

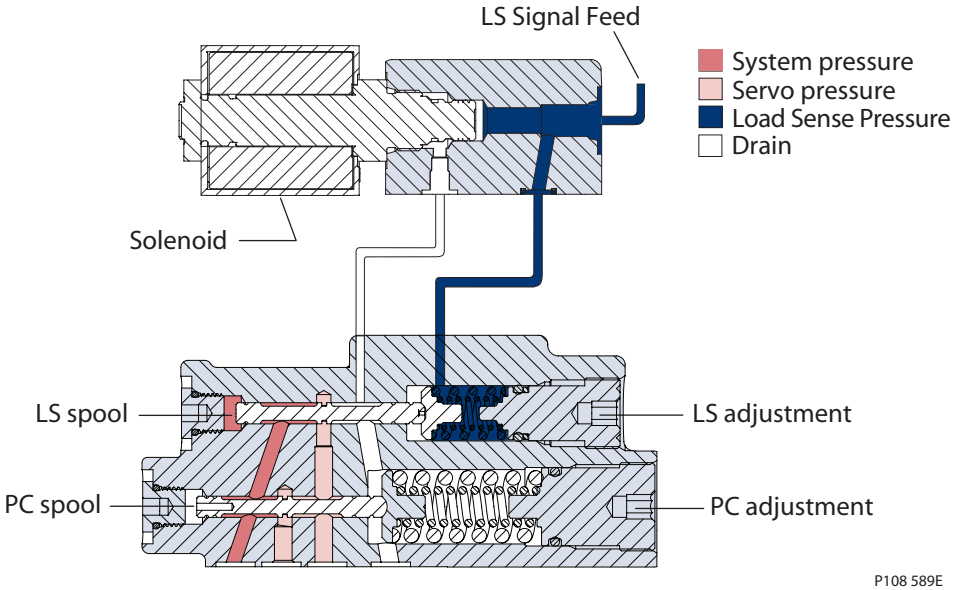


Electric dump valve PC/LS controls

The electric dump valve pressure-compensated/load sense control allows the pump to operate as a PC/LS type control under normal operating conditions. The solenoid dump valve overrides the PC control, allowing the pump to operate in a low-pressure standby mode. This function provides reduced horsepower and torque loss in certain situations. It may be particularly useful to reduce loads on a system during engine start.

When closed, the solenoid valve allows the control to act as a PC/LS control. When open, the solenoid valve allows flow from the incoming load sense pressure to dump to case. This reduces the pressure in the LS spring cavity, shifting the LS spool, and allows the pump to de-stroke to the low pressure standby condition. This control is for applications needing a PC/LS control with the ability to switch to low pressure standby electronically. The solenoid valve is only available in a normally closed configuration.

Electric Dump Control (frames E, F and J)



Charge Pump Circuits

This section includes two general circuits for providing charge pressure to Series 45 pumps.

Example Circuit #1

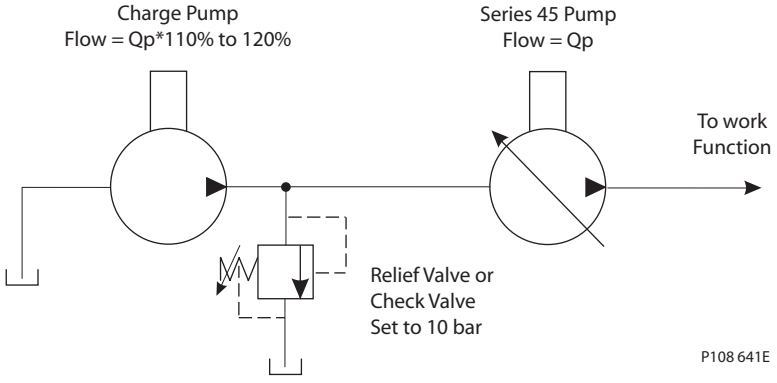
Example Circuit #1 shows a generic open circuit charging layout.

In applications where the Series 45 pump does not have the required inlet pressure available, an external charge pump may be used to increase the inlet pressure to an acceptable level. Scenarios in which this may occur include a layout with the pump above the reservoir, high altitude conditions, etc.

For circuit type #1, follow these recommendations:

- Size the charge pump so that its flow is 10 to 20% greater than the Series 45 flow rate at worst case conditions
- Include a relief valve or check valve, as shown, between the charge pump and S45 pump with an initial pressure setting of up to 10 bar; if aeration at the inlet of the S45 pump is still present, increase the relief/cracking pressure up to 20 bar (maximum).

Generic open circuit



Charge Pump Circuits (continued)

Example Circuit #2

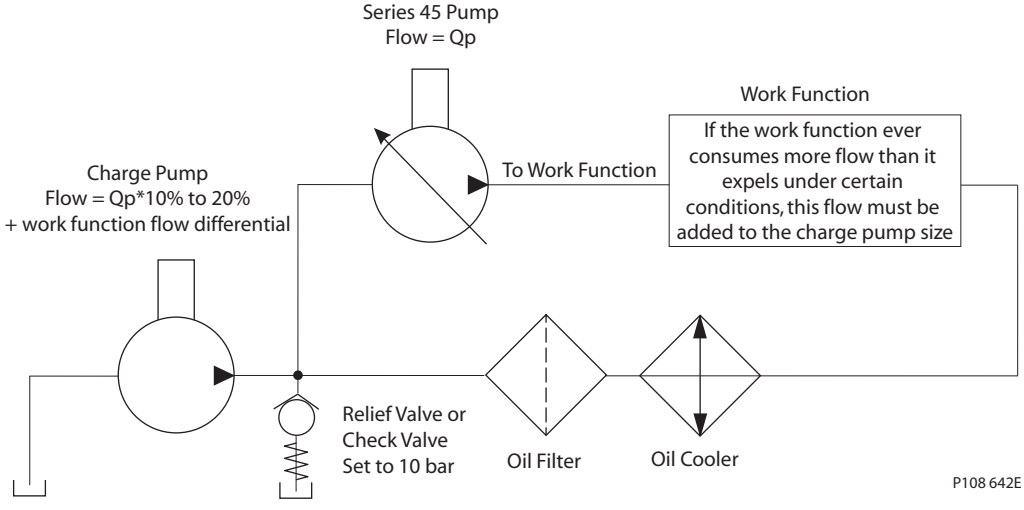
Example Circuit #2 shows a semi-closed circuit charging layout.

In applications where the Series 45 pump does not have the required inlet pressure available, an external charge pump may be used to increase the inlet pressure to an acceptable level. Scenarios in which this may occur include a layout with the pump above the reservoir, high altitude conditions, etc.

For circuit type #2, follow these recommendations:

- Determine if the work function ever consumes more flow than it expels (for example: double acting or single acting cylinders). If so, determine the maximum flow differential in/out of the work function.
- Size the charge pump so that its flow is 10-20% of the Series 45 pump flow at worst case conditions, and increase this size by any work function flow differential which may occur.
- An inline oil cooler may be required for this type of circuit.
- Include an oil filter after the oil cooler; this ensures that any sediment in the oil cooler that may be dislodged due to vibration or any other reason is caught in the filter.
- Include a relief valve or check valve between the charge pump and S45 pump with an initial pressure setting of up to 10 bar; if aeration at the inlet of the S45 pump is still present, increase the relief/cracking pressure up to 20 bar (maximum).

Semi-closed circuit



Operating parameters

Fluids

Ratings and performance data for Series 45 products are based on operating with premium hydraulic fluids containing oxidation, rust, and foam inhibitors. These include premium turbine oils, API CD engine oils per SAE J183, M2C33F or G automatic transmission fluids (ATF), Dexron II (ATF) meeting Allison C-3 or Caterpillar T0-2 requirements, and certain specialty agricultural tractor fluids. For more information on hydraulic fluid selection, see Sauer-Danfoss publications **520L0463** *Hydraulic Fluids and Lubricants, Technical Information*, and **520L0465** *Experience with Biodegradable Hydraulic Fluids, Technical Information*.

Viscosity

Maintain fluid viscosity within the recommended range for maximum efficiency and pump life.
Minimum Viscosity– This should only occur during brief occasions of maximum ambient temperature and severe duty cycle operation.
Maximum Viscosity – This should only occur at cold start. Pump performance will be reduced. Limit speeds until the system warms up.

Fluid viscosity limits

Condition		mm²/s (cSt)	SUS
ν min.	continuous	9	58
	intermittent	6.4	47
ν max.	continuous	110	500
	intermittent (cold start)	1000	4700

Temperature

Maintain fluid temperature within the limits shown in the table. **Minimum temperature** relates to the physical properties of the component materials. Cold oil will not affect the durability of the pump components. However, it may affect the ability of the pump to provide flow and transmit power. **Maximum temperature** is based on material properties. Don't exceed it. Measure maximum temperature at the hottest point in the system. This is usually the case drain.

Temperature limits

Minimum (intermittent, cold start)	- 40° C [- 40° F]
Continuous	82° C [180° F]
Maximum	104° C [220° F]

Ensure fluid temperature and viscosity limits are concurrently satisfied.

Inlet pressure

Maintain inlet pressure within the limits shown in the table. Refer to Inlet pressure vs. speed charts for each displacement.

Inlet pressure limits

Minimum (continuous)	0.8 bar absolute [6.7 in. Hg vac.] (at reduced maximum speed)
Minimum (cold start)	0.5 bar absolute [15.1 in. Hg vac.]

Case pressure

Maintain case pressure within the limits shown in the table. The housing must always be filled with hydraulic fluid.

Case pressure limits

Maximum (continuous)	0.5 bar [7 psi] above inlet
Intermittent (cold start)	2 bar [29 psi] above inlet

Caution

Operating outside of inlet and case pressure limits will damage the pump. To minimize this risk, use full size inlet and case drain plumbing, and limit line lengths.

Operating parameters (continued)

Pressure ratings

The specification tables in each section give maximum pressure ratings for each displacement. Not all displacements within a given frame operate under the same pressure limits. Definitions of the operating pressure limits appear below.

Continuous working pressure is the average, regularly occurring operating pressure. Operating at or below this pressure should yield satisfactory product life. For all applications, the load should move below this pressure. This corresponds to the maximum allowable PC setting.

Maximum (peak) working pressure is the highest intermittent pressure allowed. Maximum machine load should never exceed this pressure, and pressure overshoots should not exceed this pressure. *See Duty cycle and pump life below.

Speed ratings

The specification tables in each section give minimum, maximum, and rated speeds for each displacement. Not all displacements within a given frame operate under the same speed limits. Definitions of these speed limits appear below.

Rated speed is the fastest recommended operating speed at full displacement and 1 bar abs. [0 in Hg vac] inlet pressure. Operating at or below this speed should yield satisfactory product life.

Maximum speed is the highest recommended operating speed at full power conditions. Operating at or beyond maximum speed requires positive inlet pressure and/or a reduction of pump outlet flow. Refer to *Inlet pressure vs. speed* charts for each displacement.

Minimum speed is the lowest operating speed allowed. Operating below this speed will not yield satisfactory performance.

* Duty cycle and pump life

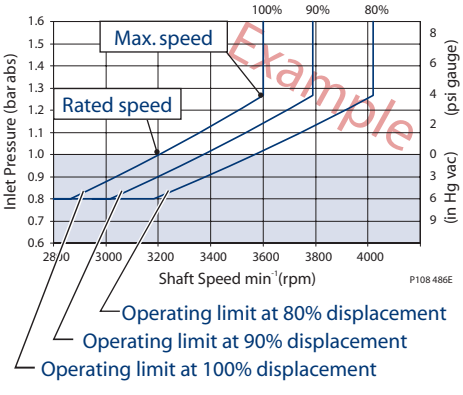
Knowing the operating conditions of your application is the best way to ensure proper pump selection. With accurate duty cycle information, your Sauer-Danfoss representative can assist in calculating expected pump life.

Speed, flow, and inlet pressure

Inlet pressure vs. speed charts in each section show the relationship between speed, flow, and inlet pressure for each displacement. Use these charts to ensure your application operates within the prescribed range.

The charts define the area of inlet pressures and speeds allowed for a given displacement. Operating at lower displacements allows greater speed or lower inlet pressure.

Sample inlet pressure vs. speed chart



Design parameters

Installation

Series 45 pumps may be installed in any position. To optimize inlet conditions, install the pump at an elevation below the minimum reservoir fluid level. Design inlet plumbing to maintain inlet pressure within prescribed limits (see *Inlet pressure limits*, page 13)

Fill the pump housing and inlet line with clean fluid during installation. Connect the case drain line to the uppermost drain port (L1 or L2) to keep the housing full during operation.

To allow unrestricted flow to the reservoir, use a dedicated drain line. Connect it below the minimum reservoir fluid level and as far away from the reservoir outlet as possible. Use plumbing adequate to maintain case pressure within prescribed limits (see *Case pressure limits*, page 13).

Filtration

To prevent damage to the pump, including premature wear, fluid entering the pump inlet must be free of contaminants. Series 45 pumps require system filtration capable of maintaining fluid cleanliness at ISO 4406-1999 class 22/18/13 or better.

Sauer-Danfoss does not recommend suction line filtration. Suction line filtration can cause high inlet vacuum, which limits pump operating speed. Instead we recommend a 125 µm (150 mesh) screen in the reservoir covering the pump inlet. This protects the pump from coarse particle ingestion.

Return line filtration is the preferred method for open circuit systems. Consider these factors when selecting a system filter:

- Cleanliness specifications
- Contaminant ingression rates
- Flow capacity
- Desired maintenance interval

Typically, a filter with a beta ratio of $\beta_{10} = 10$ is adequate. However, because each system is unique, only a thorough testing and evaluation program can fully validate the filtration system. For more information, see Sauer-Danfoss publication **520L0467** *Design Guidelines for Hydraulic Fluid Cleanliness.*

Reservoir

The reservoir provides clean fluid, dissipates heat, and removes entrained air from the hydraulic fluid. It allows for fluid volume changes associated with fluid expansion and cylinder differential volumes. Minimum reservoir capacity depends on the volume needed to perform these functions. Typically, a capacity of one to three times the pump flow (per minute) is satisfactory.

Locate the reservoir outlet (suction line) near the bottom, allowing clearance for settling foreign particles. Place the reservoir inlet (return lines) below the lowest expected fluid level, as far away from the outlet as possible.

Design parameters (continued)

Fluid velocity

Choose piping sizes and configurations sufficient to maintain optimum fluid velocity, and minimize pressure drops. This reduces noise, pressure drops, and overheating. It maximizes system life and performance.

Recommended fluid velocities

System lines	6 to 9 m/sec [20 to 30 ft/sec]
Suction line	1 to 2 m/sec [4 to 6 ft/sec]
Case drain	3 to 5 m/sec [10 to 15 ft/sec]

Typical guidelines; obey all pressure ratings.

Velocity equations

SI units

Q = flow (l/min)
A = area (mm²)

$$\text{Velocity} = \frac{16.67 \cdot Q}{A} \quad \text{(m/sec)}$$

US units

Q = flow (US gal/min)
A = area (in²)

$$\text{Velocity} = \frac{0.321 \cdot Q}{A} \quad \text{(ft/sec)}$$

Shaft loads

Series 45 pumps have tapered roller bearings capable of accepting external radial and thrust (axial) loads. The external radial shaft load limits are a function of the load position, orientation, and the operating conditions of the pump.

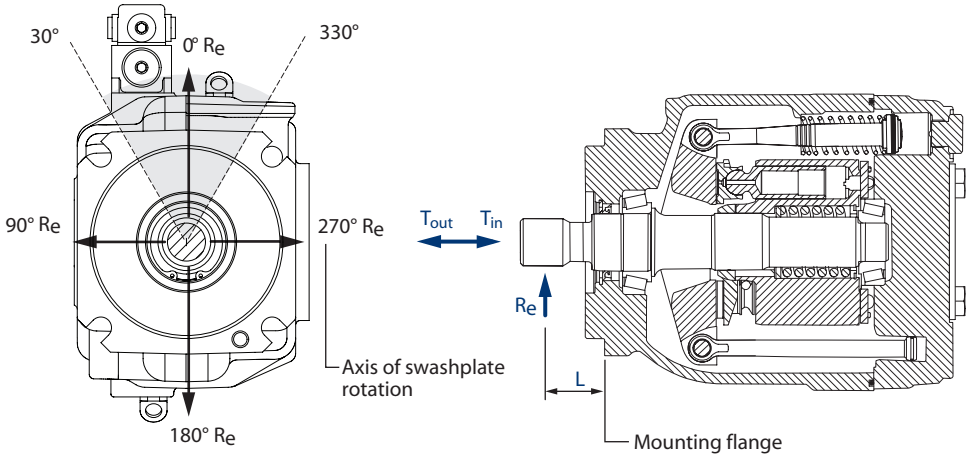
The maximum allowable radial load (R_e) is based on the maximum external moment (M_e) and the distance (L) from the mounting flange to the load. Compute radial loads using the formula below. Tables in each section give maximum external moment (M_e) and thrust (axial) load (T_{in}, T_{out}) limits for each pump frame size and displacement.

Radial load formula

$$M_e = R_e \cdot L$$

L = Distance from mounting flange to point of load
M_e = Maximum external moment
R_e = Maximum radial side load

Shaft load orientation



P101 080E

Bearing life

All shaft loads affect bearing life. In applications where external shaft loads can not be avoided, maximize bearing life by orientating the load between the 30° and 330° positions, as shown. Tapered input shafts or clamp-type couplings are recommended for applications with radial shaft loads.

Design parameters (continued)

Mounting flange loads

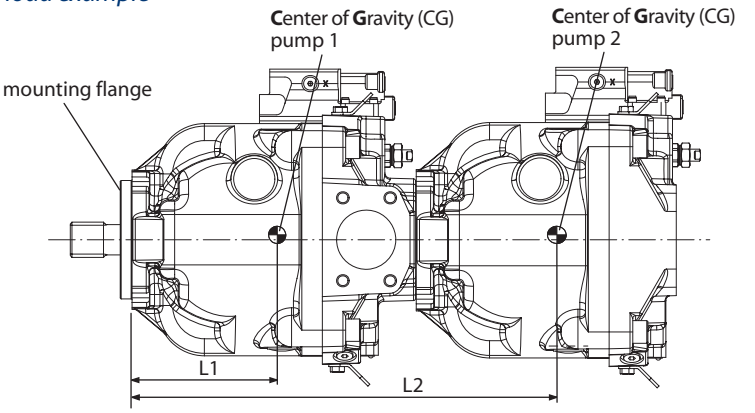
Adding auxiliary pumps and/or subjecting pumps to high shock loads may overload the pump mounting flange. Tables in each section give allowable continuous and shock load moments for each frame size. Applications with loads outside allowable limits require additional pump support.

- **Shock load moment** (M_s) is the result of an instantaneous jolt to the system.
- **Continuous load moments** (M_c) are generated by the typical vibratory movement of the application.

Estimating overhung load moments

Use the equations below to estimate the overhung load moments for multiple pump mounting. See installation drawings in each section to find the distance from the mounting flange to the center of gravity for each frame size. Refer to the technical specifications in each section to find pump weight.

Overhung load example



P101 081E

Shock load formula $M_s = G_s \cdot K \cdot (W_1 \cdot L_1 + W_2 \cdot L_2 + ... W_n \cdot L_n)$

Continuous load formula $M_c = G_c \cdot K \cdot (W_1 \cdot L_1 + W_2 \cdot L_2 + ... W_n \cdot L_n)$

SI units

M_s = Shock load moment (N•m)
M_c = Continuous (vibratory) load moment (N•m)
G_s = Acceleration due to external shock (G's)
G_c = Acceleration due to continuous vibration (G's)
K = Conversion factor = 0.00981
W_n = Mass of n^{th} pump (kg)
L_n = Distance from mounting flange to n^{th} pump CG (mm)

US units

M_s = Shock load moment (lbf•in)
M_c = Continuous (vibratory) load moment (lbf•in)
G_s = Acceleration due to external shock (G's)
G_c = Acceleration due to continuous vibration (G's)
K = Conversion factor = 1
W_n = Weight of n^{th} pump (lb)
L_n = Distance from mounting flange to n^{th} pump CG (in)

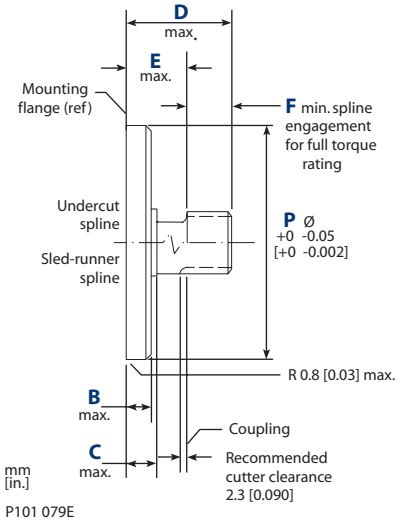
Design parameters (continued)

Auxiliary mounting pads

Auxiliary mounting pads are available for all radial ported Series 45 pumps. Since the auxiliary pad operates under case pressure, use an O-ring to seal the auxiliary pump mounting flange to the pad. Oil from the main pump case lubricates the drive coupling.

- All mounting pads meet SAE J744 Specifications.
- The combination of auxiliary shaft torque and main pump torque must not exceed the maximum pump input shaft rating. Tables in each section give input shaft torque ratings for each frame size.
- Applications subject to severe vibratory or shock loading may require additional support to prevent mounting flange damage. Tables in each section give allowable continuous and shock load moments for each frame size.
- The drawing and table below give mating pump dimensions for each size mount. Refer to installation drawings in each section for auxiliary mounting pad dimensions.

Mating pump specifications



Dimensions

	SAE A	SAE B	SAE C
P	82.55 [3.250]	101.60 [4.000]	127.00 [5.000]
B	6.35 [0.250]	9.65 [0.380]	12.70 [0.500]
C	12.70 [0.500]	15.20 [0.600]	23.37 [0.920]
D	58.20 [2.290]	53.10 [2.090]	55.60 [2.190]
E	15.00 [0.590]	17.50 [0.690]	30.50 [1.200]
F	13.50 [0.530]	14.20 [0.560]	18.30 [0.720]

Input shaft torque ratings

Input shaft tables in each section give maximum torque ratings for available input shafts. Ensure that your application respects these limits.

Maximum torque ratings are based on shaft strength. Do not exceed them.

Coupling arrangements that are not oil-flooded provide a reduced torque rating. Contact your Sauer-Danfoss representative for proper torque ratings if your application involves non oil-flooded couplings.

Sauer-Danfoss recommends mating splines adhere to ANSI B92.1-Class 5. Sauer-Danfoss external splines are modified class 5 fillet root side fit. The external major diameter and circular tooth thickness dimensions are reduced to ensure a good clearance fit with the mating spline. Tables in each section give full spline dimensions and data.

Design parameters (continued)

Understanding and minimizing system noise

Charts in each section give sound levels for each frame size and displacement. Sound level data are collected at various operating speeds and pressures in a semi-anechoic chamber. Many factors contribute to the overall noise level of any application. Below is some information to help understand the nature of noise in fluid power systems, and some suggestions to help minimize it.

Noise is transmitted in fluid power systems in two ways: as fluid borne noise, and structure borne noise.

Fluid-borne noise (pressure ripple or pulsation) is created as pumping elements discharge oil into the pump outlet. It is affected by the compressibility of the oil, and the pump's ability to transition pumping elements from high to low pressure. Pulsations travel through the hydraulic lines at the speed of sound (about 1400 m/s [4600 ft/sec] in oil) until there is a change (such as an elbow) in the line. Thus, amplitude varies with overall line length and position.

Structure-borne noise is transmitted wherever the pump casing connects to the rest of the system. The way system components respond to excitation depends on their size, form, material, and mounting.

System lines and pump mounting can amplify pump noise. Follow these suggestions to help minimize noise in your application:

- Use flexible hoses.
- Limit system line length.
- If possible, optimize system line position to minimize noise.
- If you must use steel plumbing, clamp the lines.
- If you add additional support, use rubber mounts.
- Test for resonants in the operating range, if possible avoid them.

Understanding and minimizing system instability

Knowing the operating conditions and system setup of your application is the best way to ensure a stable system. All fan-drive circuits should use a choke orifice to ensure system stability. With accurate system information, your Sauer-Danfoss representative can assist you in the selection of a choke orifice.

Sizing equations

Use these equations to help select the right pump size, displacement and power requirements for your application:

	Based on SI units	Based on US units
Flow	Output flow $Q = \frac{V_g \cdot n \cdot \eta_v}{1000}$ (l/min)	Output flow $Q = \frac{V_g \cdot n \cdot \eta_v}{231}$ (US gal/min)
Torque	Input torque $M = \frac{V_g \cdot \Delta p}{20 \cdot \pi \cdot \eta_m}$ (N•m)	Input torque $M = \frac{V_g \cdot \Delta p}{2 \cdot \pi \cdot \eta_m}$ (lbf•in)
Power	Input power $P = \frac{M \cdot n \cdot \pi}{30\,000} = \frac{Q \cdot \Delta p}{600 \cdot \eta_t}$ (kW)	Input power $P = \frac{M \cdot n \cdot \pi}{198\,000} = \frac{Q \cdot \Delta p}{1714 \cdot \eta_t}$ (hp)

Variables SI units [US units]

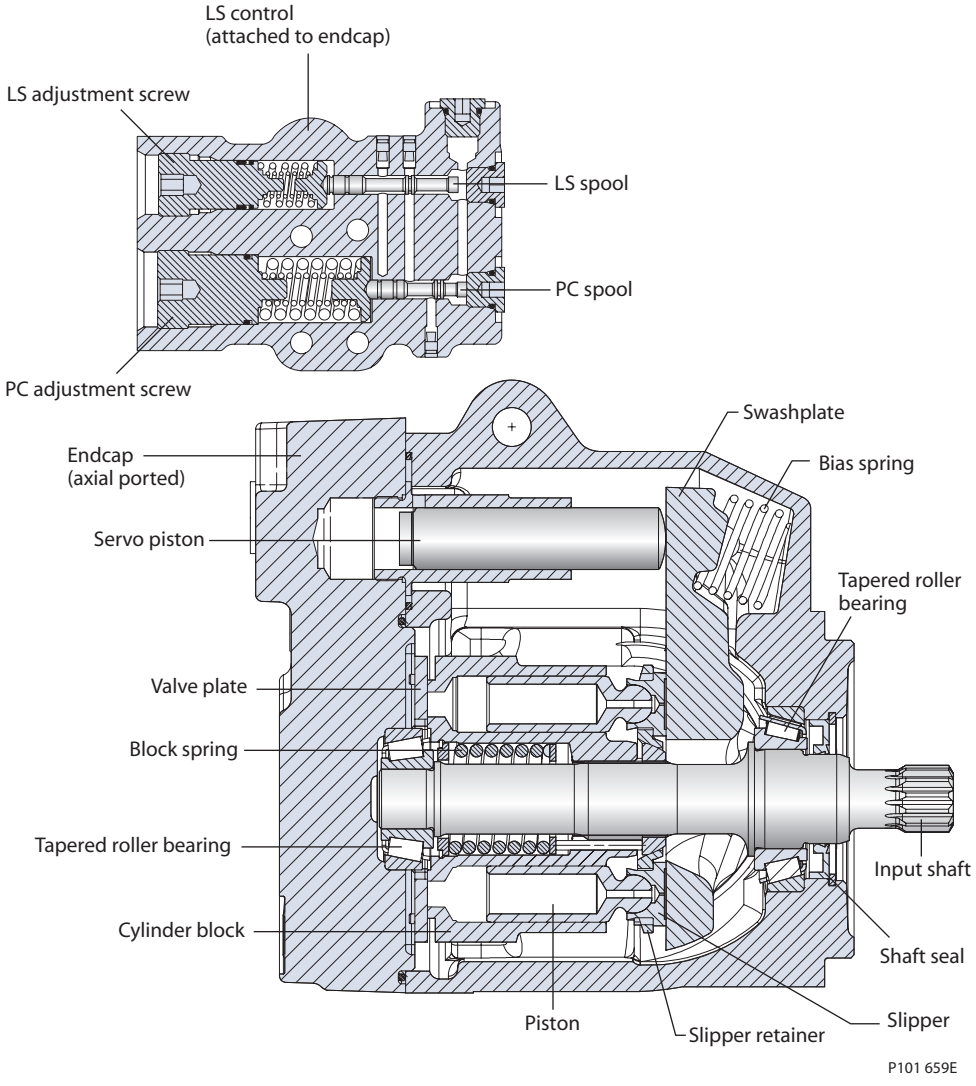
V_g	=	Displacement per revolution	cm^3/rev [in^3/rev]
p_O	=	Outlet pressure	bar [psi]
p_i	=	Inlet pressure	bar [psi]
Δp	=	$p_O - p_i$ (system pressure)	bar [psi]
n	=	Speed	min^{-1} (rpm)
η_v	=	Volumetric efficiency	
η_m	=	Mechanical efficiency	
η_t	=	Overall efficiency ($\eta_v \cdot \eta_m$)	

Design

Series 45 Frame L and K pumps have a single servo piston design with a cradle-type swashplate set in polymer-coated journal bearings. A bias spring and internal forces increase swashplate angle. The servo piston decreases swashplate angle. Nine reciprocating pistons displace fluid from the pump inlet to the pump outlet as the cylinder block rotates on the pump input shaft. The block spring holds the piston slippers to the swashplate via the slipper retainer. The cylinder block rides on a bi-metal valve plate optimized for high volumetric efficiency and low noise. Tapered roller bearings support the input shaft and a viton lip-seal protects against shaft leaks.

An adjustable one spool (PC only, not shown) or two spool (LS and remote PC) control senses system pressure and load pressure (LS controls). The control ports system pressure to the servo piston, adjusting swashplate angle to control pump output flow.

Frame K/L cross section



Technical Specifications

For general operating parameters, including fluid viscosity, temperature, and inlet and case pressures, *see page 13*. For system design parameters, including installation, filtration, reservoir, and line velocities, *see page 15*.

For definitions of pressure and speed ratings, *see page 14*. For more information on external shaft loads, *see page 16*; mounting flange loads, *see page 17*.

			L Frame		K Frame	
		Unit	**L25C**	**L30D**	**K38C**	**K45D**
Maximum Displacement		cm^3 [in^3]	25 [1.53]	30 [1.83]	38 [2.32]	45 [2.75]
Working Input Speed	Minimum	min^{-1} (rpm)	500	500	500	500
	Continuous		3200	3200	2650	2650
	Maximum		3600	3600	2800	2800
Working Pressure	Continuous	bar [psi]	260 [3770]	210 [3045]	260 [3770]	210 [3045]
	Maximum		350 [5075]	300 [4350]	350 [5075]	300 [4350]
Flow at rated speed (theoretical)		l/min [US gal/min]	80 [21]	96 [25.4]	100.7 [26.6]	119.3 [31.5]
Input torque at maximum displacement (theoretical) at 49° C [120°F]		N•m/bar [lbf•in/1000 psi]	0.398 [243]	0.477 [291]	0.605 [369]	0.716 [438]
Mass moment of inertia of internal rotating components		$kg•m^2$ [$slug•ft^2$]	0.00169 [0.00125]	0.00161 [0.00119]	0.00184 [0.00135]	0.00203 [0.00150]
Weight	Axial ports	kg [lb]	19 [42]			
	Radial ports		24 [53]			
External Shaft Loads	External moment (M_e)	N•m [lbf•in]	61 [540]	61 [540]	76 [673]	76 [673]
	Thrust in (T_{in}), out (T_{out})	N [lbf]	1000 [225]	1000 [225]	1200 [270]	1200 [270
Mounting flange load moments	Vibratory (continuous)	N•m [lbf•in]	1005 [8895]			
	Shock (maximum)		3550 [31420]			

Order code

R	S	P				C		D		E		F		G	H	J				K			L			M			N		

Code description

Code	Description
R	Product Frame, Variable Open Circuit Pump
S	Rotation
P	Displacement
C	Control Type
D	Pressure Compensator Setting
E	Load Sense Setting
F	Not Used
G	Choke Orifice
H	Gain Orifice
J	Input Shaft/Auxiliary Mount/Endcap
K	Shaft Seal/Front Mounting Flange/Housing Ports
L	Displacement Limiter
M	Special Hardware
N	Special Features

Order code (continued)

R	S	P	C	D	E	F	G	H	J	K	L	M	N

R *Frame*

		L Frame		K Frame	
		025C	030D	038C	045D
KR	K Frame, variable displacement open circuit pump			•	•
LR	L Frame, variable displacement open circuit pump	•	•		

S *Rotation*

L	Left Hand (counterclockwise)	•	•	•	•
R	Right Hand (clockwise)	•	•	•	•

P *Displacement*

025C	025 cm³/rev [1.53 in³/rev]	•			
030D	030 cm³/rev [1.83 in³/rev]		•		
038C	038 cm³/rev [2.32 in³/rev]			•	
045D	045 cm³/rev [2.75 in³/rev]				•

C *Control type*

		L Frame		K Frame	
		025C	030D	038C	045D
PC	Pressure Compensator	•	•	•	•
LB	Load Sensing/Pressure Comp. with internal bleed orifice	•	•	•	•
LS	Load Sensing/Pressure Comp.	•	•	•	•
RP	Remote Pressure Compensator	•	•	•	•
EB	Electric on/off, 12VDC, Normally Closed, Deutsch	•	•	•	•
EA	Electric on/off, 12VDC, Normally Open, Deutsch	•	•	•	•

D *PC setting (2 digit code, 10 bar increments)*

Example	25 = 250 bar (3625 psi)				
10–21	100 to 210 bar [1450 to 3045 psi]	•	•	•	•
22-26	220 to 260 bar [3190 to 3771 psi]	•		•	

E *Load sensing setting (2 digit code, 1 bar increments)*

Example	20 = 20 bar (290 psi)				
12–36	12 to 36 bar [174 to 522 psi]	•	•	•	•
NN	Not applicable (pressure compensated only controls)	•	•	•	•

F *Not used*

NN	Not applicable	•	•	•	•

G *Pilot/Choke Orifice*

N	None (standard)	•	•	•	•

H *Gain Orifice*

3	1.0 mm diameter	•	•	•	•

Order code (continued)

R	S	P				C		D		E		F		G	H	J				K			L			M			N		

J *Input Shaft*

C2	13 tooth, 16/32 pitch
C3	15 tooth, 16/32 pitch
K1	0.875 inch straight keyed
K2	0.875 inch straight keyed (long)
T1	1.0 inch Taper

Auxiliary Mount/Endcap Style

Auxiliary Description	Endcap Style	Inlet Porting	Outlet Porting	Endcap Description	Code
None	Axial	O-Ring Boss	O-Ring Boss	Inlet - SAE O-Ring boss port (1.875 inch threads) Outlet - SAE O-Ring boss port (1.3125 inch threads) Control - Left Side	NF
None	Axial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (1.25 inch port 0.4375 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads) Control - Left Side	NM
None	Axial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (1.25 inch port M10 threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port M10 threads) Control - Left Side	NP
None	Radial	O-Ring Boss	O-Ring Boss	Inlet - SAE O-Ring boss port (1.875 inch threads) Outlet - SAE O-Ring boss port (1.3125 inch threads) Control - Right Side	NG
None	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (1.5 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads) Control - Right Side	NK
None	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (1.5 inch port M12 threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port M10 threads) Control - Right Side	NR
Running Cover	Radial	O-Ring Boss	O-Ring Boss	Inlet - SAE O-Ring boss port (1.875 inch threads) Outlet - SAE O-Ring boss port (1.3125 inch threads) Control - Right Side	RG
Running Cover	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (1.5 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads) Control - Right Side	RK
SAE-A, 11 teeth	Radial	O-Ring Boss	O-Ring Boss	Inlet - SAE O-Ring boss port (1.875 inch threads) Outlet - SAE O-Ring boss port (1.3125 inch threads) Control - Right Side	TG
SAE-A, 9 teeth	Radial	O-Ring Boss	O-Ring Boss	Inlet - SAE O-Ring boss port (1.875 inch threads) Outlet - SAE O-Ring boss port (1.3125 inch threads) Control - Right Side	AG
SAE-A, 9 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (1.5 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads) Control - Right Side	AK
SAE-B, 13 teeth	Radial	O-Ring Boss	O-Ring Boss	Inlet - SAE O-Ring boss port (1.875 inch threads) Outlet - SAE O-Ring boss port (1.3125 inch threads) Control - Right Side	BG
SAE-B, 13 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (1.5 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads) Control - Right Side	BK
SAE-B, 13 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (1.5 inch port M12 threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port M10 threads) Control - Right Side	BR
SAE-BB, 15 teeth	Radial	O-Ring Boss	O-Ring Boss	Inlet - SAE O-Ring boss port (1.875 inch threads) Outlet - SAE O-Ring boss port (1.3125 inch threads) Control - Right Side	VG
SAE-BB, 15 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (1.5 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads) Control - Right Side	VK

Order code (continued)

R S P C D E F G H J K L M N

J *Input Shaft/Auxiliary Mount/Endcap*

Available Combinations

	L Frame		K Frame	
	025C	030D	038C	045D
C2AG*	•	•	•	•
C2BG*	•	•	•	•
C2NF*	•	•	•	•
C2NG**	•	•	•	•
C2NK**			•	•
C2NM**			•	•
C2NP**			•	•
C2NR*			•	•
C2RG*	•	•	•	•
C2TG*	•	•	•	•
C3AG*	•	•	•	•
C3AK**			•	•
C3BG*	•	•	•	•
C3NF*	•	•	•	•
C3NG**	•	•	•	•
C3NK**			•	•
C3RG*	•	•	•	•

	L Frame		K Frame	
	025C	030D	038C	045D
C3TG*	•	•	•	•
C3VG*			•	•
K1AG*	•	•		
K1NF*	•	•	•	•
K1NG**	•	•	•	•
K1RG*	•	•		
K2AG*	•	•	•	•
K2BG*	•	•	•	•
K2NF*	•	•	•	•
K2NG**	•	•	•	•
K2NM**			•	•
K2RG*	•	•	•	•
T1BG*			•	•
T1NF*	•	•	•	•
T1NG**	•	•	•	•
T1RG*	•	•	•	•

** PLB or AAA Displacement limiter options only ** KNB Displacement limiter options only*

K *Shaft seal*		L Frame 025C	L Frame 030D	K Frame 038C	K Frame 045D
A	Single (Viton)	•	•	•	•

K *Mounting flange and housing port style*					
6	SAE-B Flange 2-bolt/SAE O-ring boss ports	•	•	•	•

K *Not used*					
N	Not applicable	•	•	•	•

L *Displacement limiter*					
AAA	Adjustable, factory set at max angle	•	•	•	•
KNB	None	•	•	•	•
PLB	None (plugged)	•	•	•	•

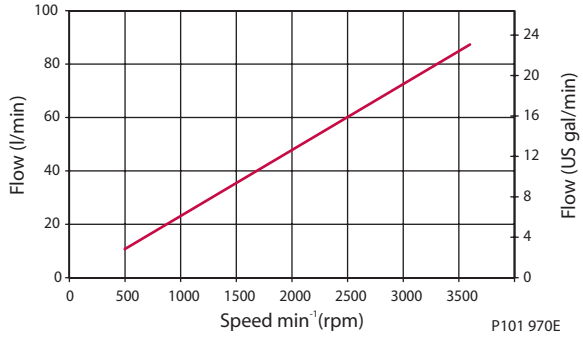
M *Special hardware*					
NNN	None	•	•	•	•

N *Special features*					
NNN	None	•	•	•	•

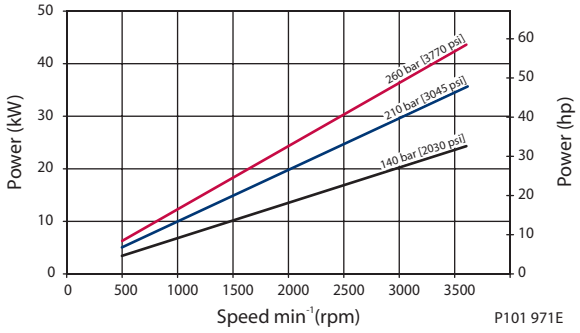
Performance L25C

Flow and power data valid at 49°C [120°F] and viscosity of 17.8 mm²/sec [88 SUS].

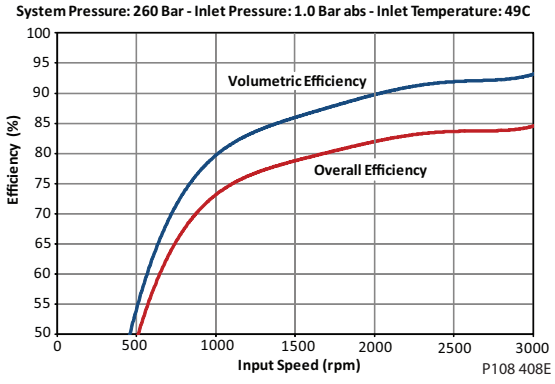
Flow vs. speed



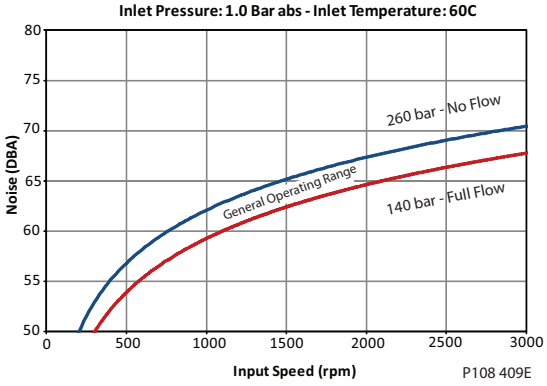
Input power vs. speed



Efficiency

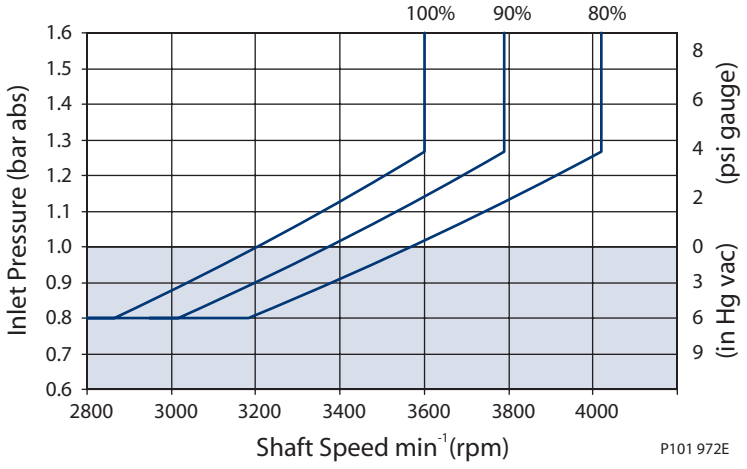


Noise



The chart on the right shows allowable inlet pressure and speed at various displacements. Greater speeds and lower inlet pressures are possible at reduced displacement. Operating outside of acceptable limits reduces pump life.

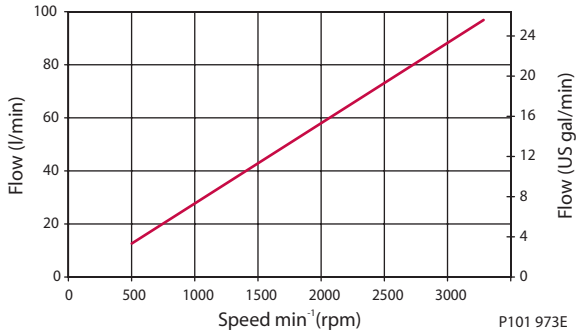
Inlet pressure vs. speed



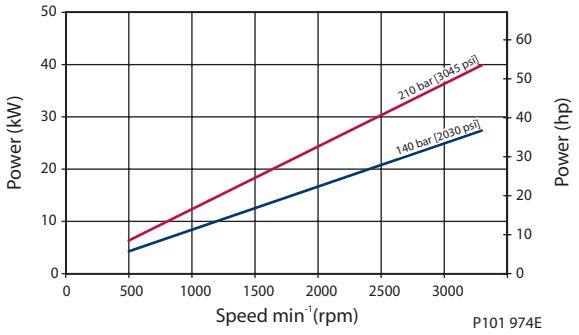
Performance L30D

Flow and power data valid at 49°C [120°F] and viscosity of 17.8 mm²/sec [88 SUS].

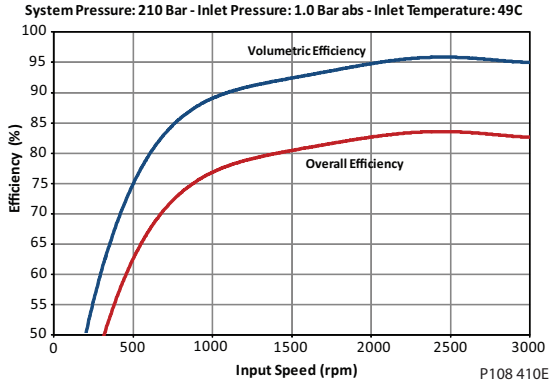
Flow vs. speed



Input power vs. speed



Efficiency

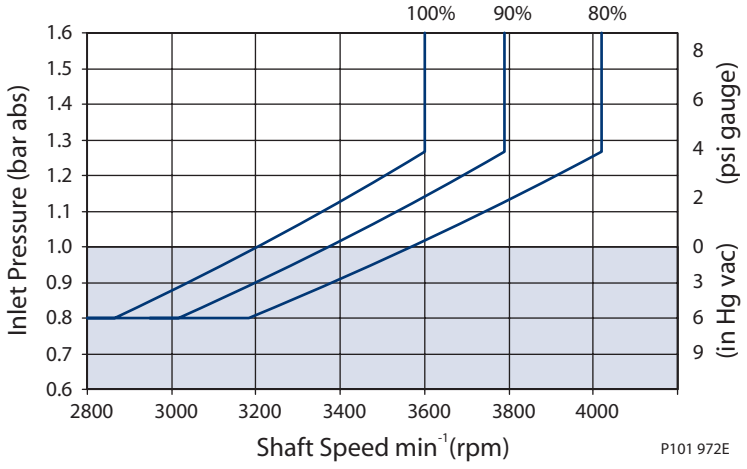


Noise

dB(A)	210 bar [3045 psi]	
	1800 min^{-1} (rpm)	Rated Speed
L30D	66	70

The chart on the right shows allowable inlet pressure and speed at various displacements. Greater speeds and lower inlet pressures are possible at reduced displacement. Operating outside of acceptable limits reduces pump life.

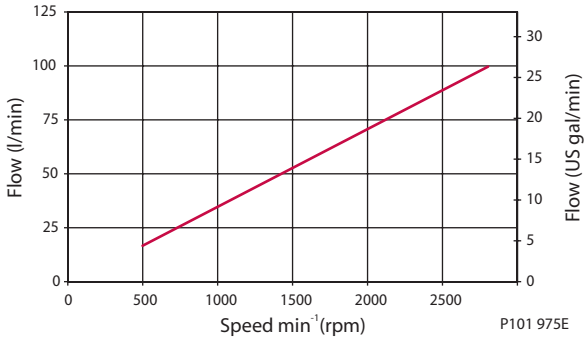
Inlet pressure vs. speed



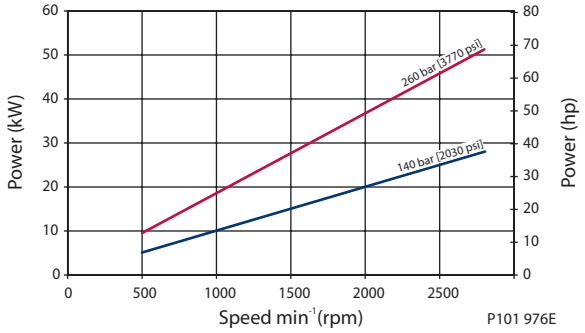
Performance K38C

Flow and power data valid at 49°C [120°F] and viscosity of 17.8 mm²/sec [88 SUS].

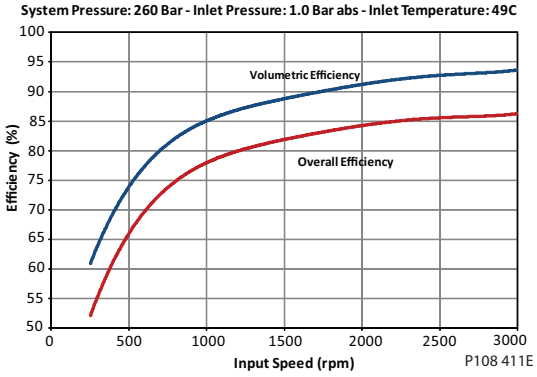
Flow vs. speed



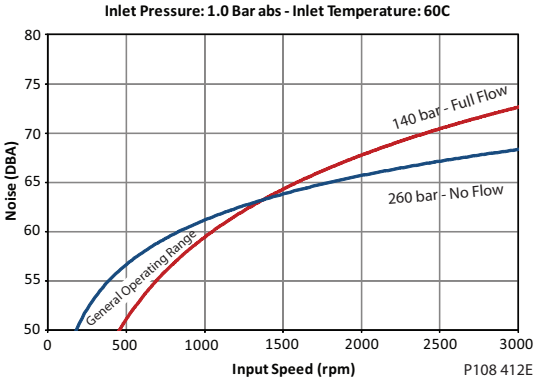
Input power vs. speed



Efficiency

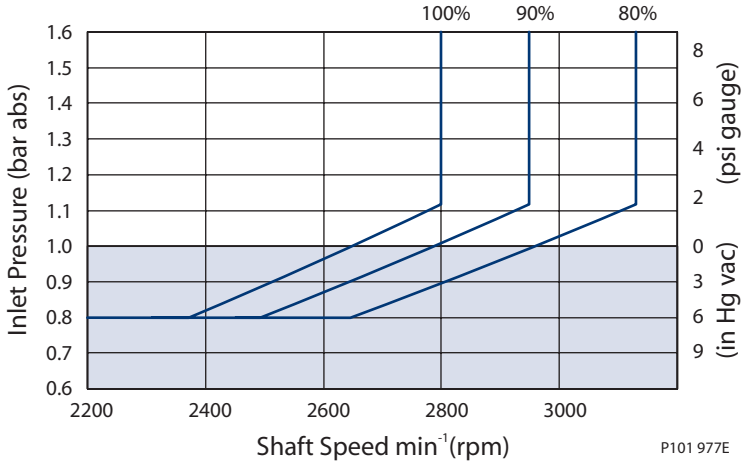


Noise



The chart on the right shows allowable inlet pressure and speed at various displacements. Greater speeds and lower inlet pressures are possible at reduced displacement. Operating outside of acceptable limits reduces pump life.

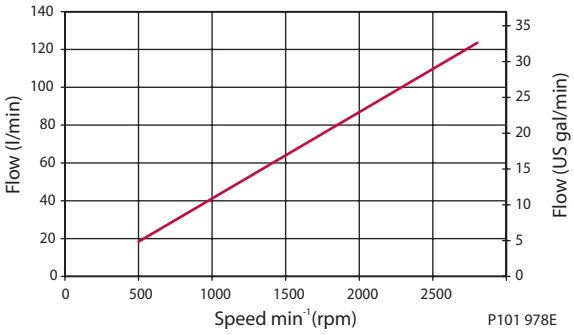
Inlet pressure vs. speed



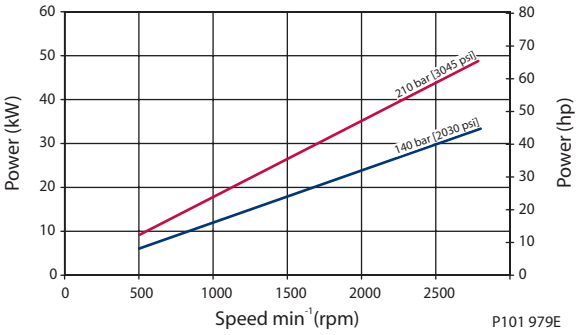
Performance K45D

Flow and power data valid at 49°C [120°F] and viscosity of 17.8 mm²/sec [88 SUS].

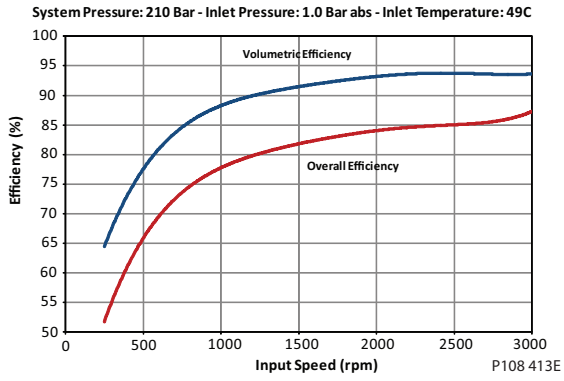
Flow vs. speed



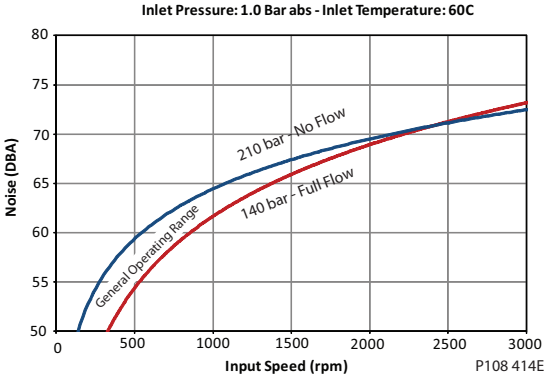
Input power vs. speed



Efficiency

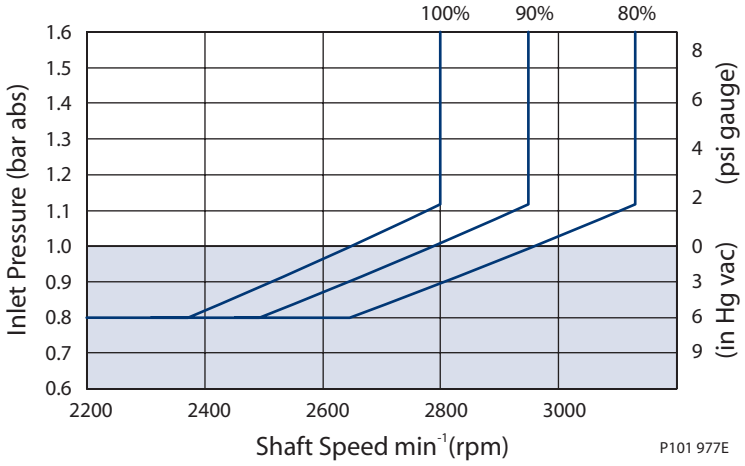


Noise



The chart on the right shows allowable inlet pressure and speed at various displacements. Greater speeds and lower inlet pressures are possible at reduced displacement. Operating outside of acceptable limits reduces pump life.

Inlet pressure vs. speed



Hydrauilic Controls

Pressure Compensated Controls

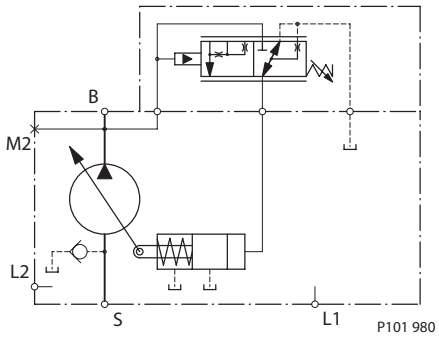
Response/Recovery Times

(ms)	Response	Recovery
L25C	30	90
L30D	30	100
K38C	30	105
K45D	30	110

PC Setting Range

Model	bar	psi
L25C	100–260	1450–3770
L30D	100–210	1450–3045
K38C	100–260	1450–3770
K45D	100–210	1450–3045

Schematic



Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M2 = System pressure gauge port

Remote Pressure Compensated Controls

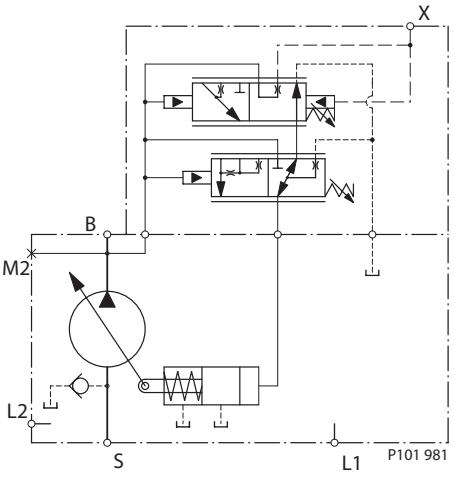
Response/Recovery Times

(ms)	Response	Recovery
L25C	30	90
L30D	30	100
K38C	30	105
K45D	30	110

PC Setting Range

Model	bar	psi
L25C	100–260	1450–3770
L30D	100–210	1450–3045
K38C	100–260	1450–3770
K45D	100–210	1450–3045

Schematic



Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M2 = System pressure gauge port
X = Remote PC port

Hydraulic Controls (continued)

Load Sensing/Pressure Compensated Controls

Response/Recovery Times

(ms)	Response	Recovery
L25C	30	70
L30D	30	70
K38C	30	80
K45D	30	80

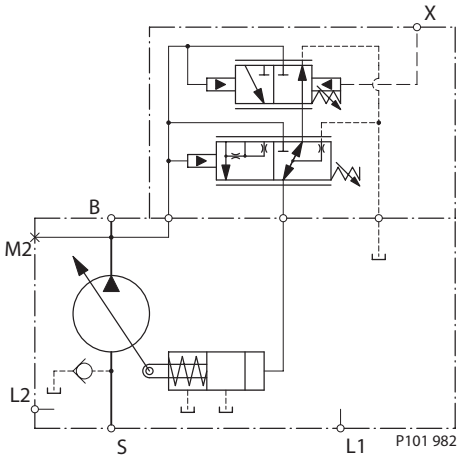
PC Setting Range

Model	bar	psi
L25C	100–260	1450–3770
L30D	100–210	1450–3045
K38C	100–260	1450–3770
K45D	100–210	1450–3045

LS setting range

Model	bar	psi
All	12-40	174-580

Schematic



Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M2 = System pressure gauge port
X = LS signal port

Load Sensing Control with Bleed Orifice /Pressure Compensated

Response/Recovery Times

(ms)	Response	Recovery
L25C	30	70
L30D	30	70
K38C	30	80
K45D	30	80

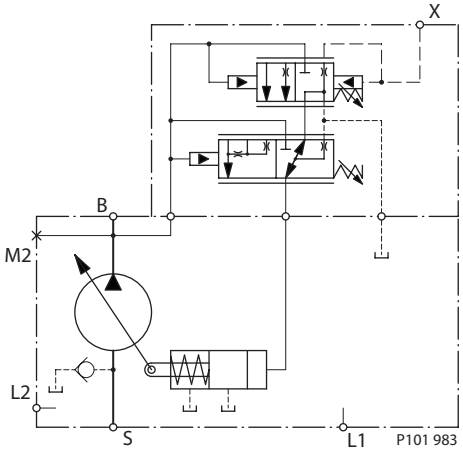
PC Setting Range

Model	bar	psi
L25C	100–260	1450–3770
L30D	100–210	1450–3045
K38C	100–260	1450–3770
K45D	100–210	1450–3045

LS setting range

Model	bar	psi
All	12-40	174-580

LB Schematic



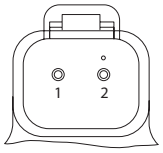
Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M2 = System pressure gauge port
X = LS signal port

Electric Controls

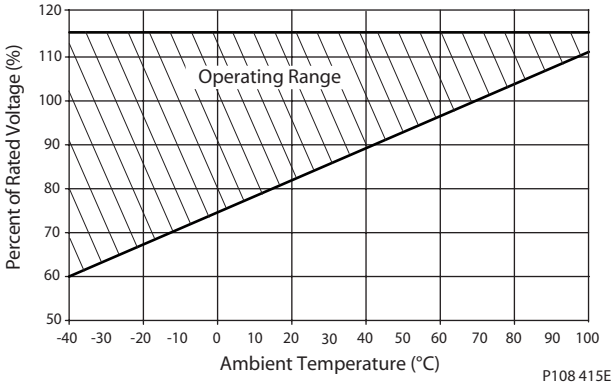
Connectors

Description	Quantity	Ordering Number
Mating Connector	1	Deutsch® DT06-2S
Wedge Lock	1	Deutsch® W25
Socket Contact (16 and 18 AWG)	2	Deutsch® 0462-201-16141
Sauer-Danfoss mating connector kit	1	K29657



P003 480

Continuous Duty Operating Range



P108 415E

Normally Closed On/Off Electric Pressure Compensated Controls

*Response/recovery times**

(ms)	Response	Recovery
L25C	30	90
L30D	30	100
K38C	30	105
K45D	30	110

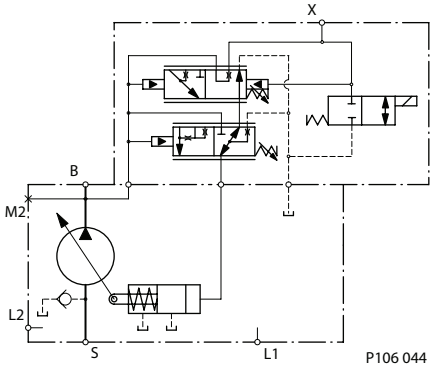
PC control setting range

Model	bar	psi
L25C, K38C	100-260 bar	[1450-3770 psi]
L30D, K45D	100-210 bar	[1450-3045 psi]

LS setting range

Model	bar	psi
All	12-40	174-580

Schematic



P106 044

Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M2 = System pressure gauge port

Electric Controls (continued)

Normally Open On/Off Electric Pressure Compensated Controls

*Response/recovery times**

(ms)	Response	Recovery
L25C	30	90
L30D	30	100
K38C	30	105
K45D	30	110

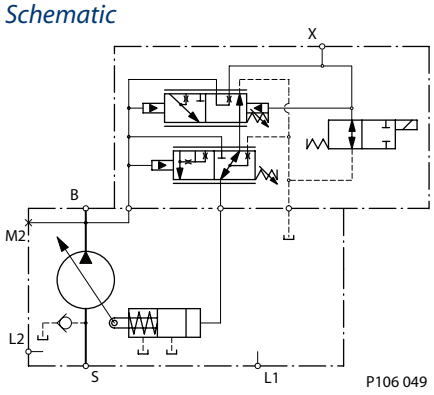
PC control setting range

Model	bar	psi
L25C, K38C	100-260 bar	1450-3370
L30D, K45D	100-210 bar	1450-3045

LS setting range

Model	bar	psi
All	12-40	174-580

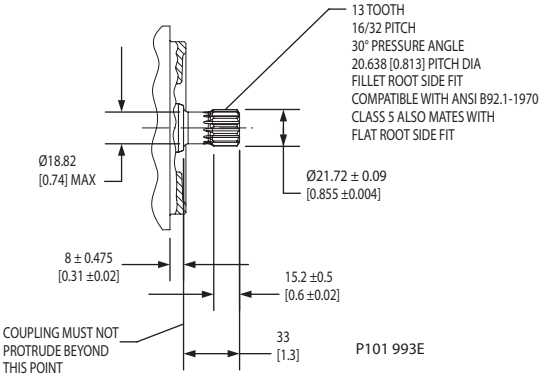
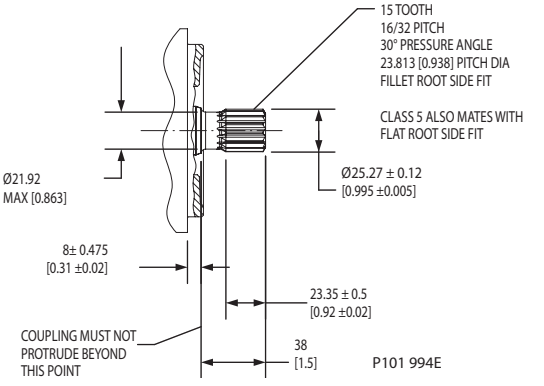
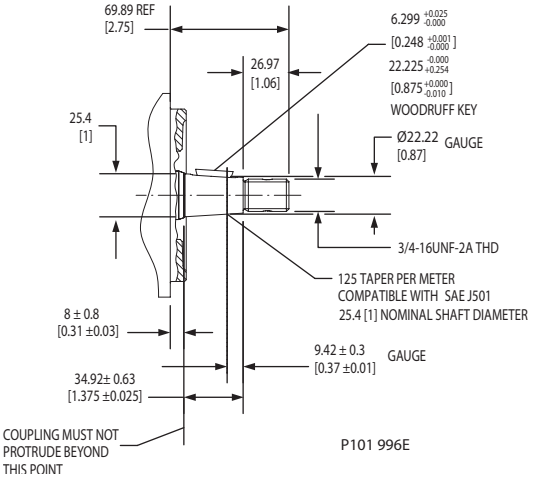
Schematic



Legend

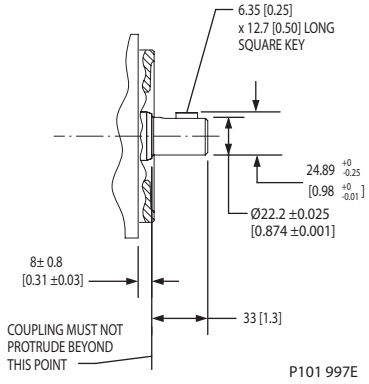
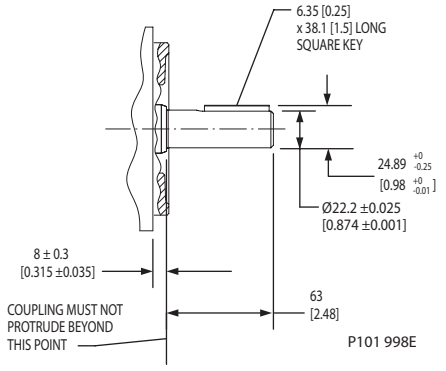
B = Outlet
S = Inlet
L1, L2 = Case drain
M2 = System pressure gauge port

Input shafts

Code	Description	Maximum torque rating[1] N•m [lbf•in]	Drawing
C2	13 tooth spline 16/32 pitch (ANSI A92.1 1970 - Class 5)	288 [2546]	
C3	15 tooth spline 16/32 pitch (ANSI A92.1 1970 - Class 5)	404 [3575]	
T1	Ø 25.4 mm [1 in] 1:8 taper (SAE J501)	362 [3200]	

1. See *Input shaft torque ratings*, page 18 for an explanation of maximum torque.

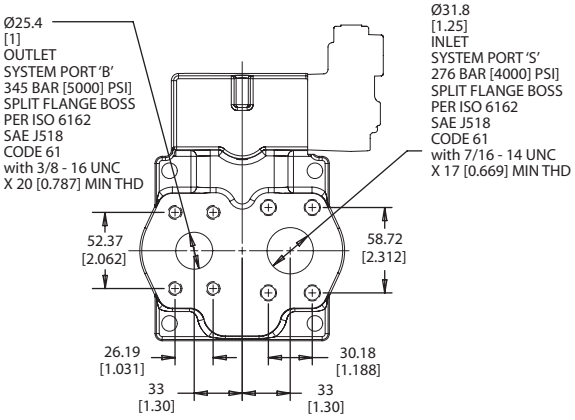
input shafts (continued)

Code	Description	Maximum torque rating[1] N•m [lbf•in]	Drawing
K1	Ø 22.23 mm [0.875 in] 33 mm [1.3 in]	305 [2700]	
K2	Ø 22.23 mm [0.875 in] 63 mm [2.48 in] long	305 [2700]	

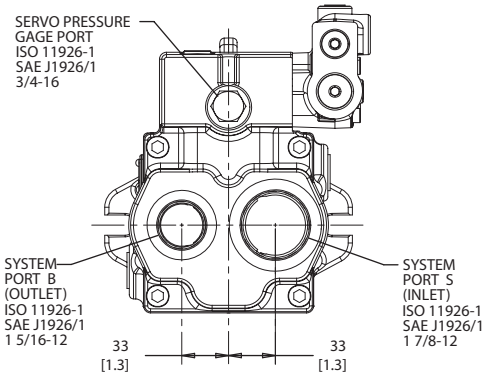
1. See *Input shaft torque ratings*, page 18 for an explanation of maximum torque.

Installation drawings

Axial Ported Endcap



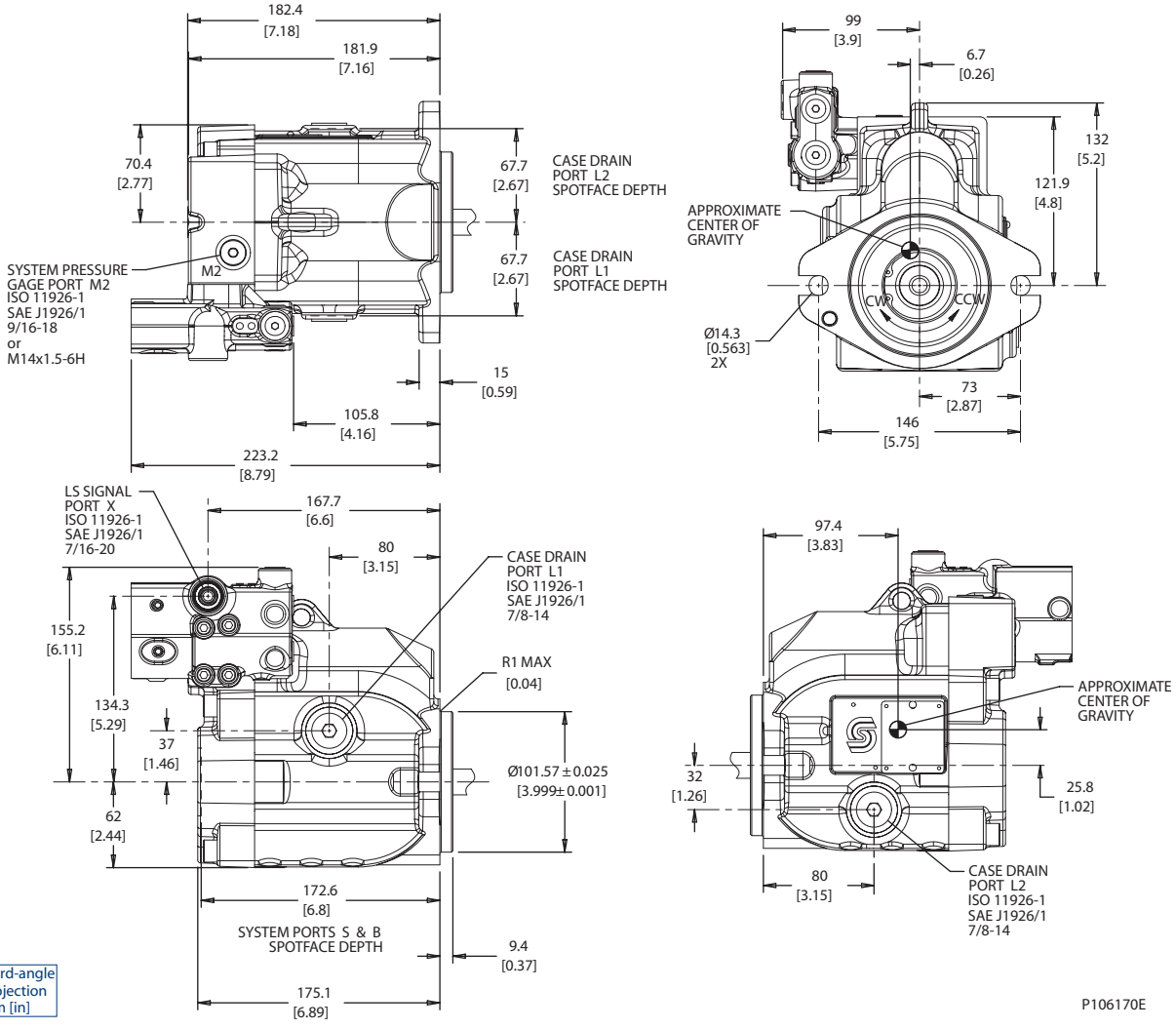
Split Flange Ports



O-Ring Boss Ports

P108 416E

Axial Ported Endcap Installation Dimensions

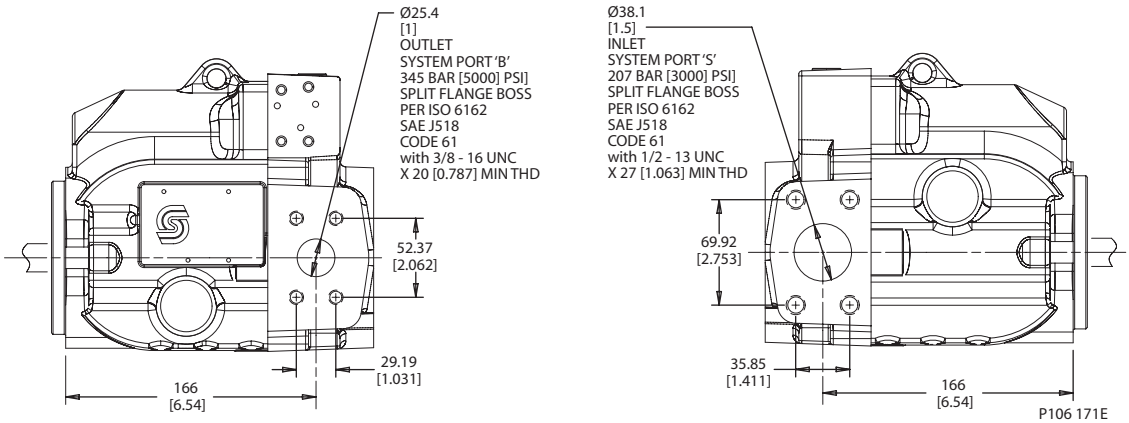


Third-angle projection
mm [in]

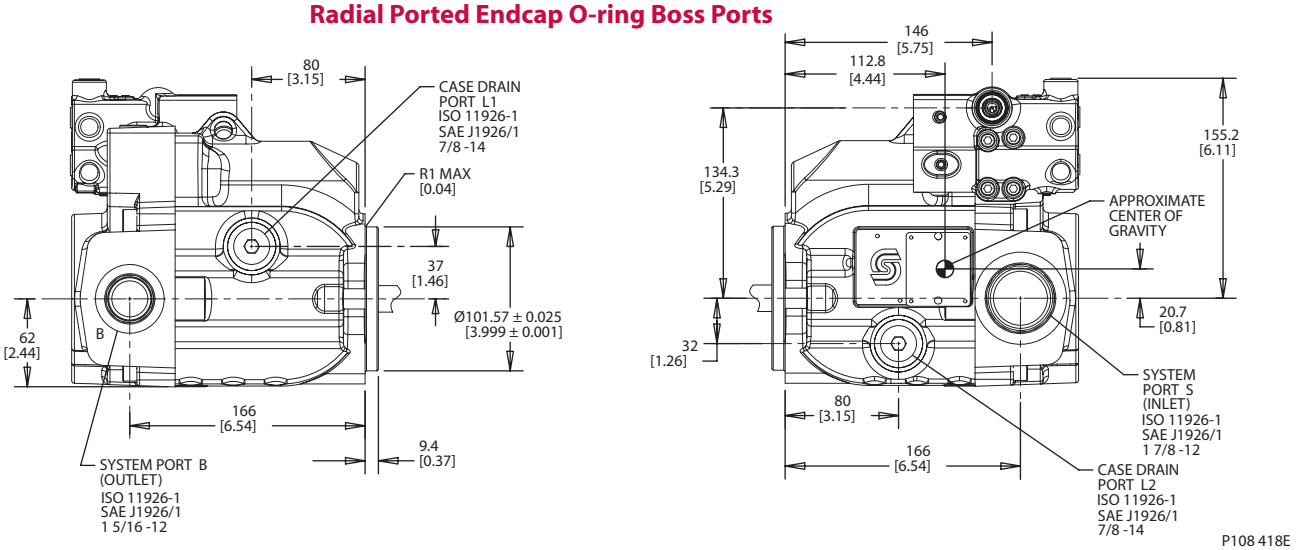
P106170E

Installation drawings (continued)

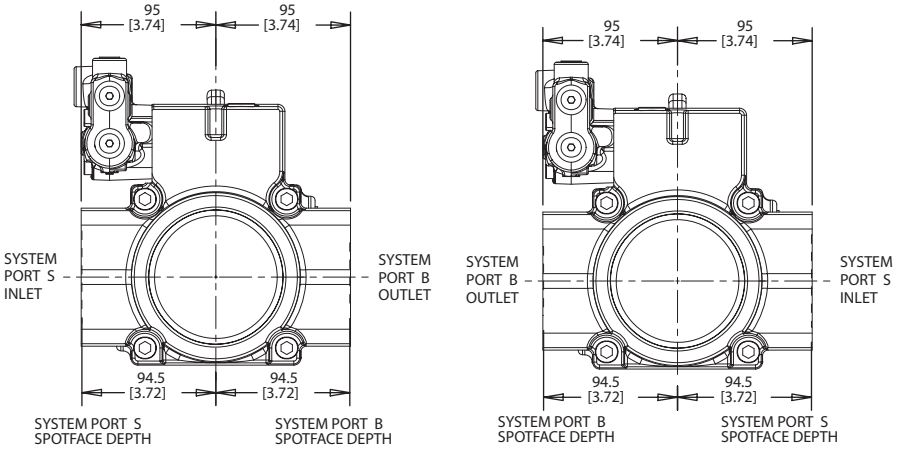
Radial Ported Endcap Split Flange Ports



Radial Ported Endcap O-ring Boss Ports



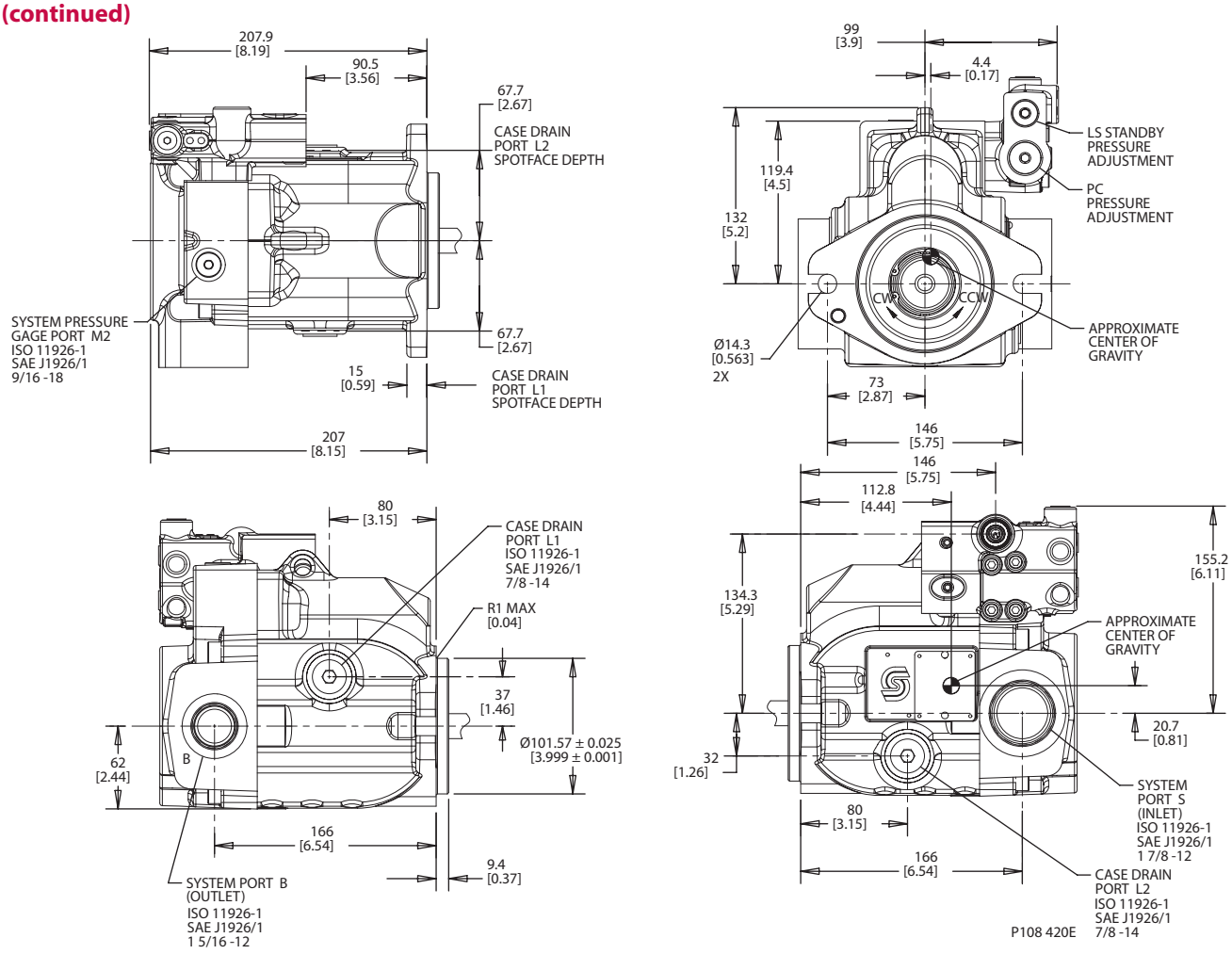
Radial Ported Endcap Rear View



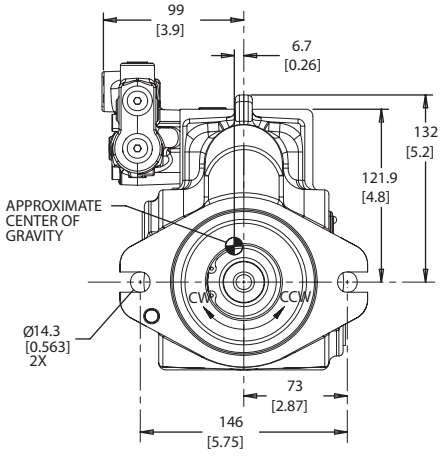
Third-angle projection
mm [in]

Installation drawings (continued)

Radiall Ported Endcap Installation Dimensions



Front Mounting Flange - SAE-B two bolt

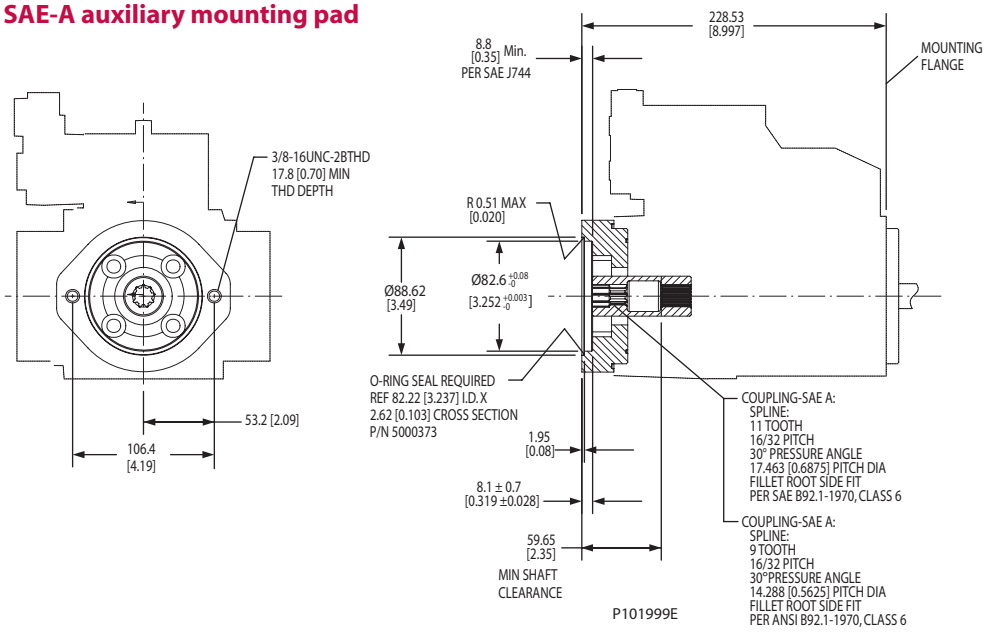


Third-angle projection mm [in]

P108 421E

Installation drawings (continued)

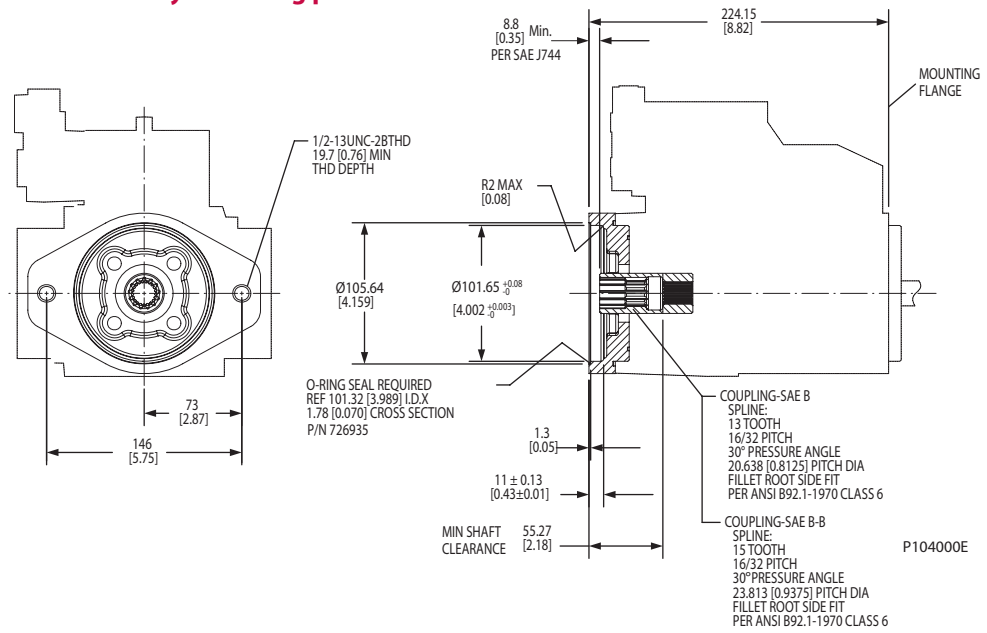
SAE-A auxiliary mounting pad



Specifications

Coupling	9-tooth	11-tooth
Spline minimum engagement	12.6 mm [0.50 in]	13.5 mm [0.53 in]
Maximum torque	107 N•m [950 lbf•in]	147 N•m [1300 lbf•in]

SAE-B auxiliary mounting pad

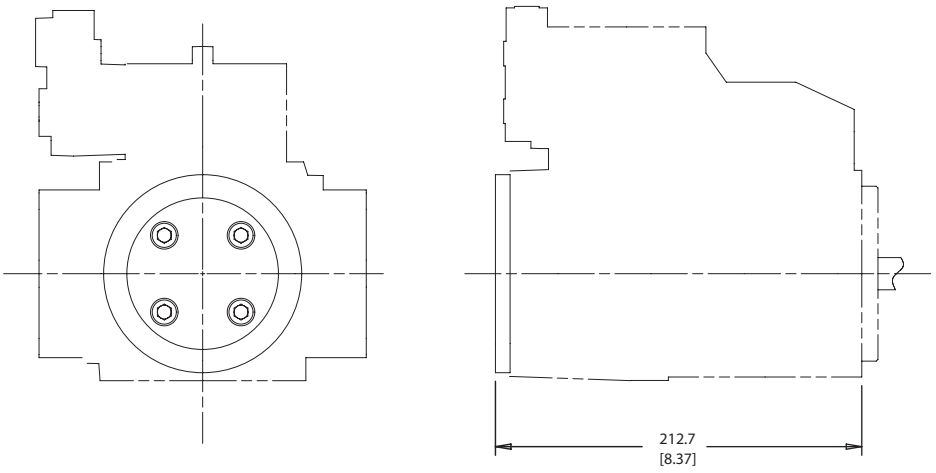


Specifications

Coupling	13-tooth	15-tooth
Spline minimum engagement	13.2 mm [0.52 in]	16.1 mm [0.63 in]
Maximum torque	171 N•m [1512 lbf•in]	171 N•m [1512 lbf•in]

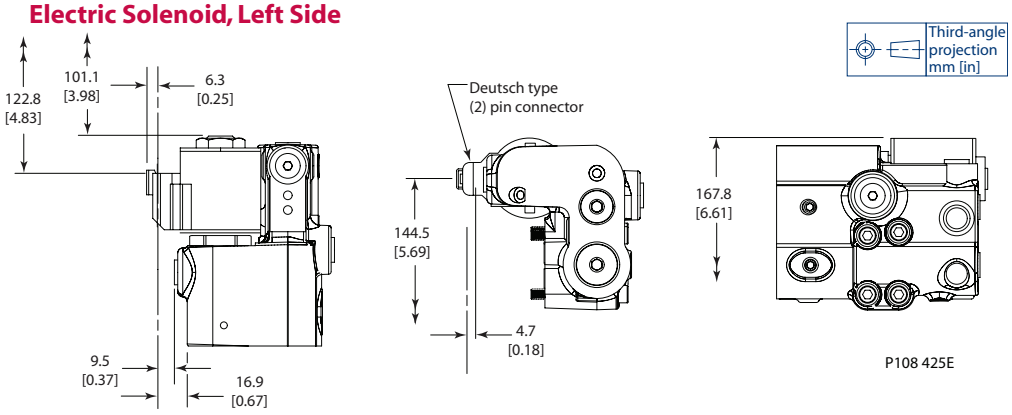
Installation drawings (continued)

Auxiliary Mounting Pad - Running Cover



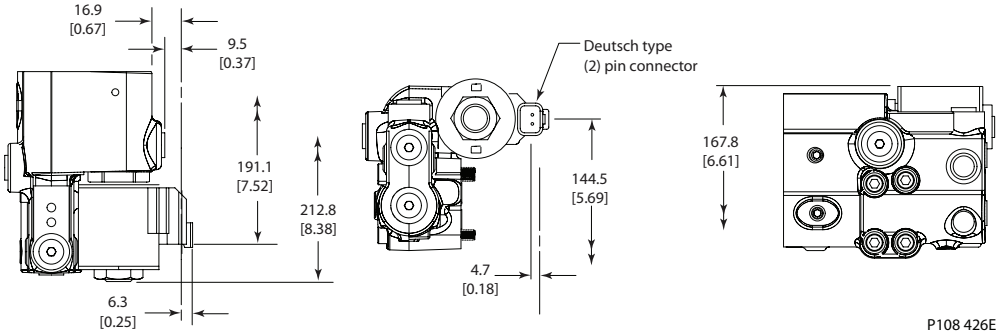
P106 077E

Electric Solenoid, Left Side



P108 425E

Electric Solenoid, Right Side



P108 426E

Displacement limiter

L and K Frame open circuit pumps are available with an optional adjustable displacement limiter. This adjustable stop limits the pump's maximum displacement.

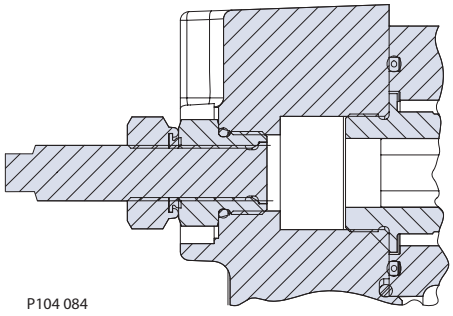
Setting range

L25C	0 to 25 cm³ [0 to 1.53 in³]
L30D	0 to 30 cm³ [0 to 1.83 in³]
K38C	0 to 38 cm³ [0 to 2.32 in³]
K45D	0 to 45 cm³ [0 to 2.75 in³]

Displacement per turn

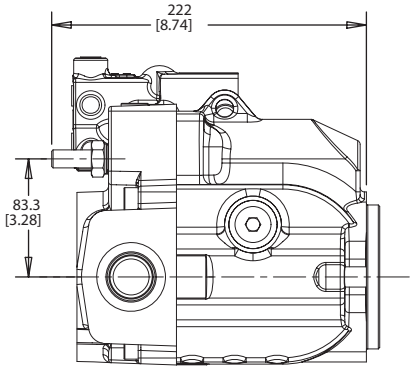
L25C	1.20 cm³/rev [0.07 in³/rev]
L30D	1.43 cm³/rev [0.09 in³/rev]
K38C	1.81 cm³/rev [0.11 in³/rev]
K45D	2.15 cm³/rev [0.13 in³/rev]

Cross-Section



P104 084

Installation Dimensions



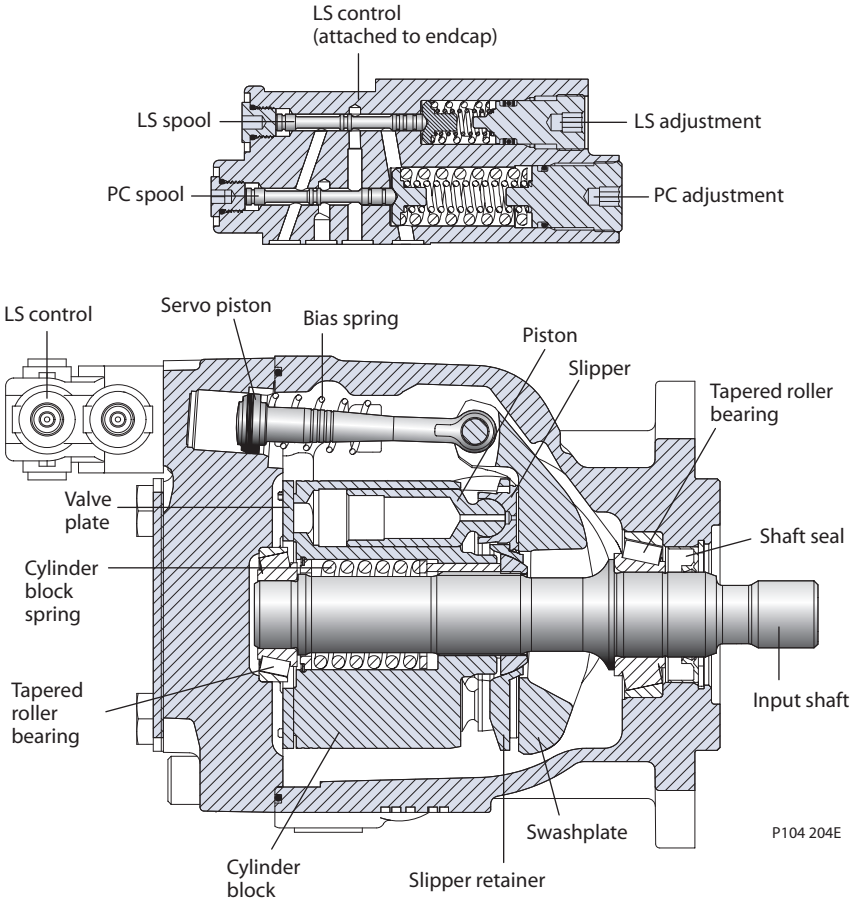
P104 065E

Design

Series 45 Frame J pumps have a single servo piston design with a cradle-type swashplate set in polymer-coated journal bearings. A bias spring and internal forces increase swashplate angle. The servo piston decreases swashplate angle. Nine reciprocating pistons displace fluid from the pump inlet to the pump outlet as the cylinder block rotates on the pump input shaft. The block spring holds the piston slippers to the swashplate via the slipper retainer. The cylinder block rides on a bi-metal valve plate optimized for high volumetric efficiency and low noise. Tapered roller bearings support the input shaft and a viton lip-seal protects against shaft leaks.

An adjustable one spool (PC only, not shown) or two spool (LS and PC) control senses system pressure and load pressure (LS controls). The control ports system pressure to the servo piston to control pump output flow.

Frame J cross section



Technical Specifications

For general operating parameters, including fluid viscosity, temperature, and inlet and case pressures, *see page 13*. For system design parameters, including installation, filtration, reservoir, and line velocities, *see page 15*.

For definitions of pressure and speed ratings, *see page 14*. For more information on external shaft loads, *see page 16*; mounting flange loads, *see page 17*.

			J Frame				
		Unit	045B	051B	060B	065C	075C
Maximum Displacement		cm^3 [in^3]	45 [2.75]	51 [3.11]	60 [3.66]	65 [3.97]	75 [4.58]
Working Input Speed	Minimum	min^{-1} (rpm)	500	500	500	500	500
	Continuous		2800	2700	2600	2500	2400
	Maximum		3360	3240	3120	3000	2880
Working Pressure	Continuous	bar [psi]	310 [4495]	310 [4495]	310 [4495]	260 [3770]	260 [3370]
	Maximum		400 [5800]	400 [5800]	400 [5800]	300 [4350]	300 [4350]
Flow at rated speed (theoretical)		l/min [US gal/min]	126 [33.3]	138 [36.4]	156 [41.2]	163 [42.9]	180 [47.6]
Input torque at maximum displacement (theoretical) at 49° C [120°F]		N•m/bar [lbf•in/1000 psi]	0.717 [437.4]	0.812 [495.7]	0.955 [583.2]	1.035 [631.8]	1.194 [729]
Mass moment of inertia of internal rotating components		$kg•m^2$ [$slug•ft^2$]	0.00455 [0.00336]	0.00455 [0.00336]	0.00455 [0.00336]	0.00433 [0.00319]	0.00433 [0.00319]
Weight	Axial ports	kg [lb]	23 [51]				
	Radial ports		27 [59]				
External Shaft Loads	External moment (M_e)	N•m [lbf•in]	226 [2000]	226 [2000]	226 [2000]	226 [2000]	226 [2000]
	Thrust in (T_{in}), out (T_{out})	N [lbf]	2200 [495]	2200 [495]	2200 [495]	2200 [495]	2200 [495]
Mounting flange load moments	Vibratory (continuous)	N•m [lbf•in]	SAE-C: 1500 [13300], SAE-B: 735 [6600]				
	Shock (maximum)		SAE-C: 5600 [49600], SAE-B: 2600 [23100]				

Order code

R	S	P	C	D	E	F	G	H	J	K	L	M	N
□□	□	□□□□	□□	□□	□□	□□	□	□	□□□□	□□□	□□□	□□□	□□□

Code description

Code	Description
R	Product Frame, Variable Open Circuit Pump
S	Rotation
P	Displacement
C	Control Type
D	Pressure Compensator Setting
E	Load Sense Setting
F	Not Used
G	Choke Orifice
H	Gain Orifice
J	Input Shaft/Auxiliary Mount/Endcap
K	Shaft Seal/Front Mounting Flange/Housing Ports
L	Displacement Limiter
M	Special Hardware
N	Special Features

Order code (continued)

R	S	P	C	D	E	F	G	H	J	K	L	M	N
☐☐	☐	☐☐☐☐	☐☐	☐☐	☐☐	☐☐	☐	☐	☐☐☐☐	☐☐☐	☐☐☐	☐☐☐	☐☐☐

R *Product*

		J Frame				
		045B	051B	060B	065C	075C
JR	J Frame, variable displacement open circuit pump	•	•	•	•	•

S *Rotation*

L	Left Hand (counterclockwise)	•	•	•	•	•
R	Right Hand (clockwise)	•	•	•	•	•

P *Displacement*

045B	045 cm³/rev [2.75 in³/rev]	•				
051B	051 cm³/rev [3.11 in³/rev]		•			
060B	060 cm³/rev [3.66 in³/rev]			•		
065C	065 cm³/rev [3.97 in³/rev]				•	
075C	075 cm³/rev [4.58 in³/rev]					•

C *Control type*

		J Frame				
		045B	**051B**	**060B**	**065C**	**075C**
PC	Pressure Compensator	•	•	•	•	•
BC*	Pressure Compensator	•	•	•		
LB	Load Sensing/Pressure Comp. with internal bleed orifice	•	•	•	•	•
BB*	Load Sensing/Pressure Comp. with internal bleed orifice	•	•	•		
LS	Load Sensing/Pressure Comp.	•	•	•	•	•
BS*	Load Sensing/Pressure Comp.	•	•	•		
FA	Load Sensing/Pressure Comp. with electric dump valve (Axial endcap, CW rotation) or (Radial endcap, CCW rotation) only	•	•	•	•	•
FB	Load Sensing/Pressure Comp. with electric dump valve (Axial endcap, CCW rotation) or (Radial endcap, CW rotation) only	•	•	•	•	•
RP	Remote Pressure Compensator	•	•	•	•	•
BP*	Remote Pressure Compensator	•	•	•		
AF	Electric on/off, 12VDC, Normally Open, Deutsch (Axial endcap, CCW rotation) or (Radial endcap, CW rotation) only	•	•	•	•	•
BF*	Electric on/off, 12VDC, Normally Open, Deutsch (Axial endcap, CCW rotation) or (Radial endcap, CW rotation) only	•	•	•		
AN	Electric on/off, 12VDC, Normally Open, Deutsch (Axial endcap, CW rotation) or (Radial endcap, CCW rotation) only	•	•	•	•	•
BN*	Electric on/off, 12VDC, Normally Open, Deutsch (Axial endcap, CW rotation) or (Radial endcap, CCW rotation) only	•	•	•		
AG	Electric on/off, 12VDC, Normally Closed, Deutsch (Axial endcap, CCW rotation) or (Radial endcap, CW rotation) only	•	•	•	•	•
BE*	Electric on/off, 12VDC, Normally Closed, Deutsch (Axial endcap, CCW rotation) or (Radial endcap, CW rotation) only	•	•	•		
AR	Electric on/off, 12VDC, Normally Closed, Deutsch (Axial endcap, CW rotation) or (Radial endcap, CCW rotation) only	•	•	•	•	•
BR*	Electric on/off, 12VDC, Normally Closed, Deutsch (Axial endcap, CW rotation) or (Radial endcap, CCW rotation) only	•	•	•		
AY	Electric on/off, 24VDC, Normally Closed, Deutsch (Axial endcap, CCW rotation) or (Radial endcap, CW rotation) only	•	•	•	•	•
BG*	Electric on/off, 24VDC, Normally Closed, Deutsch (Axial endcap, CCW rotation) or (Radial endcap, CW rotation) only	•	•	•		
CR	Electric on/off, 24VDC, Normally Closed, Deutsch (Axial endcap, CW rotation) or (Radial endcap, CCW rotation) only	•	•	•	•	•
DR*	Electric on/off, 24VDC, Normally Closed, Deutsch (Axial endcap, CW rotation) or (Radial endcap, CCW rotation) only	•	•	•		

** Not available on 65cc and 75cc pumps*

Order code (continued)

R	S	P			C		D		E		F		G	H	J				K			L			M			N		

D *PC setting (2 digit code, 10 bar increments)*

		J Frame				
		045B	051B	060B	065C	075C
Example	25 = 250 bar (3625 psi)					
10–26	100 to 260 bar [1450 to 3771 psi]	•	•	•	•	•
27-28	270 to 280 bar [3916 to 4061 psi]	•	•	•		
29-31	290-310 bar [4206 to 4496 psi]	•	•	•		

E *Load sensing setting (2 digit code, 1 bar increments)*

Example	20 = 20 bar (290 psi)					
10-40	10 to 40 bar [175 to 580 psi]	•	•	•	•	•
NN	Not applicable (pressure compensated only controls)	•	•	•	•	•

F *Not used*

NN	Not applicable	•	•	•	•	•

G *Pilot/Choke Orifice*

N	None (standard)	•	•	•	•	•

H *Gain Orifice*

3	1.0 mm diameter	•	•	•	•	•

Order code (continued)

R S P C D E F G H J K L M N

J *Input Shaft*

C2	13 tooth, 16/32 pitch
C3	15 tooth, 16/32 pitch
K4	1.25 inch straight keyed
S1	14 tooth 12/24 pitch
T0	1.25 Inch Taper

Auxiliary Mount/Endcap Style

Auxiliary Description	Endcap Style	Inlet Porting	Outlet Porting	Endcap Description	Code
None	Axial	O-Ring Boss	O-Ring Boss	Inlet - SAE O-Ring boss port (1.875 inch threads) Outlet - SAE O-Ring boss port (1.3125 inch threads)	N3
None	Axial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads)	N4
None	Axial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads), w/ Disp. Limiter	NW
None	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads)	N2
None	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads)	N5
Running Cover	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads)	R2
Running Cover	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads), w/ Disp. Limiter	RV
SAE-A, 11 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads)	T2
SAE-A, 11 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads) with integral SAE "A" Aux. pad (0.375 inch threads)	TA
SAE-A, 11 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads) with displacement limiter	TV
SAE-A, 11 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port M12 threads) Outlet - Code 62 Split Flange Port 4 Bolt (1 inch port M10 threads) with integral SAE "A" Aux. pad (0.375 inch threads)	TM
SAE-A, 9 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads)	A2
SAE-A, 9 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads) with integral SAE "A" Aux. pad (0.375 inch threads))	AA
SAE-A, 9 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads) with integral SAE "A" Aux. pad (0.375 inch threads))	AV
SAE-A, 9 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port M12 threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port M10 threads)	A5
SAE-B, 13 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads)	B2
SAE-B, 13 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads), w/ Disp. Limiter	BV
SAE-B, 13 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port M12 threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port M10 threads)	B5
SAE-BB, 15 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads)	V2
SAE-BB, 15 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads), w/ Disp. Limiter	VV
SAE-BB, 15 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port M12 threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port M10 threads)	V5
SAE-C, 14 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads)	C2
SAE-C, 14 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads), w/ Disp. Limiter	CV
SAE-C, 14 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port M12 threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port M10 threads)	C5

Order code (continued)

R	S	P			C		D		E		F		G	H	J				K			L			M			N		

J *Input Shaft/Auxiliary Mount/Endcap*

Available Combinations

	J Frame				
	045B	051B	060B	065C	075C
C2A2*	•	•	•	•	•
C2AA*	•	•	•	•	•
C2B2*	•	•	•	•	•
C2C2*	•	•	•	•	•
C2N2*	•	•	•	•	•
C2N3*	•	•	•	•	•
C2N4*	•	•	•	•	•
C2NW**	•	•	•	•	•
C2R2*	•	•	•	•	•
C2RV**	•	•	•	•	•
C2RV*	•	•	•	•	•
C3A2*	•	•	•	•	•
C3B2*	•	•	•	•	•
C3C2*	•	•	•	•	•
C3N2*	•	•	•	•	•
C3N3*	•	•	•	•	•
C3N4*	•	•	•	•	•
C3NW**	•	•	•	•	•
C3R2*	•	•	•	•	•
C3RV**	•	•	•	•	•
C3V2*	•	•	•	•	•
K4A2*	•	•	•	•	•
K4B2*	•	•	•	•	•
K4C2*	•	•	•	•	•
K4N2*	•	•	•	•	•

	J Frame				
	045B	051B	060B	065C	075C
K4N3*	•	•	•	•	•
K4N4*	•	•	•	•	•
K4NW**	•	•	•	•	•
K4R2*	•	•	•	•	•
K4RV**	•	•	•	•	•
S1A2*	•	•	•	•	•
S1AA*	•	•	•	•	•
S1AV**	•	•	•	•	•
S1B2*	•	•	•	•	•
S1BV**	•	•	•	•	•
S1C2*	•	•	•	•	•
S1CV**	•	•	•	•	•
S1N2*	•	•	•	•	•
S1N3*	•	•	•	•	•
S1N4*	•	•	•	•	•
S1NW**	•	•	•	•	•
S1R2*	•	•	•	•	•
S1RV**	•	•	•	•	•
S1T2*	•	•	•	•	•
S1V2*	•	•	•	•	•
T0B2*	•	•	•	•	•
T0C2*	•	•	•	•	•
T0N4*	•	•	•	•	•
T0R2*	•	•	•	•	•

** NNN Displacement limiter options only ** FFF Displacement limiter options only*

Order code (continued)

R	S	P			C		D		E		F		G	H	J				K			L			M			N		

K *Shaft seal*

		J Frame				
		045B	061B	060B	065C	075C
A	Single (Viton)	•	•	•	•	•

K *Mounting flange and housing port style*

2	SAE-C Flange 4-bolt/SAE O-ring boss ports	•	•	•	•	•
8	SAE-B Flange 2-bolt/SAE O-ring boss ports	•	•	•	•	•
9	SAE-C Flange 2-bolt/SAE O-ring boss ports	•	•	•	•	•

K *Not used*

N	Not applicable	•	•	•	•	•

L *Displacement limiter*

NNN	None	•	•	•	•	•
FFF	Adjustable, factory set at max angle	•	•	•	•	•

M *Special hardware*

NNN	None	•	•	•	•	•

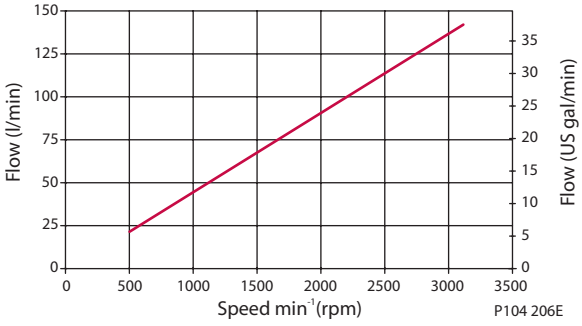
N *Special features*

NNN	None	•	•	•	•	•

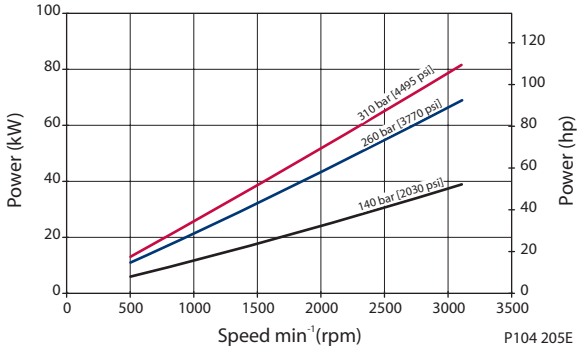
Performance J45B

Flow and power data valid at 49°C [120°F] and viscosity of 17.8 mm²/sec [88 SUS].

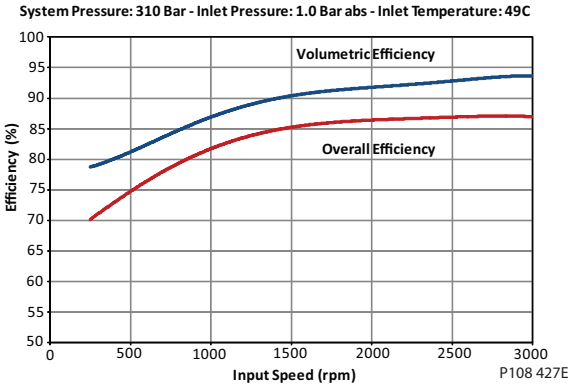
Flow vs. speed



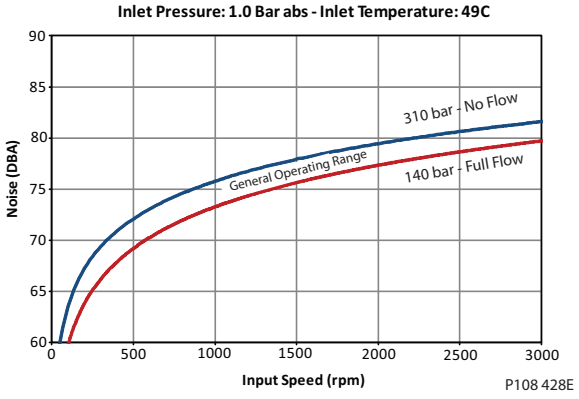
Input power vs. speed



Efficiency

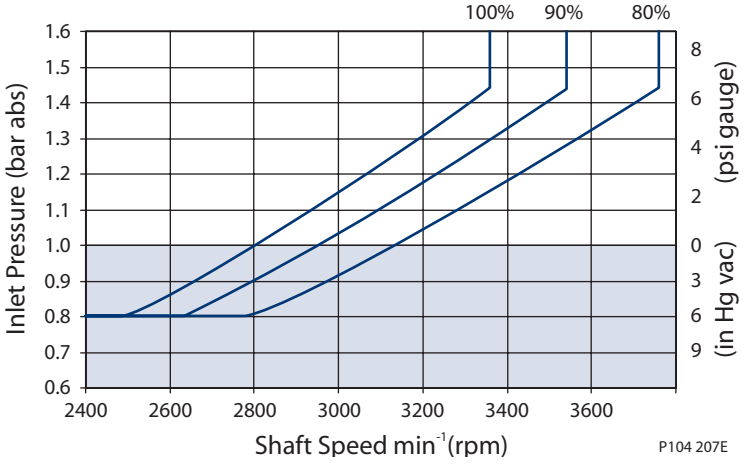


Noise



The chart on the right shows allowable inlet pressure and speed at various displacements. Greater speeds and lower inlet pressures are possible at reduced displacement. Operating outside of acceptable limits reduces pump life.

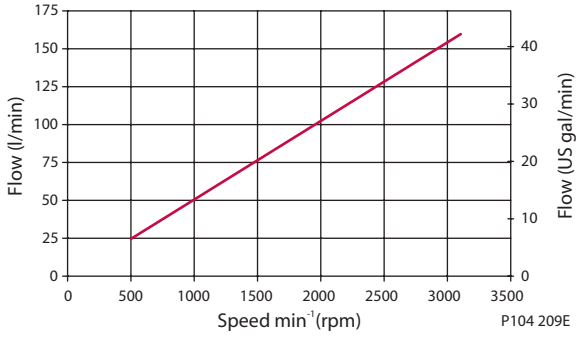
Inlet pressure vs. speed



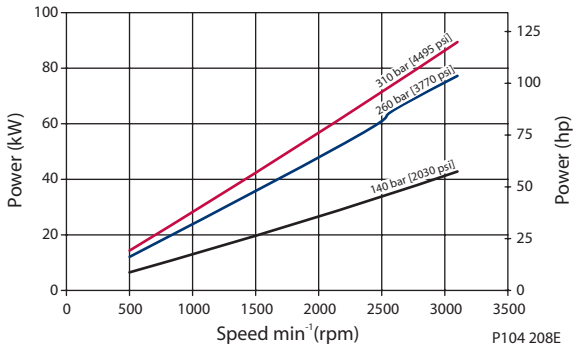
Performance J51B

Flow and power data valid at 49°C [120°F] and viscosity of 17.8 mm²/sec [88 SUS].

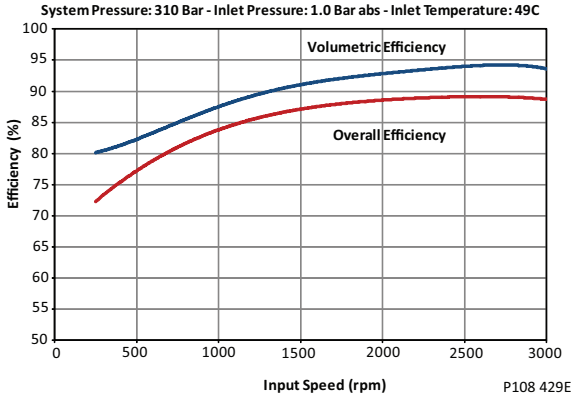
Flow vs. speed



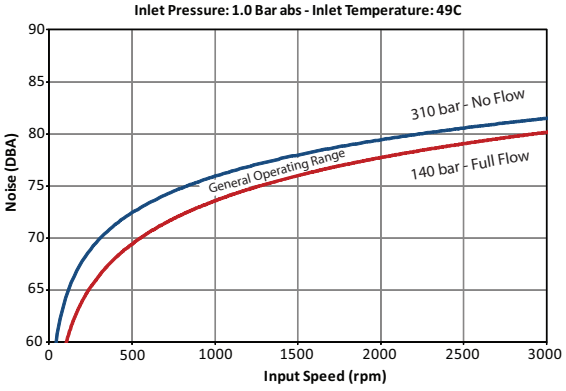
Input power vs. speed



Efficiency

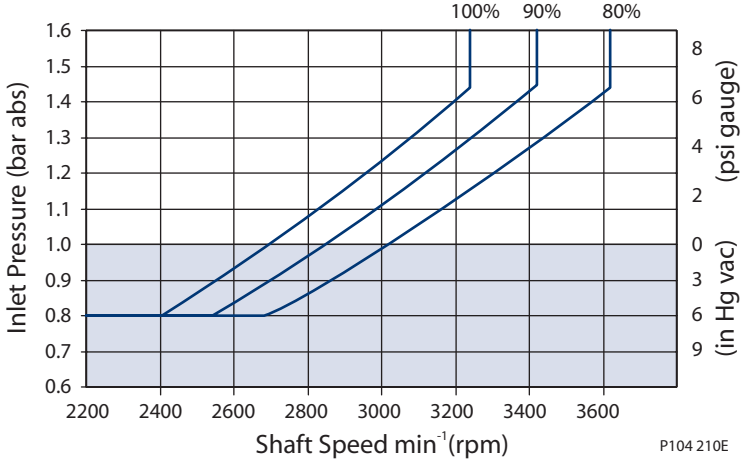


Noise



The chart on the right shows allowable inlet pressure and speed at various displacements. Greater speeds and lower inlet pressures are possible at reduced displacement. Operating outside of acceptable limits reduces pump life.

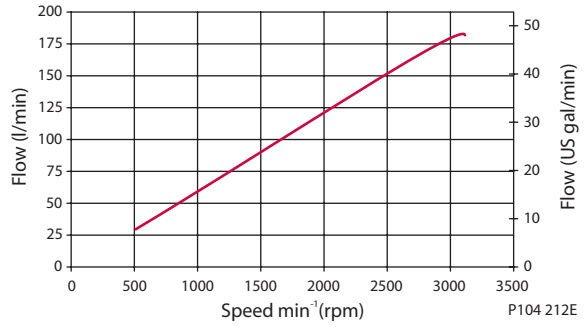
Inlet pressure vs. speed



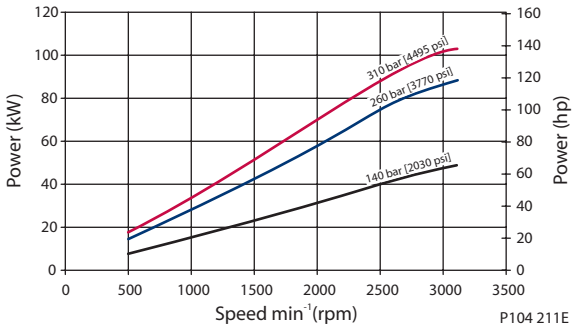
Performance J60B

Flow and power data valid at 49°C [120°F] and viscosity of 17.8 mm²/sec [88 SUS].

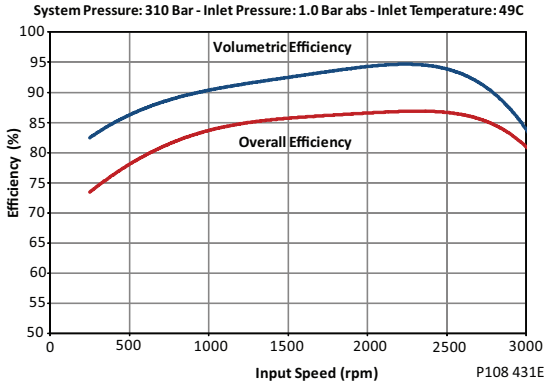
Flow vs. speed



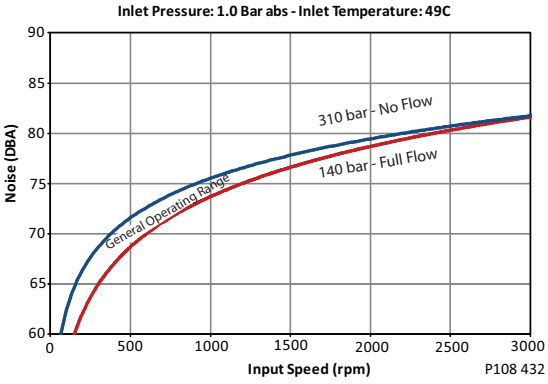
Input power vs. speed



Efficiency

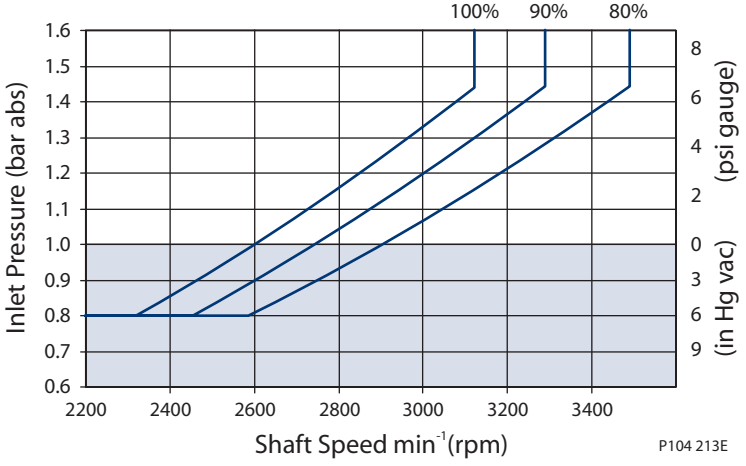


Noise



The chart on the right shows allowable inlet pressure and speed at various displacements. Greater speeds and lower inlet pressures are possible at reduced displacement. Operating outside of acceptable limits reduces pump life.

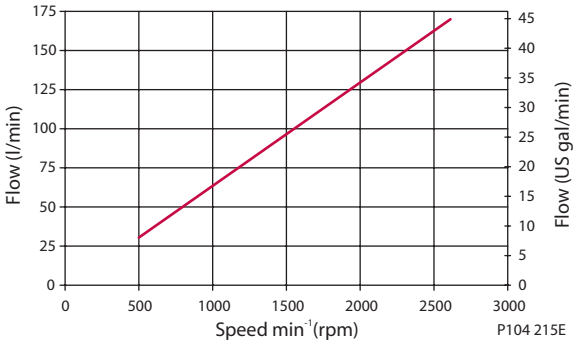
Inlet pressure vs. speed



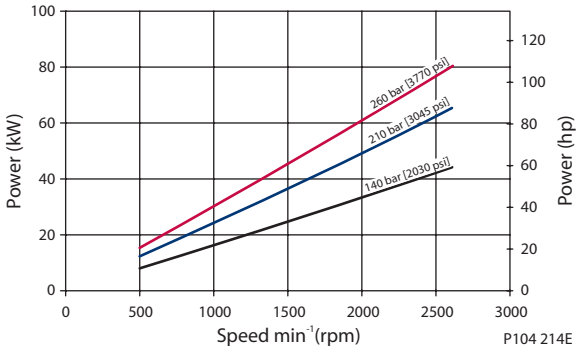
Performance J65C

Flow and power data valid at 49°C [120°F] and viscosity of 17.8 mm²/sec [88 SUS].

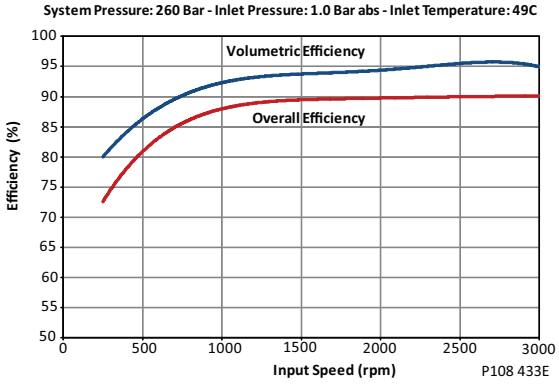
Flow vs. speed



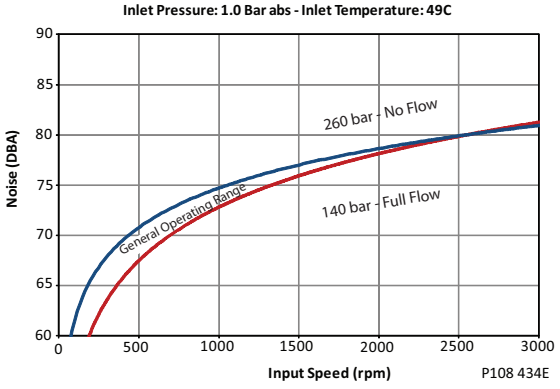
Input power vs. speed



Efficiency

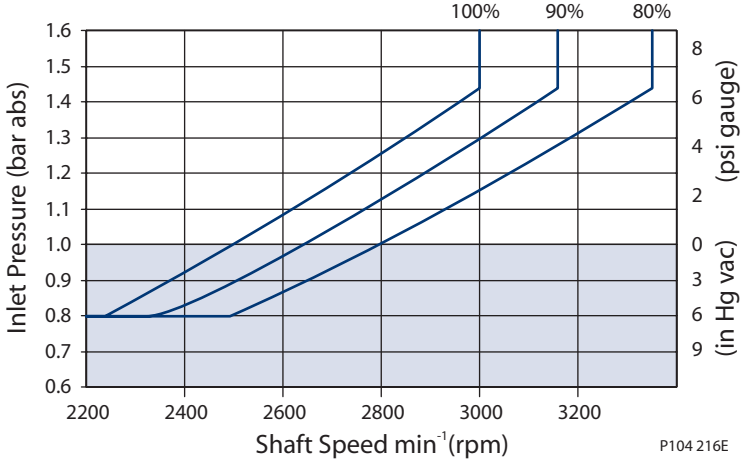


Noise



The chart on the right shows allowable inlet pressure and speed at various displacements. Greater speeds and lower inlet pressures are possible at reduced displacement. Operating outside of acceptable limits reduces pump life.

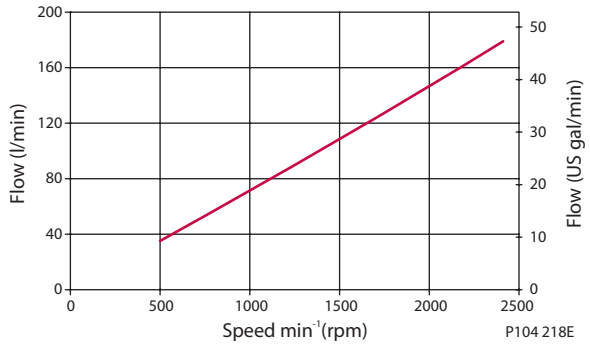
Inlet pressure vs. speed



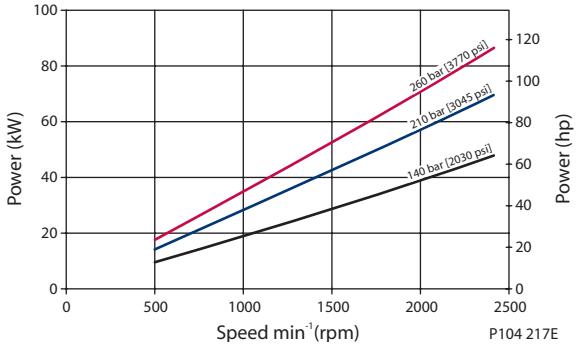
Performance J75C

Flow and power data valid at 49°C [120°F] and viscosity of 17.8 mm²/sec [88 SUS].

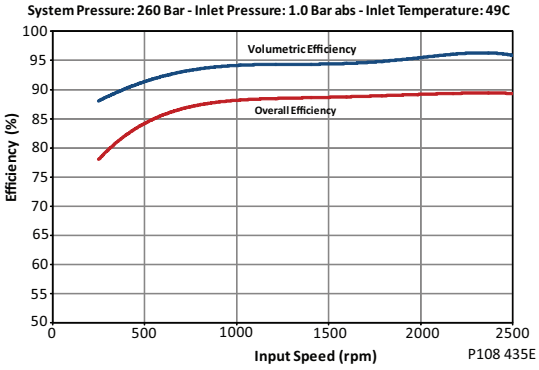
Flow vs. speed



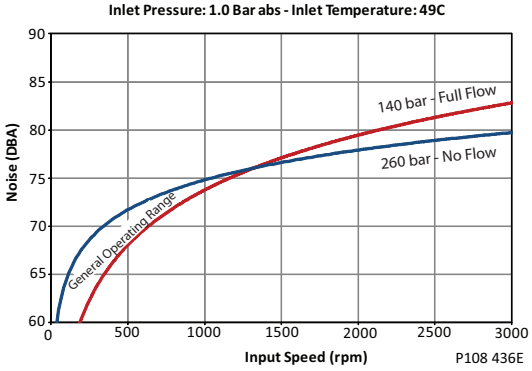
Input power vs. speed



Efficiency

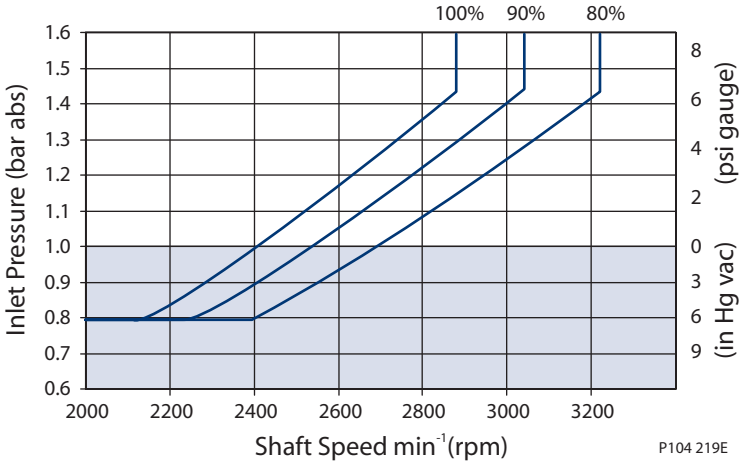


Noise



The chart on the right shows allowable inlet pressure and speed at various displacements. Greater speeds and lower inlet pressures are possible at reduced displacement. Operating outside of acceptable limits reduces pump life.

Inlet pressure vs. speed



Pressure Compensated Controls

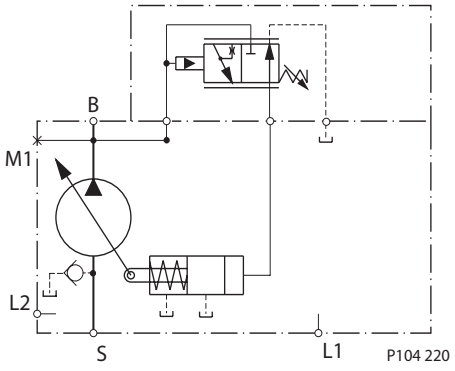
*Response/Recovery Times**

(ms)	Response	Recovery
J45B	33	140
J51B	33	150
J60B	39	170
J65B	45	140
J75B	45	150

PC Setting range

Model	PC	BC
J45B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J51B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J60B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J65C	100-260 bar [1450-3770 bar]	N/A
J75C	100-260 bar [1450-3770 bar]	N/A

Schematic



Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M1* = System pressure gauge port

* M1 port is available on axially ported endcaps only

Remote Pressure Compensated Controls

Remote Pressure Compensated Controls

*Response/Recovery Times**

(ms)	Response	Recovery
J45B	33	140
J51B	33	150
J60B	39	170
J65B	45	140
J75B	45	150

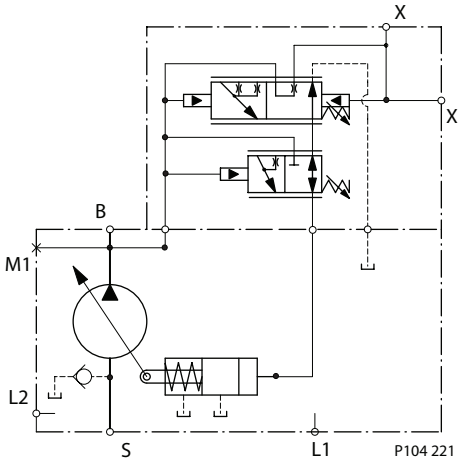
PC Setting Range

Model	RP	BP
J45B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J51B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J60B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J65C	100-260 bar [1450-3770 bar]	N/A
J75C	100-260 bar [1450-3770 bar]	N/A

LS Setting range

Model	bar	psi
All	10-40	145-580

Schematic



Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
X = Remote PC port
M1* = System pressure gauge port

* M1 port is available on axially ported endcaps only

Load sensing/Pressure compensated Controls

*Response/Recovery Times**

(ms)	Response	Recovery
J45B	28	111
J51B	30	125
J60B	33	140
J65B	43	101
J75B	45	140

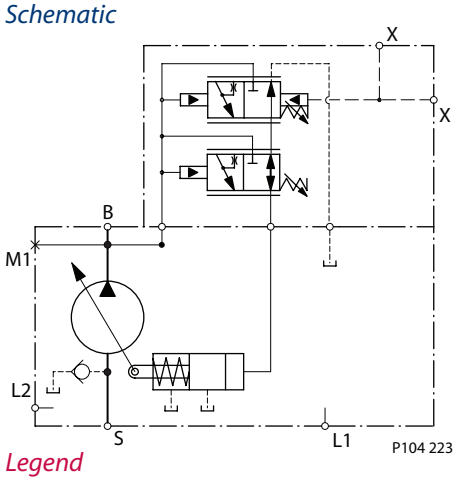
PC control setting range

Code	LS	BS
J45B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J51B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J60B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J65C,	100-260 bar [1450-3770 bar]	N/A
J75C	100-260 bar [1450-3770 bar]	N/A

LS setting range

Model	bar	psi
All	10-40	145–580

Schematic



Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
X = LS signal port
M1* = System pressure gauge port

* M1 port is available on axially ported endcaps only

Load sensing Control with Bleed Orifice/ Pressure Compensated

*Response/Recovery Times**

(ms)	Response	Recovery
J45B	28	111
J51B	30	125
J60B	33	140
J65B	43	101
J75B	45	140

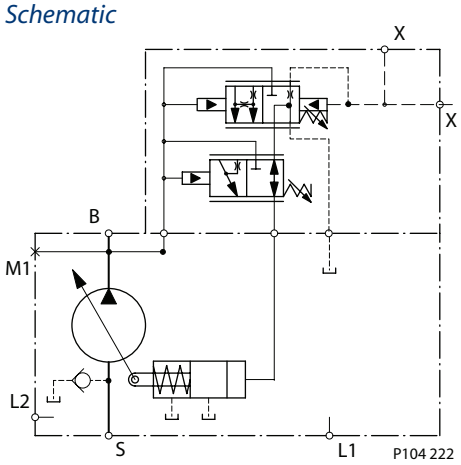
PC control setting range

Code	LB	BB
J45B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J51B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J60B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J65C,	100-260 bar [1450-3770 bar]	N/A
J75C	100-260 bar [1450-3770 bar]	N/A

LS setting range

Model	bar	psi
All	10-40	145–580

Schematic



Legend

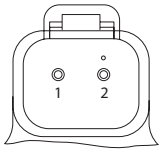
B = Outlet
S = Inlet
L1, L2 = Case drain
X = LS signal port
M1* = System pressure gauge port

* M1 port is available on axially ported endcaps only

Electric Controls

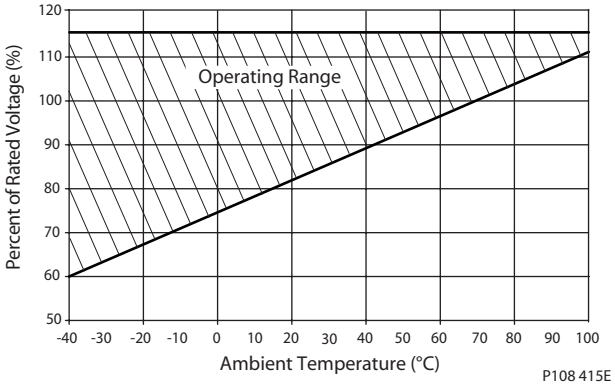
Connectors

Description	Quantity	Ordering Number
Mating Connector	1	Deutsch® DT06-2S
Wedge Lock	1	Deutsch® W25
Socket Contact (16 and 18 AWG)	2	Deutsch® 0462-201-16141
Sauer-Danfoss mating connector kit	1	K29657



P003 480

Continuous Duty Operating Range



P108 415E

Normally Closed on/ off Electric Pressure Compensated Controls

*Response/Recovery Times**

(ms)	Response	Recovery
J45B	33	140
J51B	33	150
J60B	39	170
J65B	45	140
J75B	45	150

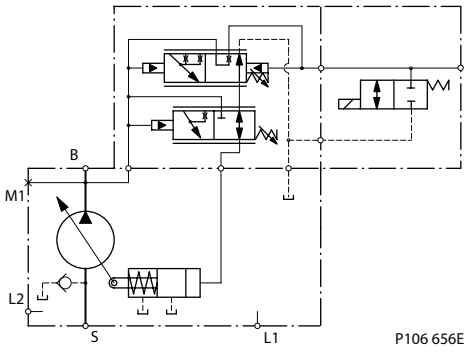
PC control setting range

Code	AG, AR, AY, CR	BE, BR, BG, DR
J45B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J51B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J60B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J65C,	100-260 bar [1450-3770 bar]	N/A
J75C	100-260 bar [1450-3770 bar]	N/A

LS setting range

Model	bar	psi
All	10-40	145-580

Schematic



P106 656E

Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M1* = System pressure gauge port

* M1 port is available on axially ported endcaps only

Normally Open on/ off Electric Pressure Compensated Controls

*Response/Recovery Times**

(ms)	Response	Recovery
J45B	33	140
J51B	33	150
J60B	39	170
J65B	45	140
J75B	45	150

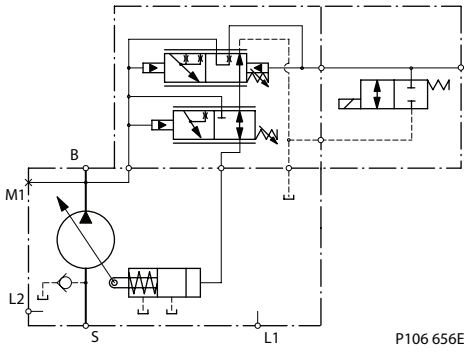
PC control setting range

Code	AF, AN	BF, BN
J45B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J51B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J60B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
J65C,	100-260 bar [1450-3770 bar]	N/A
J75C	100-260 bar [1450-3770 bar]	N/A

LS setting range

Model	bar	psi
All	10-40	145-580

Schematic



Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M1* = System pressure gauge port

* M1 port is available on axially ported endcaps only

Normally Closed Electric Dump Valve PC/LS

*Response/Recovery Times**

(ms)	Response	Recovery
J45B	29	127
J51B	29	134
J60B	31	152
J65B	41	116
J75B	36	129

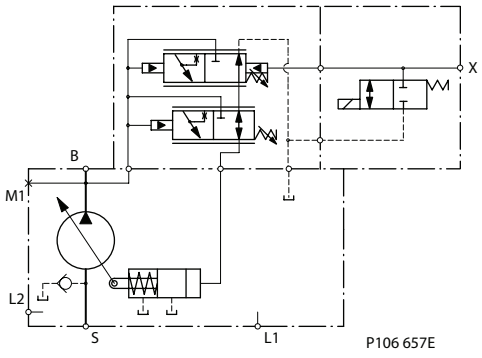
PC control setting range

Code	FA, FB
J45B	100-280 bar [1450-4060 psi]
J51B	100-280 bar [1450-4060 psi]
J60B	100-280 bar [1450-4060 psi]
J65C,	100-260 bar [1450-3770 bar]
J75C	100-260 bar [1450-3770 bar]

LS setting range

Model	bar	psi
All	10-40	145-580

Schematic

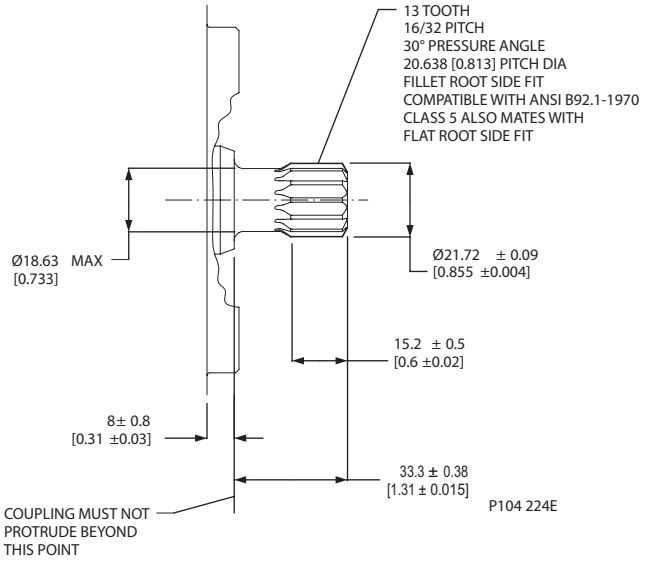
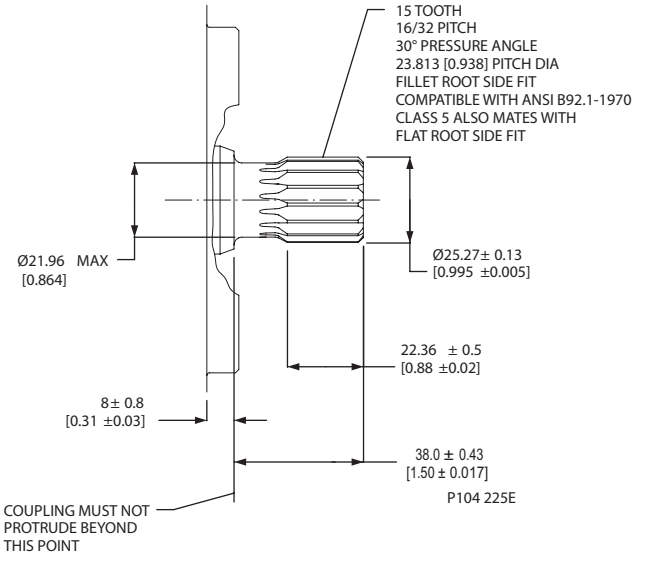


Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
X = LS signal port
M1* = System pressure gauge port

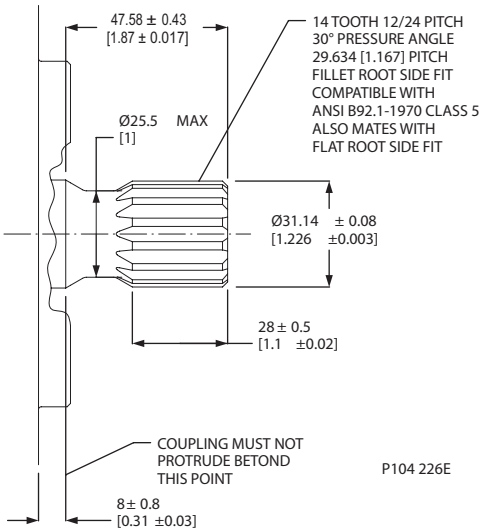
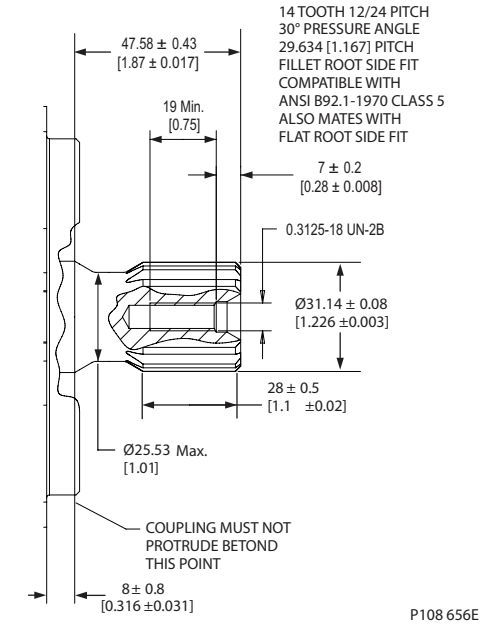
* M1 port is available on axially ported endcaps only

Input shafts

Code	Description	Maximum torque rating[1] N•m [lbf•in]	Drawing
C2	13 tooth spline 16/32 pitch (ANSI A92.1 1970 - Class 5) *For use with SAE-B*	288 [2546]	
C3	15 tooth spline 16/32 pitch (ANSI A92.1 1970 - Class 5) *For use with SAE-B*	404 [3575]	

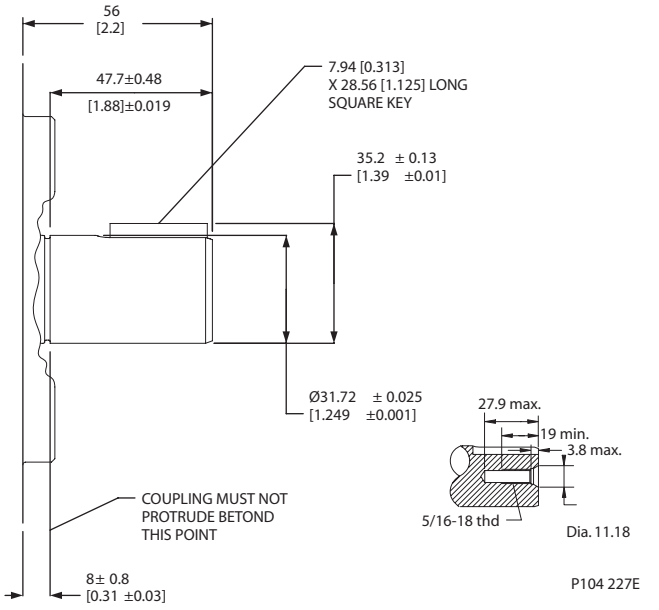
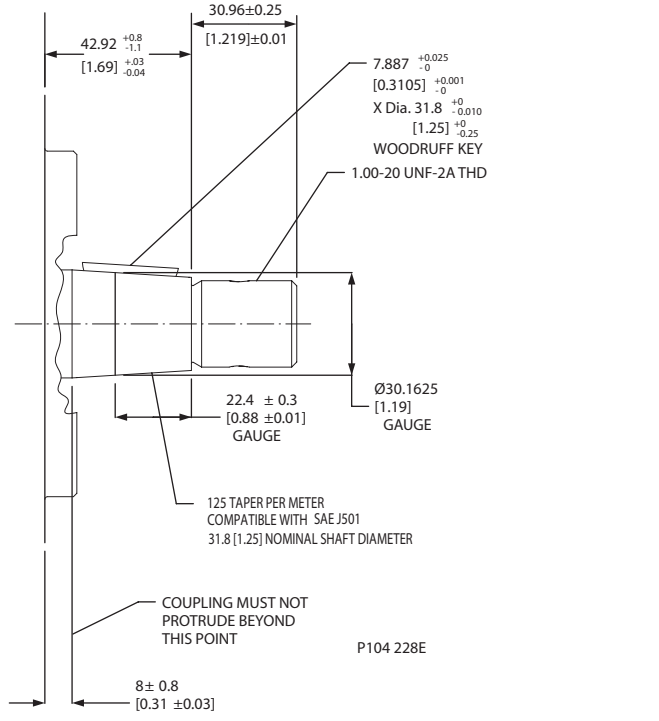
1. See *Input shaft torque ratings*, page 18 for an explanation of maximum torque.

input shafts (continued)

Code	Description	Maximum torque rating[1] N•m [lbf•in]	Drawing
S1	14 tooth spline 12/24 pitch (ANSI A92.1 1970 - Class 5)	800 [7080]	
S5	14 tooth spline 12/24 pitch (ANSI A92.1 1970 - Class 5)	800 [7080]	

1. See *Input shaft torque ratings*, page 18 for an explanation of maximum torque.

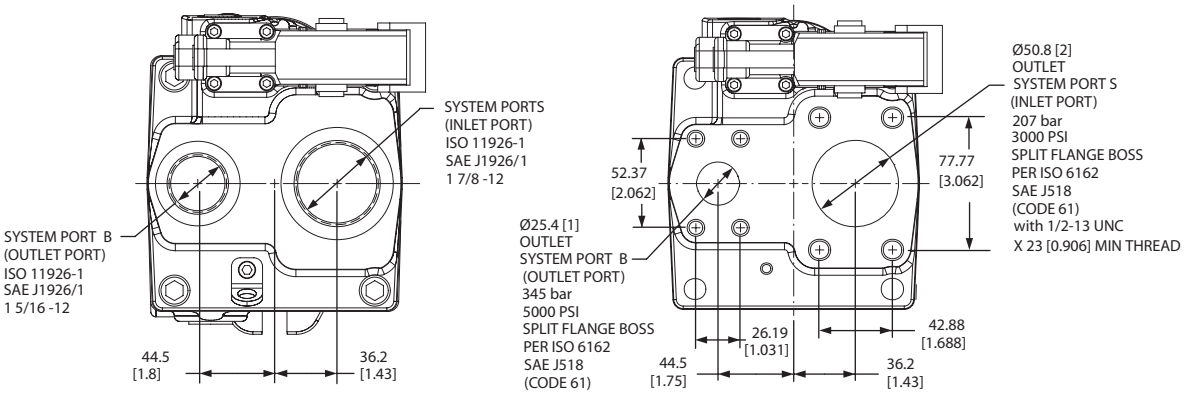
input shafts (continued)

Code	Description	Maximum torque rating[1] N•m [lbf•in]	Drawing
K4	Ø 31.75 mm [1.25 in] straight key	655 [5797]	
TO	Ø 31.75 mm [1.25 in] 1:8 taper	734 [6495]	

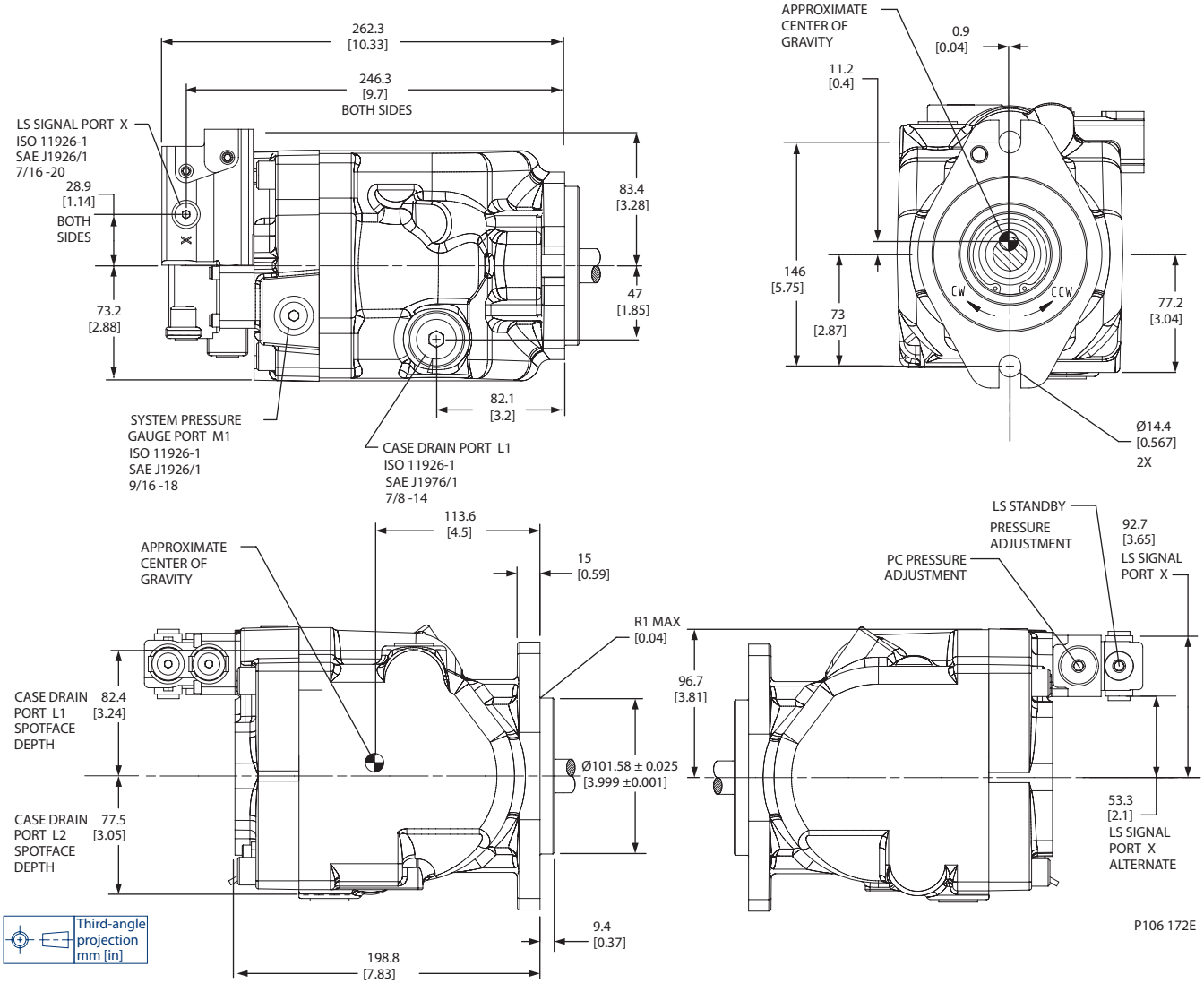
1. See *Input shaft torque ratings*, page 18 for an explanation of maximum torque.

Installation drawings

Axial Ported Endcap

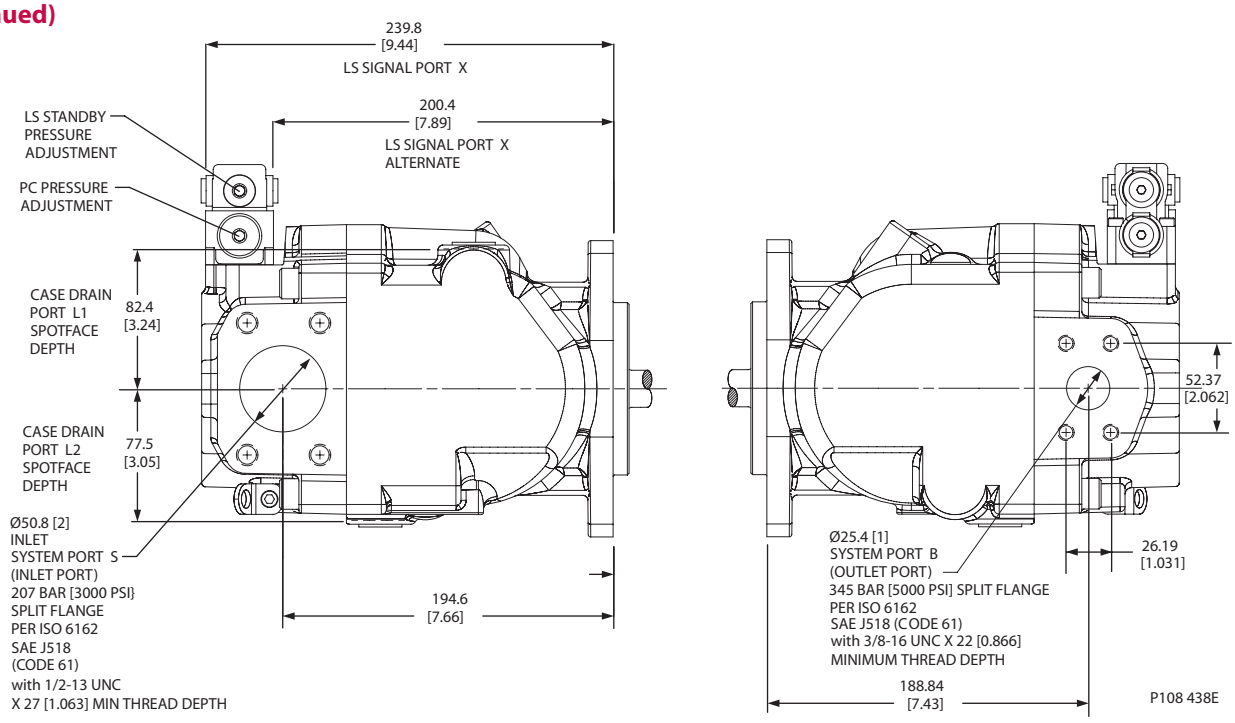


Axial Ported Endcap Installation Dimensions



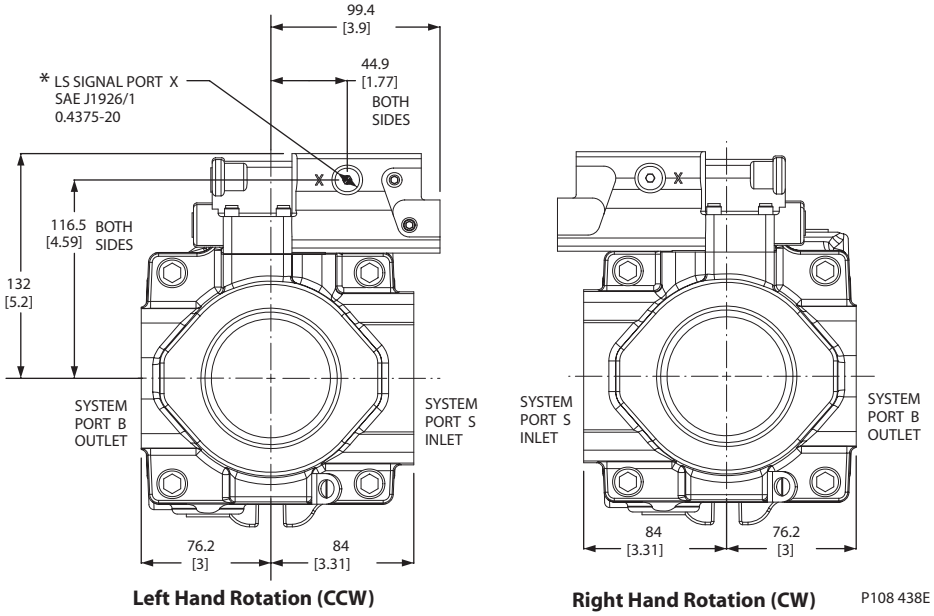
Installation drawings (continued)

Radial Ported Endcap Split Flange Ports



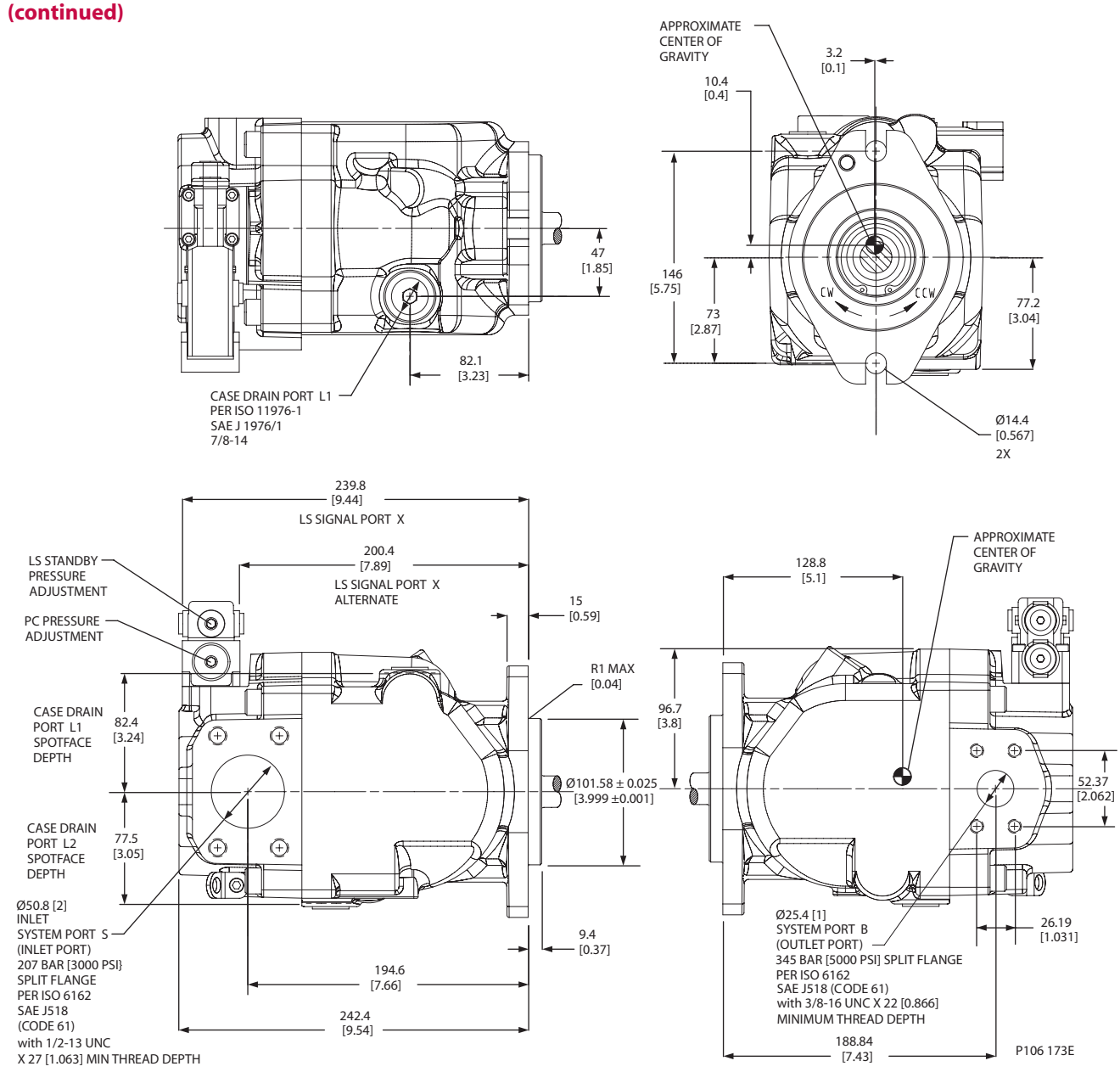
Radial Ported Endcap Rear View

* Interference with internal components will occur
if fitting depth in port X is greater than 11.8 mm [0.465 in]



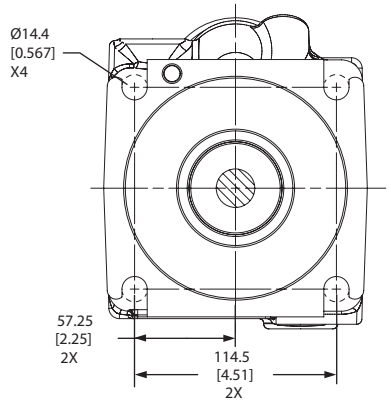
Installation drawings (continued)

Radiall Ported Endcap Installation Dimensions

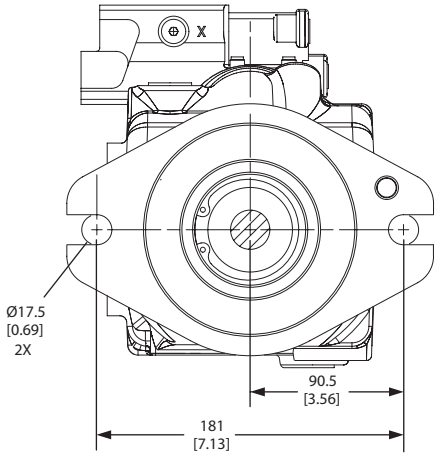


Installation drawings (continued)

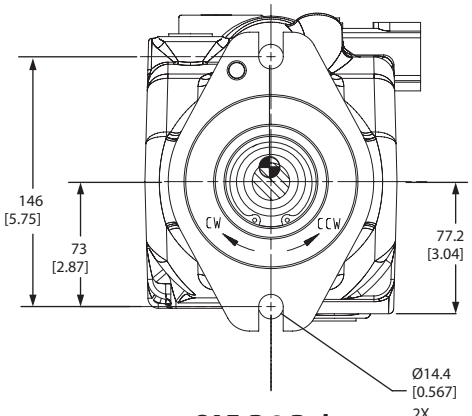
Front Mounting Flange



SAE-C 4 Bolt



SAE-C 2 Bolt



SAE-B 2 Bolt

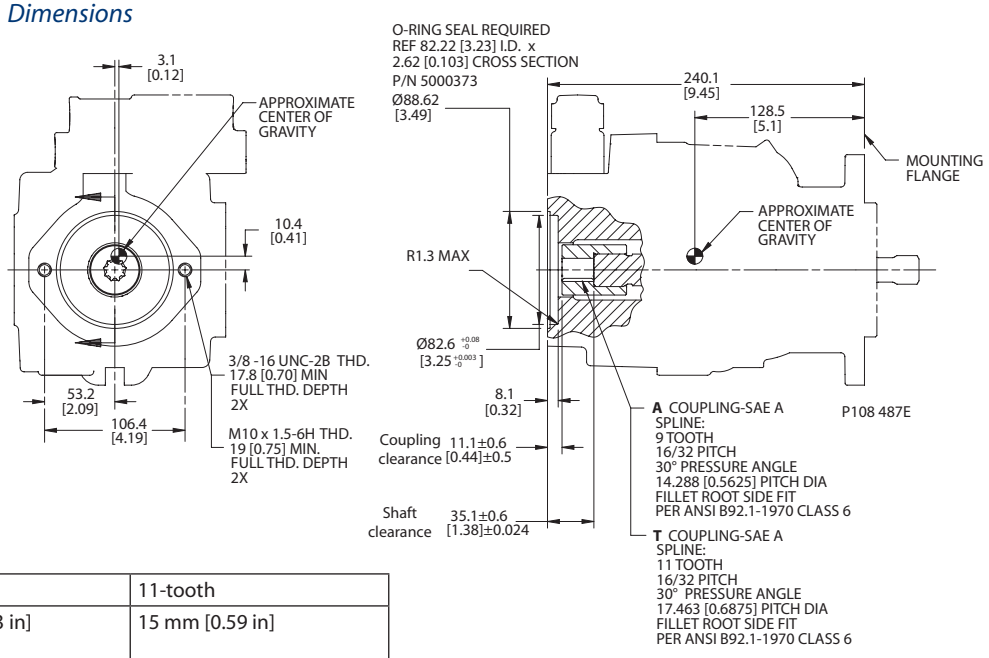
P108 440E

Third-angle projection mm [in]

Auxiliary mounting pads

SAE-A auxiliary mounting pad (integrated)

Dimensions

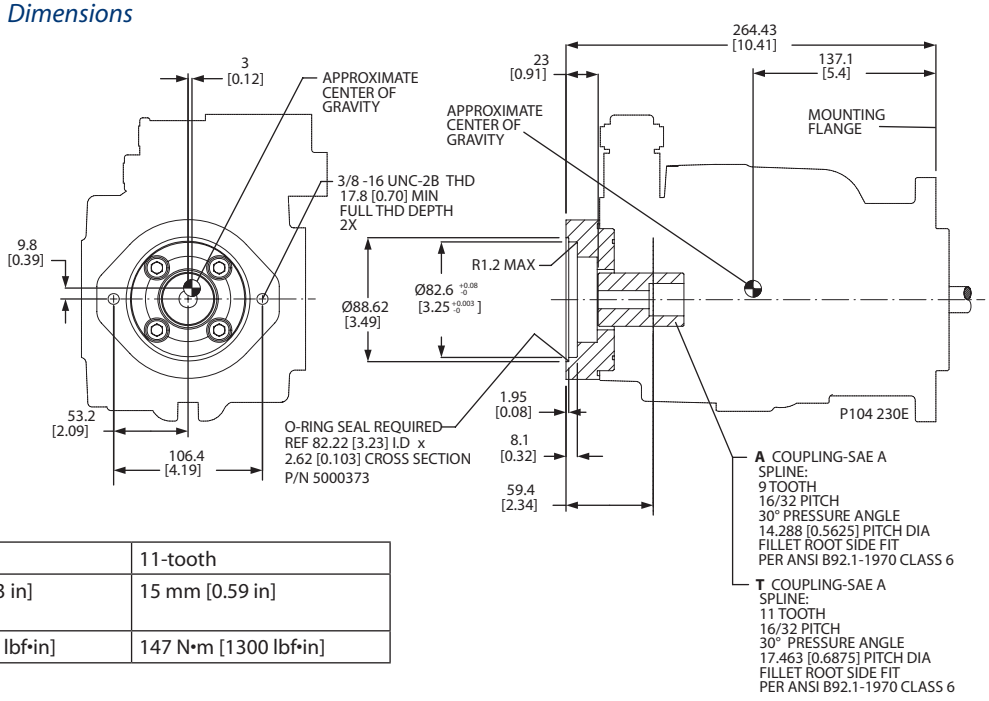


Specifications

Coupling	9-tooth	11-tooth
Spline minimum engagement	13.5 mm [0.53 in]	15 mm [0.59 in]
Maximum torque	107 N•m [950 lbf•in]	147 N•m [1300 lbf•in]

SAE-A auxiliary mounting pad (non-integral)

Dimensions

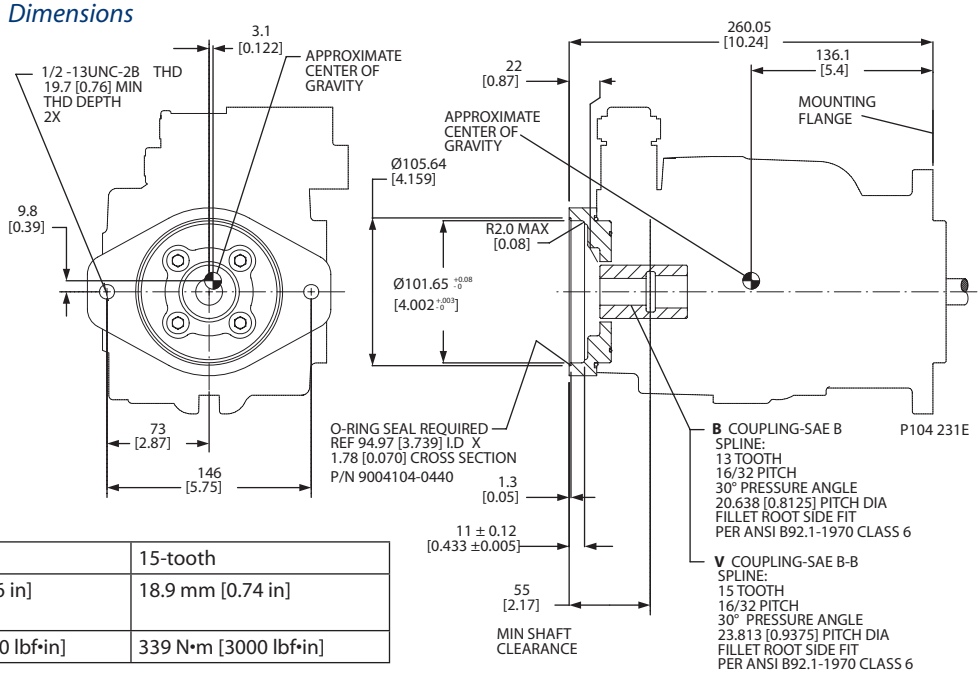


Specifications

Coupling	9-tooth	11-tooth
Spline minimum engagement	13.5 mm [0.53 in]	15 mm [0.59 in]
Maximum torque	107 N•m [950 lbf•in]	147 N•m [1300 lbf•in]

SAE-B auxiliary mounting pad

Dimensions



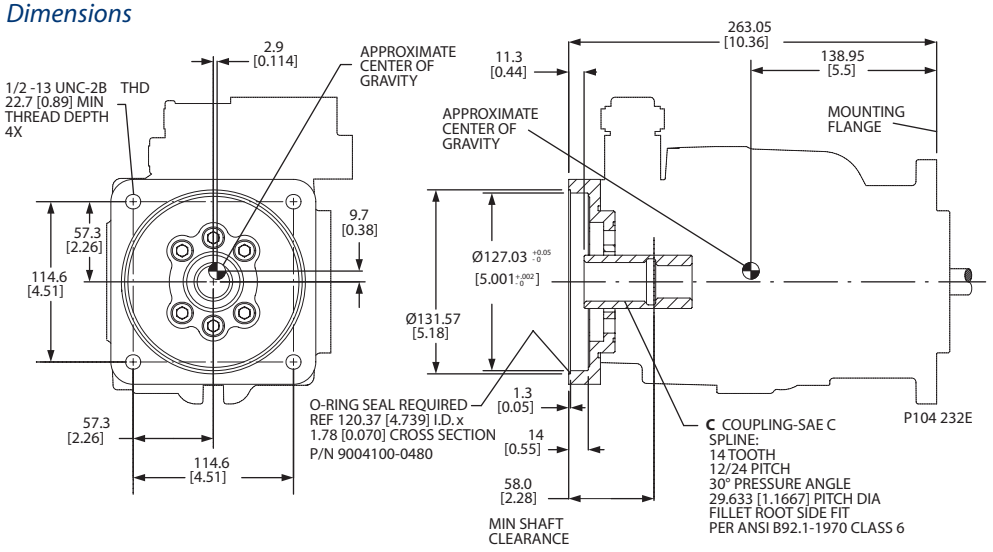
Specifications

Coupling	13-tooth	15-tooth
Spline minimum engagement	14.2 mm [0.56 in]	18.9 mm [0.74 in]
Maximum torque	249 N•m [2200 lbf•in]	339 N•m [3000 lbf•in]

Auxiliary mounting pads (continued)

SAE-C auxiliary mounting pad

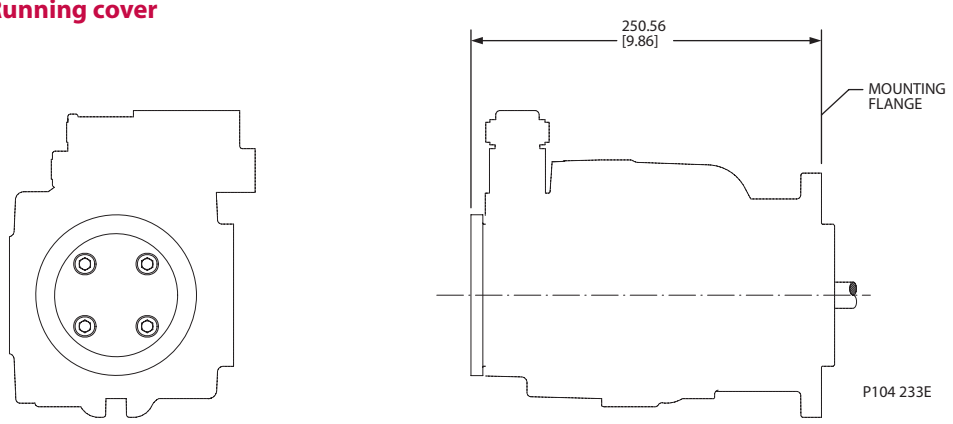
Dimensions



Specifications

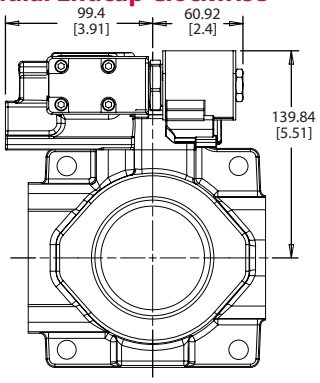
Coupling	14-tooth
Spline minimum engagement	18.3 mm [0.72 in]
Maximum torque	339 N•m [3000 lbf•in]

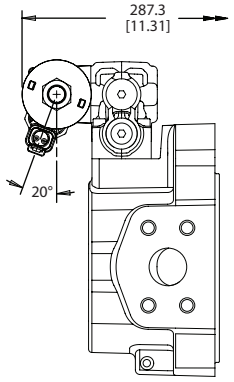
Running cover



Installation drawings (continued)

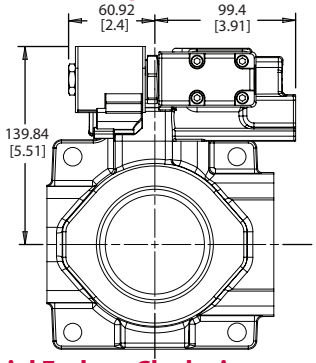
Radial Endcap Clockwise

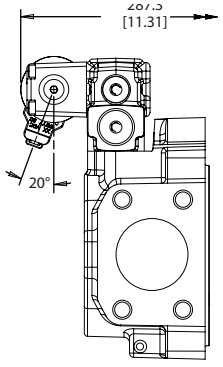




P108 441E

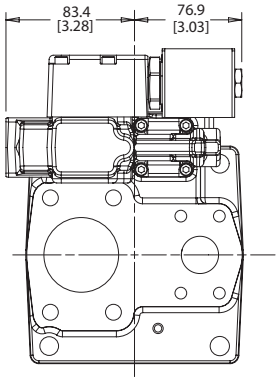
Radial Endcap Counterclockwise

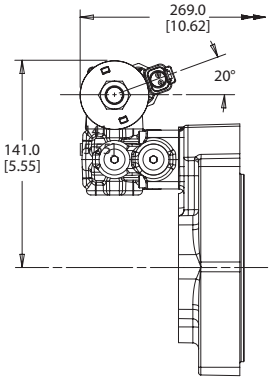




P106 191E

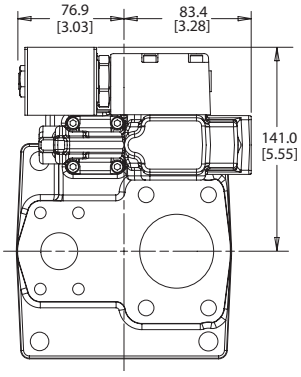
Axial Endcap Clockwise

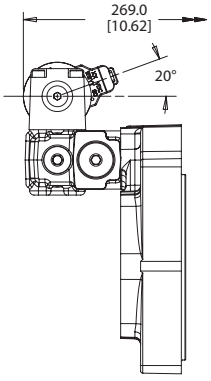




P106 191E

Axial Endcap Counterclockwise





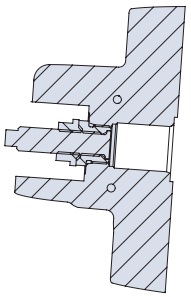
P106 191E

Third-angle projection mm [in]

Displacement limiter

J Frame open circuit pumps are available with an optional adjustable displacement limiter. This adjustable stop limits the pump's maximum displacement.

Displacement limiter cross-section



P106 727E

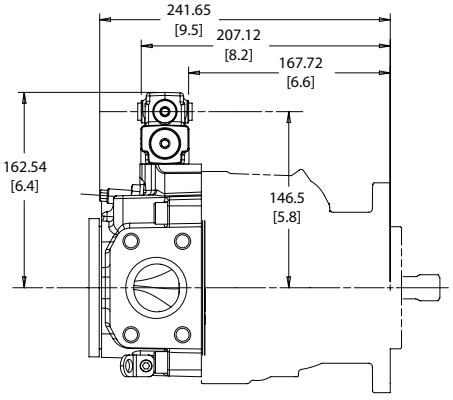
Setting range

J45B	8.4 to 45 cm³ [0.51 to 2.75 in³]
J51B	13.7 to 51 cm³ [0.84 to 3.11 in³]
J60B	16.8 to 60 cm³ [1.03 to 3.66 in³]
J65B	25.4 to 65 cm³ [1.55 to 3.97 in³]
J75B	28.4 to 75 cm³ [1.73 to 4.58 in³]

Displacement per turn

J45B	6.2 cm³/rev [0.38 in³/rev]
J51B	6.2 cm³/rev [0.38 in³/rev]
J60B	6.2 cm³/rev [0.38 in³/rev]
J65B	7.2 cm³/rev [0.44 in³/rev]
J75B	7.2 cm³/rev [0.44 in³/rev]

Displacement limiters are only available for endcap options V and W.



P106 728E

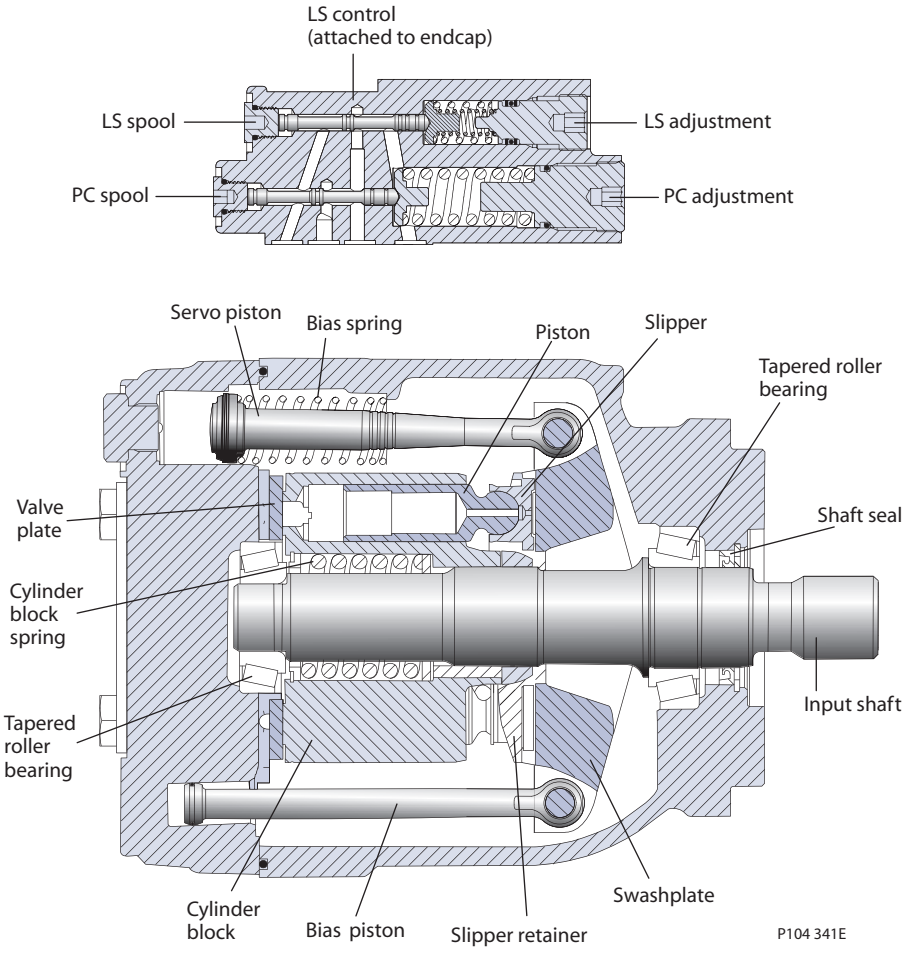
Third-angle projection mm [in]

Design

Series 45 Frame F pumps have a single servo piston design with a cradle-type swashplate set in polymer-coated journal bearings. A bias spring and internal forces increase swashplate angle. The servo piston decreases swashplate angle. Nine reciprocating pistons displace fluid from the pump inlet to the pump outlet as the cylinder block rotates on the pump input shaft. The block spring holds the piston slippers to the swashplate via the slipper retainer. The cylinder block rides on a bi-metal valve plate optimized for high volumetric efficiency and low noise. Tapered roller bearings support the input shaft and a viton lip-seal protects against shaft leaks.

An adjustable one spool (PC only, not shown) or two spool (LS and PC) control senses system pressure and load pressure (LS controls). The control ports system pressure to the servo piston to control pump output flow.

Frame F cross section



Technical Specifications

For general operating parameters, including fluid viscosity, temperature, and inlet and case pressures, *see page 13*. For system design parameters, including installation, filtration, reservoir, and line velocities, *see page 15*.

For definitions of pressure and speed ratings, *see page 14*. For more information on external shaft loads, *see page 16*; mounting flange loads, *see page 17*.

			F Frame	
		Unit	**074B**	**090C**
Maximum Displacement		cm^3 [in^3]	74 [4.52]	90 [5.49]
Working Input Speed	Minimum	min $^{-1}$ (rpm)	500	500
	Continuous		2400	2200
	Maximum		2800	2600
Working Pressure	Continuous	bar [psi]	310 [4495]	260 [3770]
	Maximum		400 [5800]	350 [5075]
Flow at rated speed (theoretical)		l/min [US gal/min]	178 [46.9]	198 [52.3]
Input torque at maximum displacement (theoretical) at 49° C [120°F]		N•m/bar [lbf•in/1000 psi]	1.178 [719.3]	1.433 [874.8]
Mass moment of inertia of internal rotating components		kg•m^2 [slug•ft^2]	0.0063 [0.00465]	0.0065 [0.00479]
Weight	Axial ports	kg [lb]	29 [64]	
	Radial ports		32 [70]	
External Shaft Loads	External moment (M_e)	N•m [lbf•in]	300 [2655]	300 [2655]
	Thrust in (T_{in}), out (T_{out})	N [lbf]	2900 [652]	2900 [652]
Mounting flange load moments	Vibratory (continuous)	N•m [lbf•in]	3730 [33 100]	
	Shock (maximum)		13220 [117 100]	

Order code

R S P C D E F G H J K L M N

Code description

Code	Description
R	Product Frame, Variable Open Circuit Pump
S	Rotation
P	Displacement
C	Control Type
D	Pressure Compensator Setting
E	Load Sense Setting
F	Not Used
G	Choke Orifice
H	Gain Orifice
J	Input Shaft/Auxiliary Mount/Endcap
K	Shaft Seal/Front Mounting Flange/Housing Ports
L	Displacement Limiter
M	Special Hardware
N	Special Features

Order code (continued)

R	S	P				C		D		E		F		G	H	J				K			L			M			N		

R *Product*

		F Frame	
		074B	090C
FR	F Frame, variable displacement open circuit pump	•	•

S *Rotation*

L	Left Hand (counterclockwise)	•	•
R	Right Hand (clockwise)	•	•

P *Displacement*

074B	074 cm³/rev [4.52 in³/rev]	•	
090C	090 cm³/rev [5.49 in³/rev]		•

C *Control type*

PC	Pressure Compensator	•	•
BC*	Pressure Compensator	•	
LB	Load Sensing/Pressure Comp. with internal bleed orifice	•	•
BB*	Load Sensing/Pressure Comp. with internal bleed orifice	•	
LS	Load Sensing/Pressure Comp.	•	•
BS*	Load Sensing/Pressure Comp.	•	
RP	Remote Pressure Compensator	•	•
BP*	Remote Pressure Compensator	•	
AG	Electric on/off, 12VDC, Normally Closed, Deutsch (CCW rotation) only	•	•
BE*	Electric on/off, 12VDC, Normally Closed, Deutsch (CCW rotation) only	•	
AR	Electric on/off, 12VDC, Normally Closed, Deutsch (CW rotation) only	•	•
BR*	Electric on/off, 12VDC, Normally Closed, Deutsch (CW rotation) only	•	

** Not available on 90cc pumps*

Order code (continued)

R	S	P			C	D	E	F	G	H	J			K			L			M			N		

D *PC setting (2 digit code, 10 bar increments)*

		F Frame	
		074B	090C
Example	25 = 250 bar (3625 psi)		
10–26	100 to 260 bar [1450 to 3771 psi]	•	•
27-28	270 to 280 bar [3916 to 4061 psi]	•	
29-31	290-310 bar [4206 to 4496 psi]	•	

E *Load sensing setting (2 digit code, 1 bar increments)*

Example	20 = 20 bar (290 psi)					
10-40	10 to 34 bar [145 to 508 psi]	•	•	•	•	•
NN	Not applicable (pressure compensated only controls)	•	•	•	•	•

F *Not used*

NN	Not applicable	•	•	•	•	•

G *Pilot/Choke Orifice*

N	None (standard)	•	•	•	•	•

H *Gain Orifice*

3	1.0 mm diameter	•	•	•	•	•

Order code (continued)

R	S	P				C		D		E		F		G	H	J				K			L			M			N		

J *Input Shaft*

S1	14 tooth 12/24 pitch
S2	17 tooth, 12/24 pitch
K4	1.25 inch straight keyed

Auxiliary Mount/Endcap Style

Auxiliary Description	Endcap Style	Inlet Porting	Outlet Porting	Endcap Description	Code
None	Axial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads)	N4
None	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads)	N2
Running Cover	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads)	R2
SAE-A, 9 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads)	A2
SAE-A, 11 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads)	T2
SAE-B, 13 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads)	B2
SAE-BB, 15 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads)	V2
SAE-C, 14 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2 inch port 0.5 inch threads) Outlet - Code 61 Split Flange Port 4 Bolt (1 inch port 0.375 inch threads)	C2

J *Input Shaft/Auxiliary Mount/Endcap*

Available Combinations

	F Frame	
	074B	090C
K4A2	•	•
K4B2	•	•
K4C2	•	•
K4N2	•	•
K4N4	•	•
K4R2	•	•
K4T2	•	•
K4V2	•	•
S1A2	•	•
S1B2	•	•
S1C2	•	•
S1N2	•	•
S1N4	•	•
S1R2	•	•
S1T2	•	•
S1V2	•	•

	F Frame	
	074B	090C
S2A2	•	•
S2B2	•	•
S2C2	•	•
S2N2	•	•
S2N4	•	•
S2R2	•	•
S2T2	•	•
S2V2	•	•

Order code (continued)

R	S	P				C		D		E		F		G	H	J				K			L			M			N		

K *Shaft seal*

		F Frame	
		074B	090C
A	Single (Viton)	•	•

K *Mounting flange and housing port style*

1	SAE-C Flange 4-bolt/SAE O-ring boss ports	•	•
3	SAE-B Flange 2-bolt/SAE O-ring boss ports	•	•

K *Not used*

N	Not applicable	•	•

L *Displacement limiter*

NNN	None (plugged)	•	•
AAA	Adjustable, factory set at max angle	•	•

M *Special hardware*

NNN	None	•	•

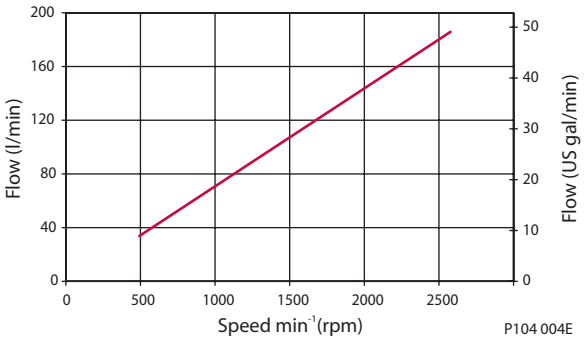
N *Special features*

NNN	None	•	•

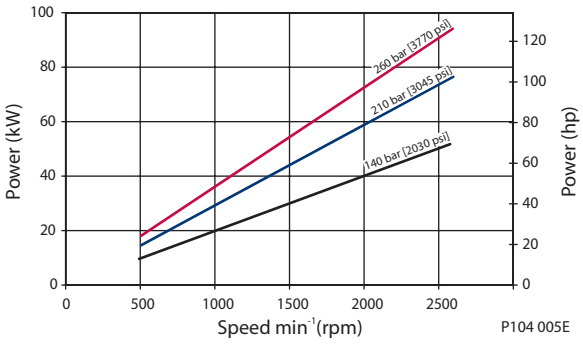
Performance F74B

Flow and power data valid at 49°C [120°F] and viscosity of 17.8 mm²/sec [88 SUS].

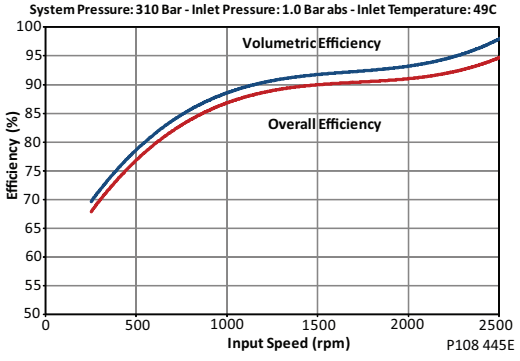
Flow vs. speed



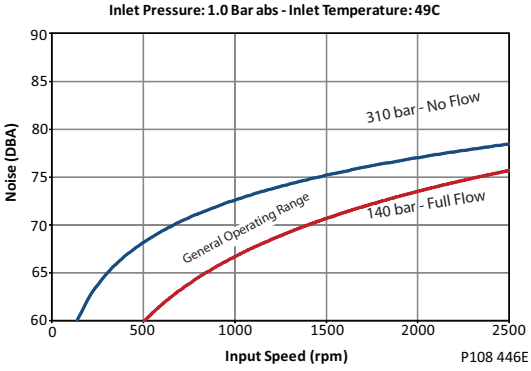
Input power vs. speed



Efficiency

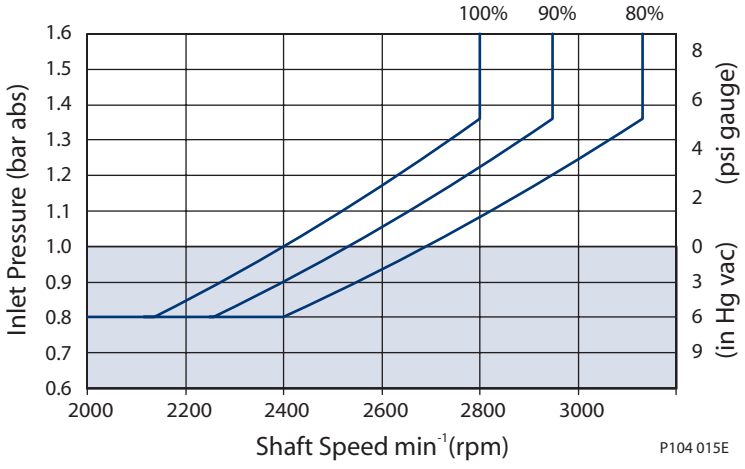


Noise



The chart on the right shows allowable inlet pressure and speed at various displacements. Greater speeds and lower inlet pressures are possible at reduced displacement. Operating outside of acceptable limits reduces pump life.

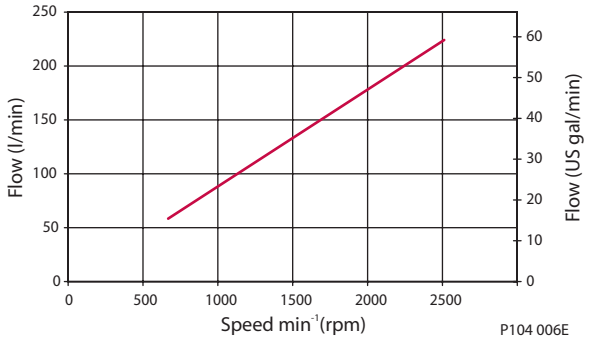
Inlet pressure vs. speed



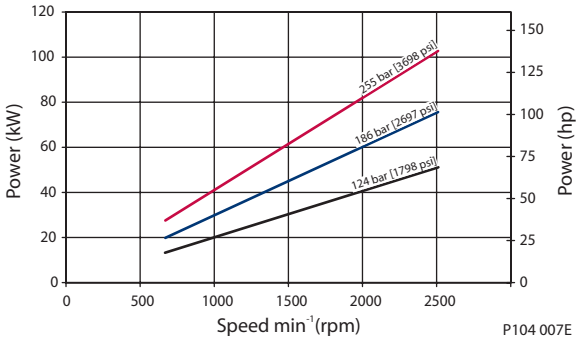
Performance F90C

Flow and power data valid at 49°C [120°F] and viscosity of 17.8 mm²/sec [88 SUS].

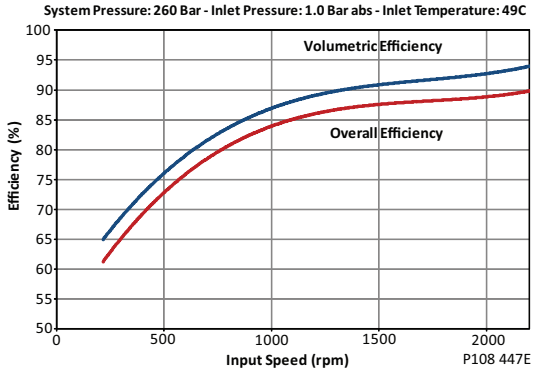
Flow vs. speed



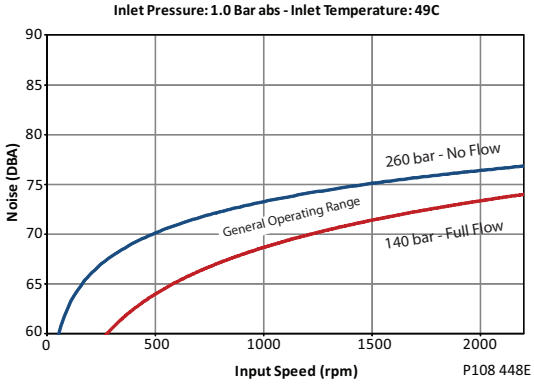
Input power vs. speed



Efficiency

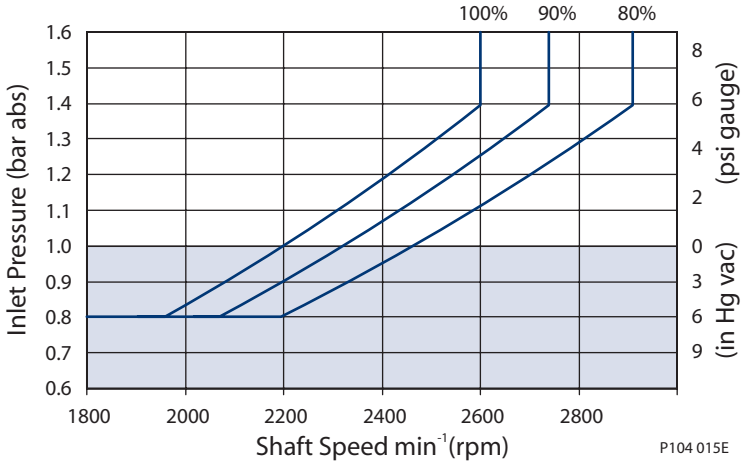


Noise



The chart on the right shows allowable inlet pressure and speed at various displacements. Greater speeds and lower inlet pressures are possible at reduced displacement. Operating outside of acceptable limits reduces pump life.

Inlet pressure vs. speed



Hydraulic Controls

Pressure Compensated Controls

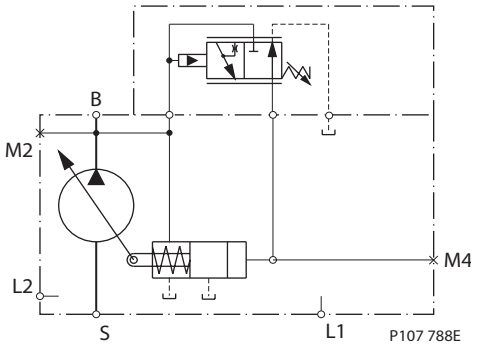
Response/recovery times

(ms)	Response	Recovery
F74B	35	120
F90C	35	135

PC setting range

Model	PC	BC
F74B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
F90C	100-260 bar [1450-3770 psi]	N/A

Schematic



Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M2 = System pressure gauge port
M4 = Servo pressure gauge port

Remote Pressure Compensated Controls

Response/recovery times

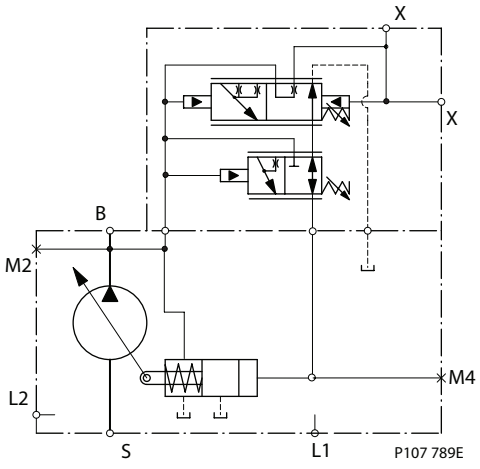
(ms)	Response	Recovery
F74B	35	120
F90C	35	135

PC setting range

Model	RP	BP
F74B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
F90C	100-260 bar [1450-3770 psi]	N/A

An LS Setting of 20 is required for this control

Remote PC schematic



Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M2 = System pressure gauge port
M4 = Servo pressure gauge port
X = Remote PC port

Controls (continued)

Load Sensing/Pressure Compensated Controls

*Response/recovery times**

(ms)	Response	Recovery
F74B	35	135
F90C	45	135

* For definitions, *see page 11*.

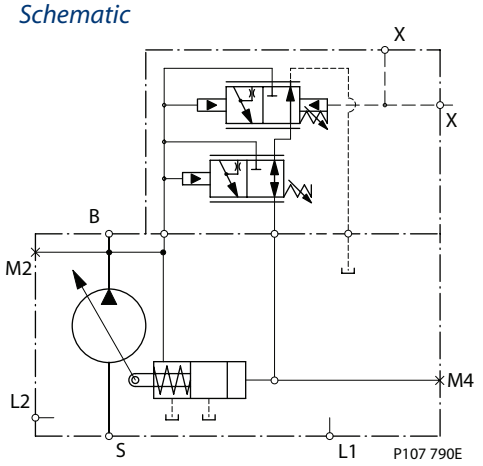
PC setting range

Model	bar	psi
F74B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
F90C	100-260 bar [1450-3770 psi]	N/A

LS setting range

Model	bar	psi
All	10–30	145–435

Schematic



Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M2 = System pressure gauge port
M4 = Servo pressure gauge port
X = LS signal port

Load Sensing Control with Bleed Orifice/Pressure Compensated

*Response/recovery times**

(ms)	Response	Recovery
F74B	35	135
F90C	40	135

* For definitions, *see page 11*.

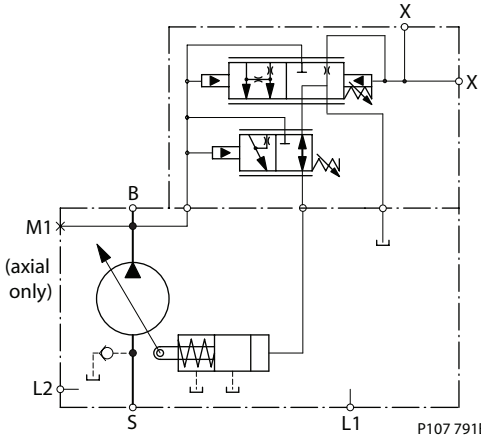
PC setting range

Model	LB	BB
F74B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
F90C	100-260 bar [1450-3770 psi]	N/A

LS setting range

Model	bar	psi
All	10–34	145–508

Schematic



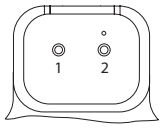
Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M2 = System pressure gauge port
M4 = Servo pressure gauge port
X = LS signal port

Electric Controls

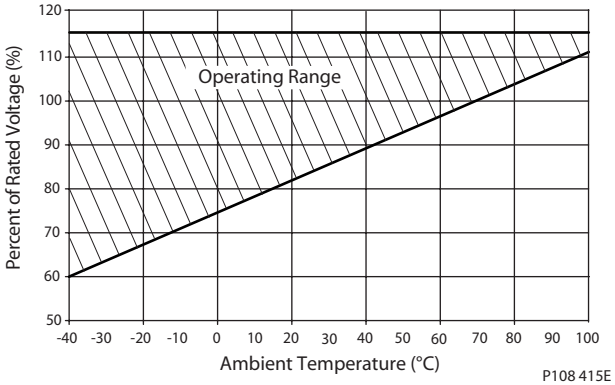
Connectors

Description	Quantity	Ordering Number
Mating Connector	1	Deutsch® DT06-2S
Wedge Lock	1	Deutsch® W25
Socket Contact (16 and 18 AWG)	2	Deutsch® 0462-201-16141
Sauer-Danfoss mating connector kit	1	K29657



P003 480

Continuous Duty Operating Range



P108 415E

Normally Closed on/ off Electric Pressure Compensated Controls

*Response/Recovery Times**

(ms)	Response	Recovery
F74B	35	120
F90C	35	135

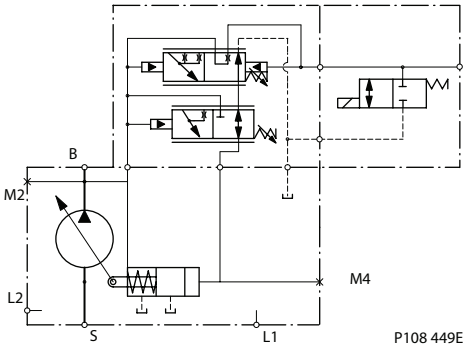
PC setting range

Code	AG, AR	BE, BR
F74B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
F90C	100-260 bar [1450-3770 bar]	N/A

LS setting range

Model	bar	psi
All	10-34	145-508

Schematic



P108 449E

Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M2 = System pressure gauge port
M4 = Servo pressure gauge port

Normally Open on/ off Electric Pressure Compensated Controls

PC setting range

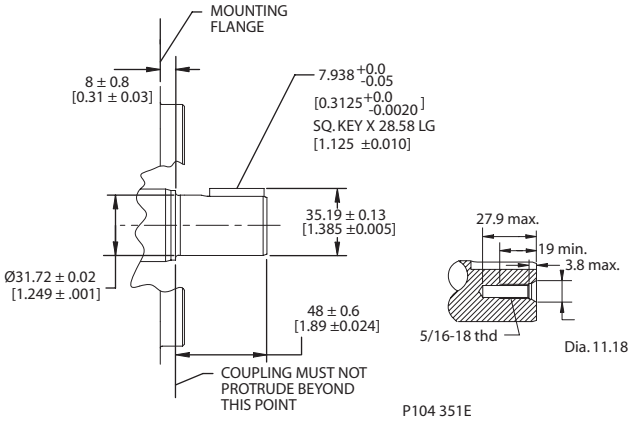
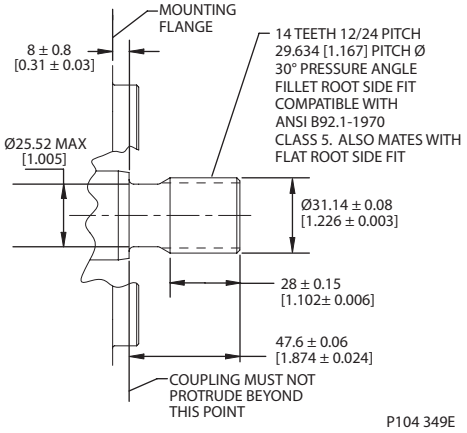
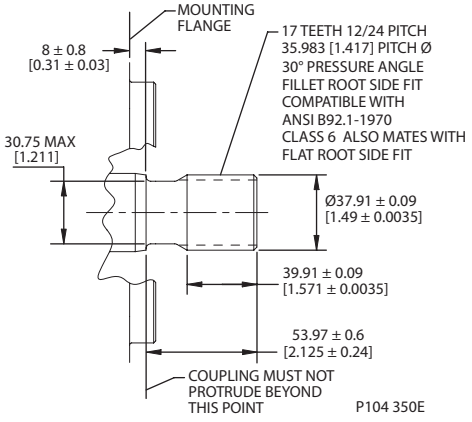
Code	AN
F74B	100-280 bar [1450-4060 psi]
F90C	100-260 bar [1450-3770 bar]

LS setting range

Model	bar	psi
All	10-34	145-508

Input shafts

Shaft data

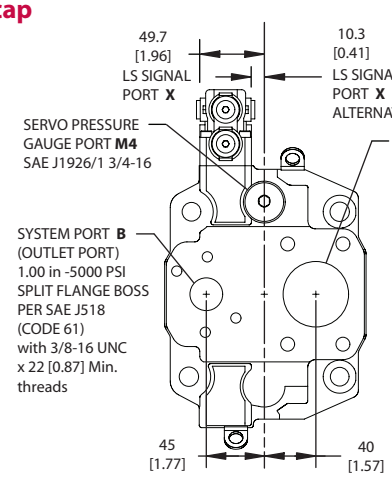
Code	Description	Maximum torque rating[1] N•m [lbf•in]	Drawing
K4	Ø 31.75 mm [1.25 in] Straight keyed	734 [6495]	
S1	14 tooth spline 12/24 pitch (ANSI B92.1 1970 - Class 5)	800 [7080]	
S2	17 tooth spline 12/24 pitch (ANSI B92.1 1970 - Class 5)	1150 [10178]	

1. See *Input shaft torque ratings*, page 18 for an explaination of maximum torque.

Installation drawings

Axial Ported Endcap

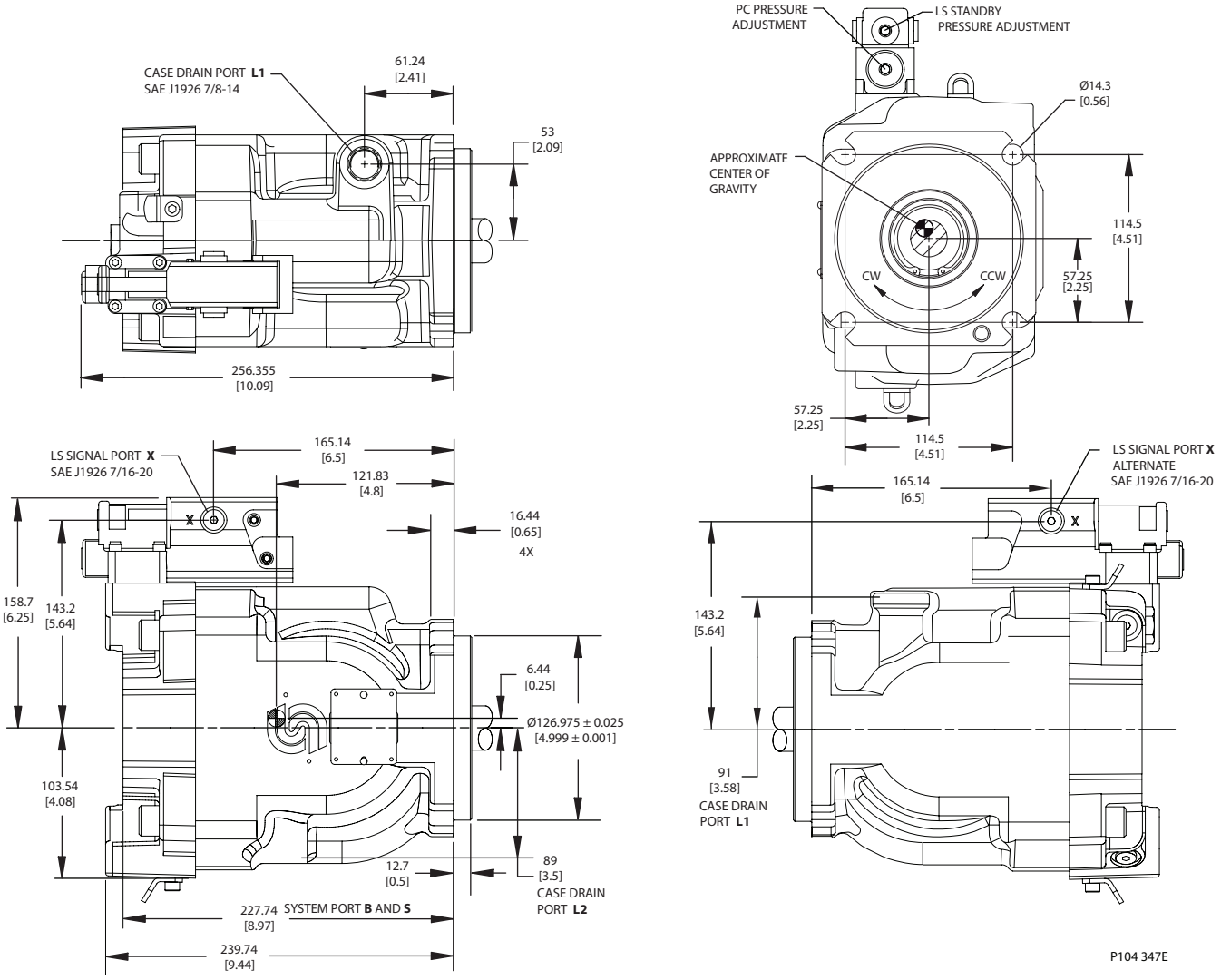
Third-angle projection
mm [in]



Split Flange Ports

P108 450E

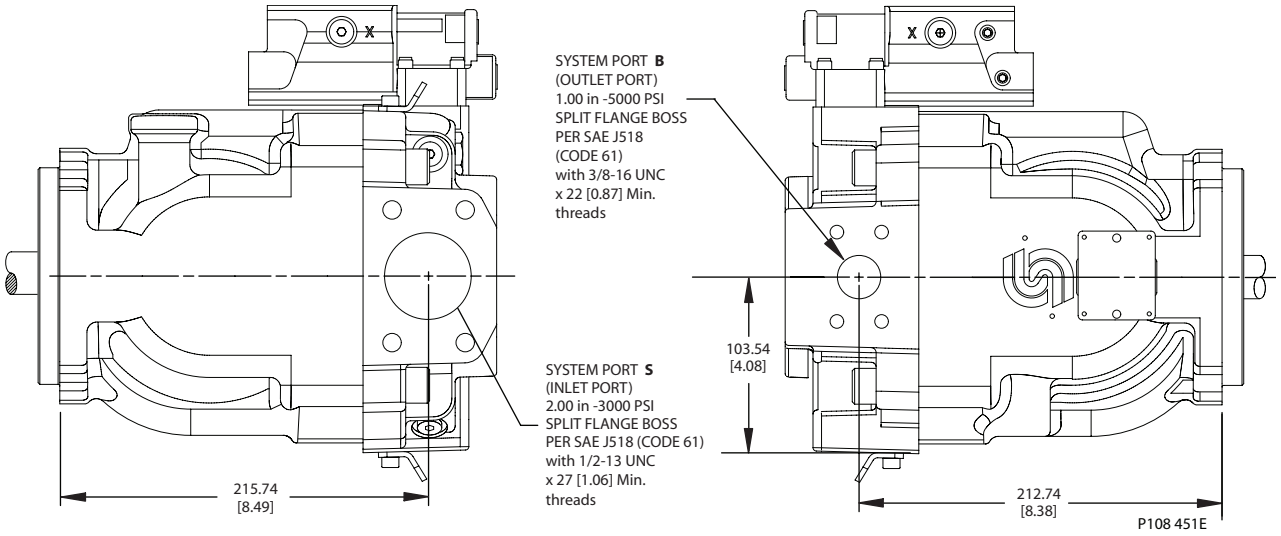
Axial Ported Endcap Installation Dimensions



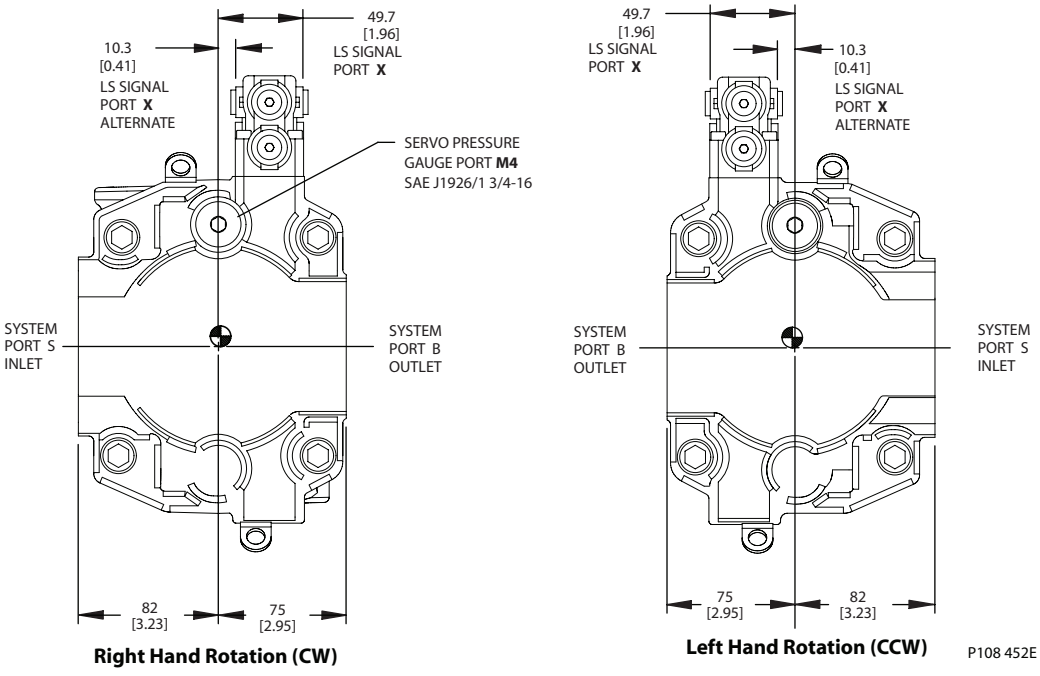
P104 347E

Installation drawings (continued)

Radial Ported Endcap Split Flange Ports

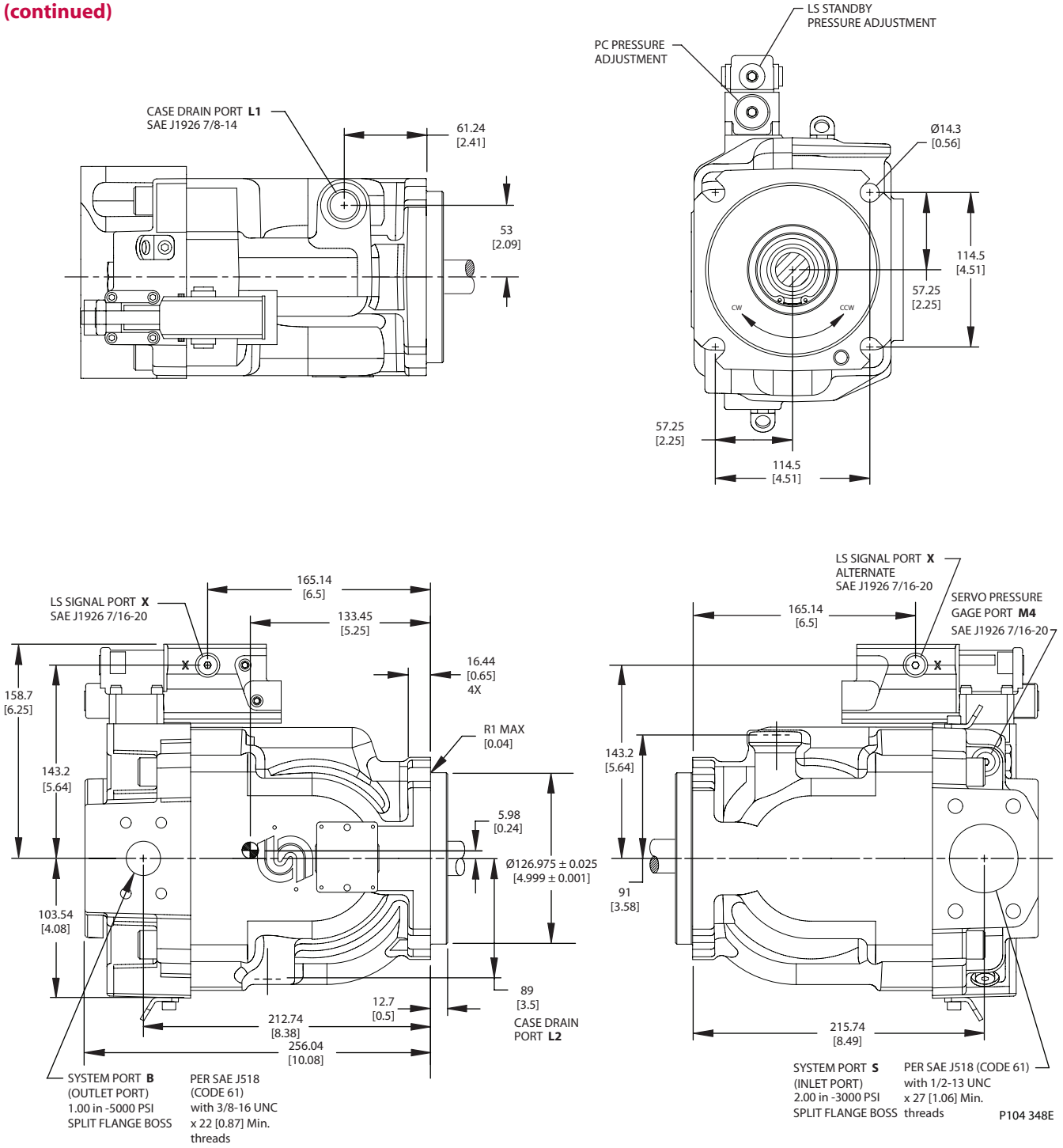


Radial Ported Endcap Rear View



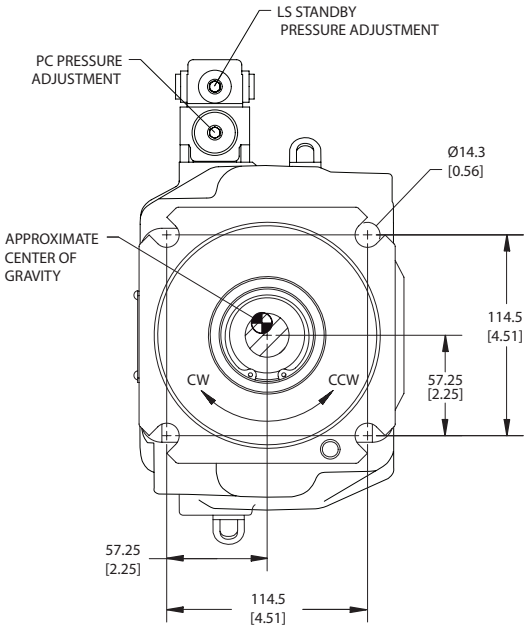
Installation drawings (continued)

Radiall Ported Endcap Installation Dimensions

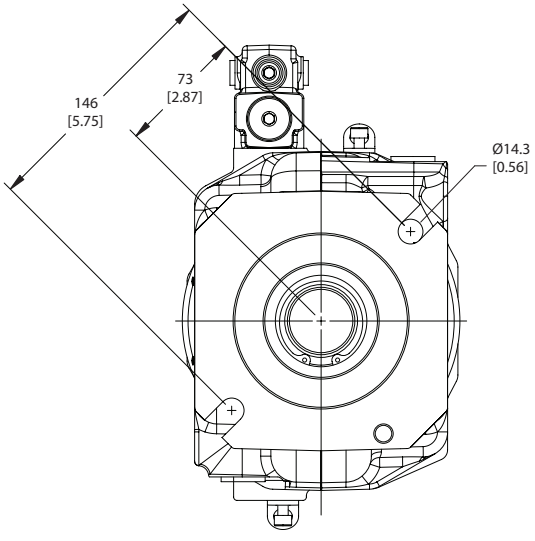


Installation drawings (continued)

Front Mounting Flange



SAE-C 4 Bolt



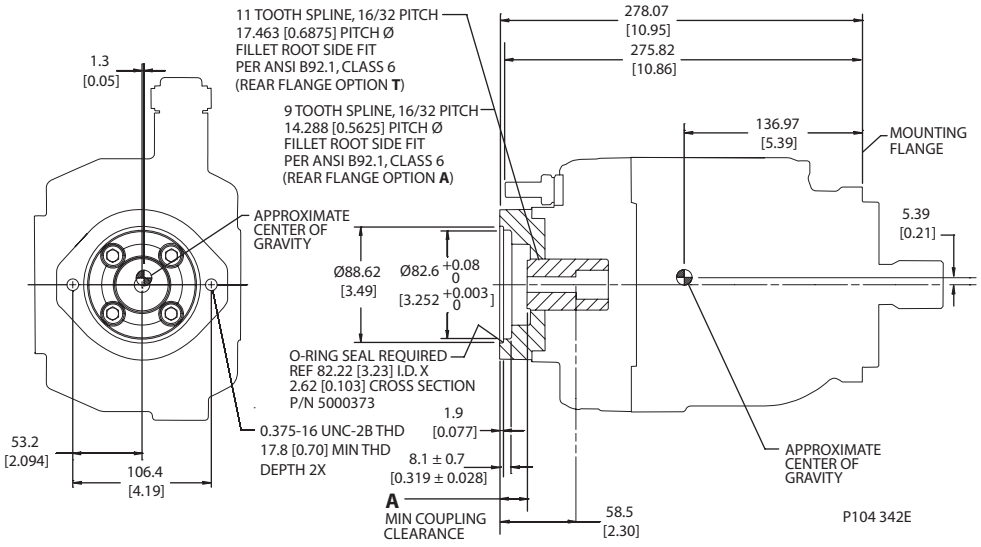
SAE-B 2 Bolt

P108 453E

Auxiliary mounting pads

SAE-A auxiliary mounting pad

Dimensions

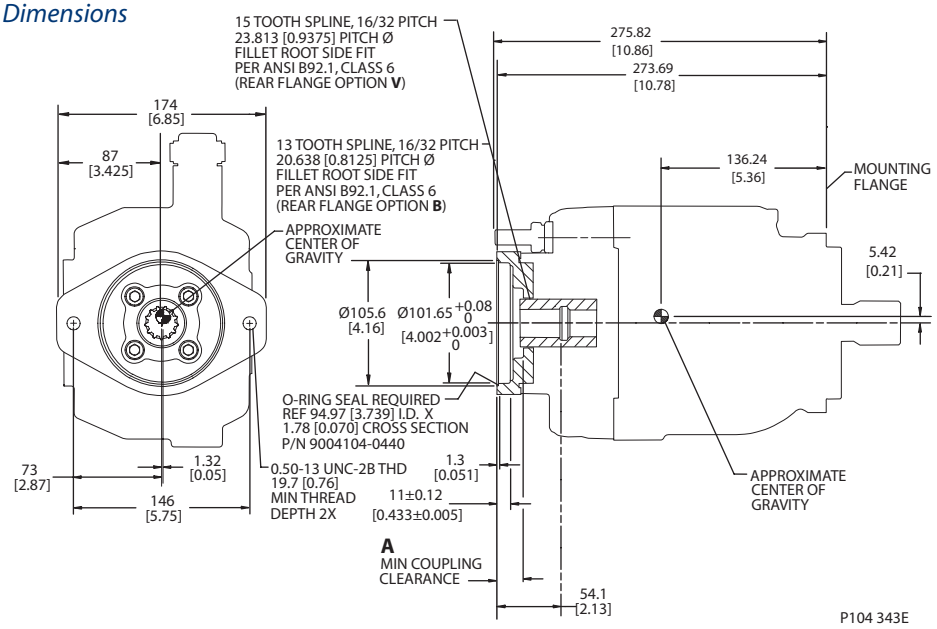


Specifications

Coupling	9-tooth	11-tooth
Spline minimum engagement	13.5 mm [0.53 in]	15 mm [0.59 in]
Maximum torque	107 N•m [950 lbf•in]	147 N•m [1300 lbf•in]
Dimension A	14.9 mm [0.59 in]	16.1 mm [0.63 in]

SAE-B auxiliary mounting pad

Dimensions



Specifications

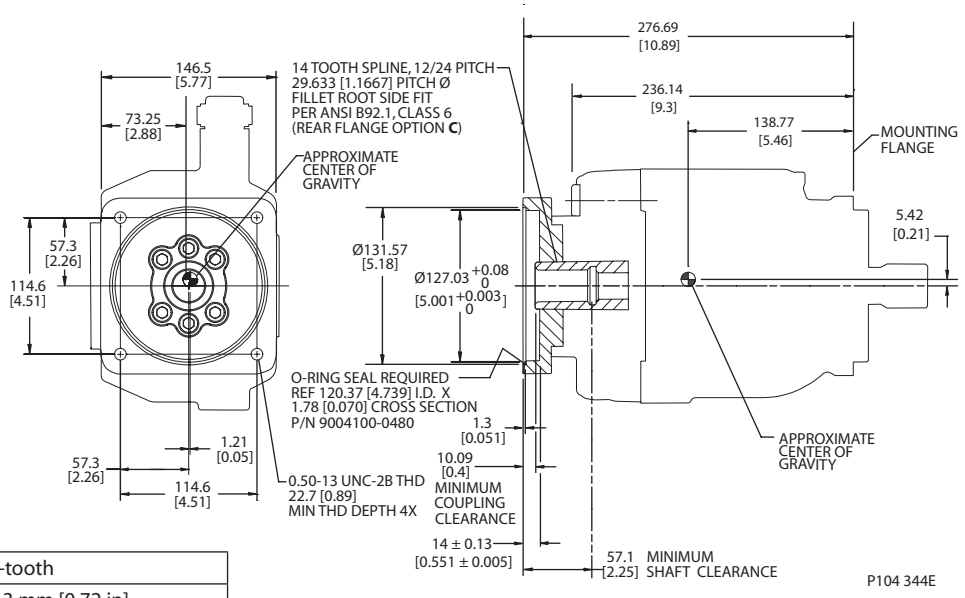
Coupling	13-tooth	15-tooth
Spline minimum engagement	14.2 mm [0.56 in]	18.9 mm [0.74 in]
Maximum torque	249 N•m [2200 lbf•in]	339 N•m [3000 lbf•in]
Dimension A	20.7 mm [0.81 in]	12.7 mm [0.5 in]

Auxiliary mounting pads (continued)

See page 18 for mating pump pilot and spline dimensions.

SAE-C auxiliary mounting pad

Dimensions

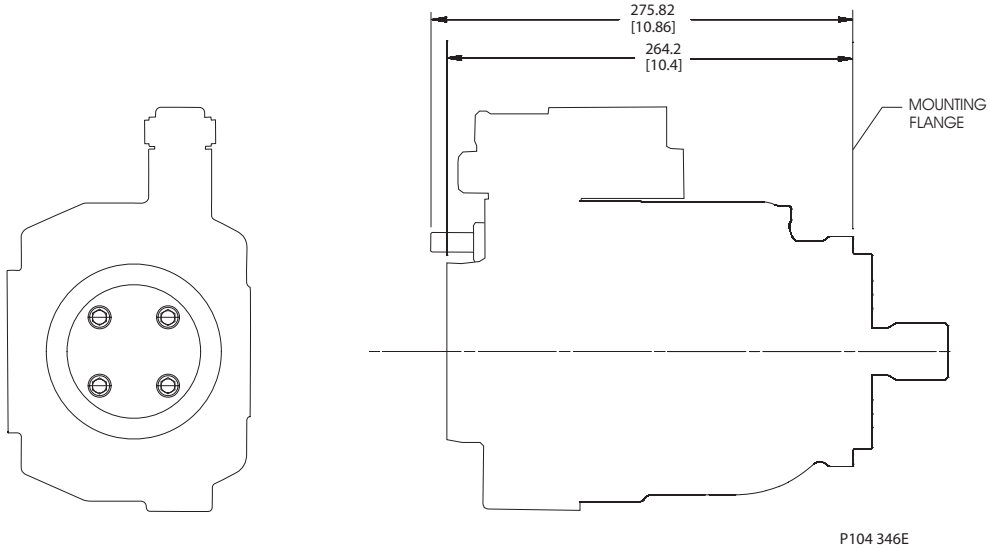


Specifications

Coupling	14-tooth
Spline minimum engagement	18.3 mm [0.72 in]
Maximum torque	339 N•m [3000 lbf•in]

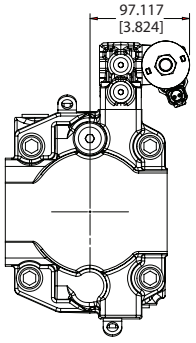
Running Cover

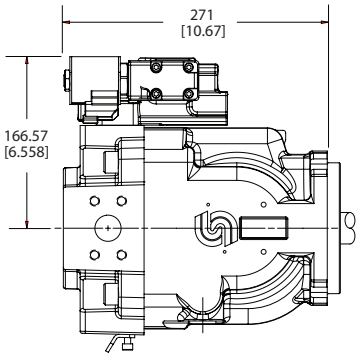
Dimensions



Installation drawings (continued)

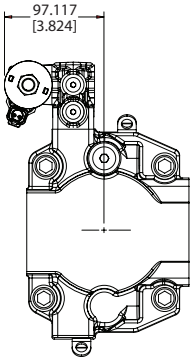
Radial Endcap Clockwise

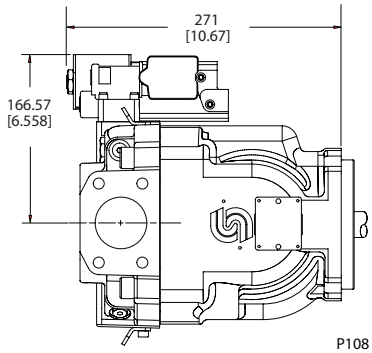




P108 457E

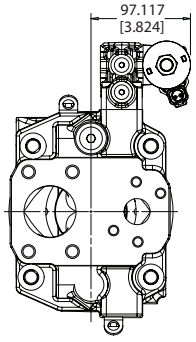
Radial Endcap Counterclockwise

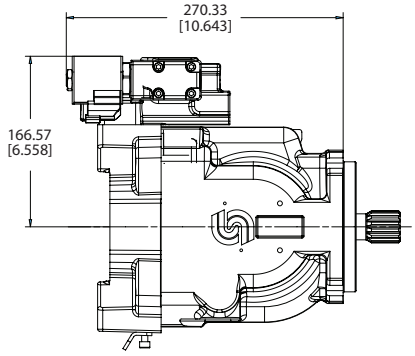




P108 455E

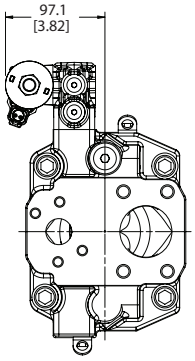
Axial Endcap Clockwise

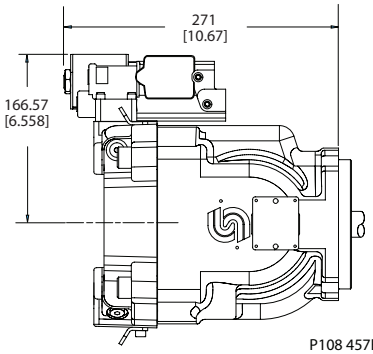




P108 456E

Axial Endcap Counterclockwise





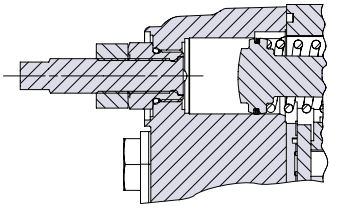
P108 457E

Third-angle projection mm [in]

Displacement limiter

Series 45 F90C and F74B open circuit pumps are available with an optional adjustable displacement limiter. This adjustable stop limits the pump's maximum displacement.

Displacement limiter cross-section



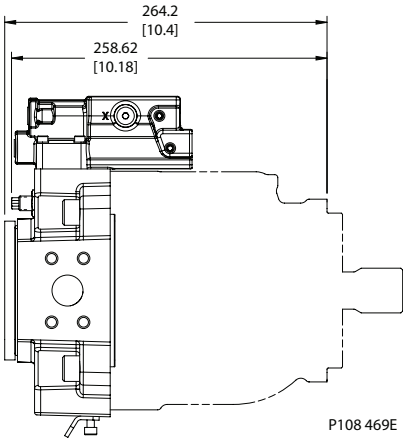
P104 345

Setting range

F90C	45.6 to 90 cm³ [2.78 to 5.49 in³]
F74B	34.1 to 74 cm³ [1.92 to 4.52 in³]

Displacement per turn

F90C	6.8 cm³/rev [0.41 in³/rev]
F74B	6.1 cm³/rev [0.37 in³/rev]



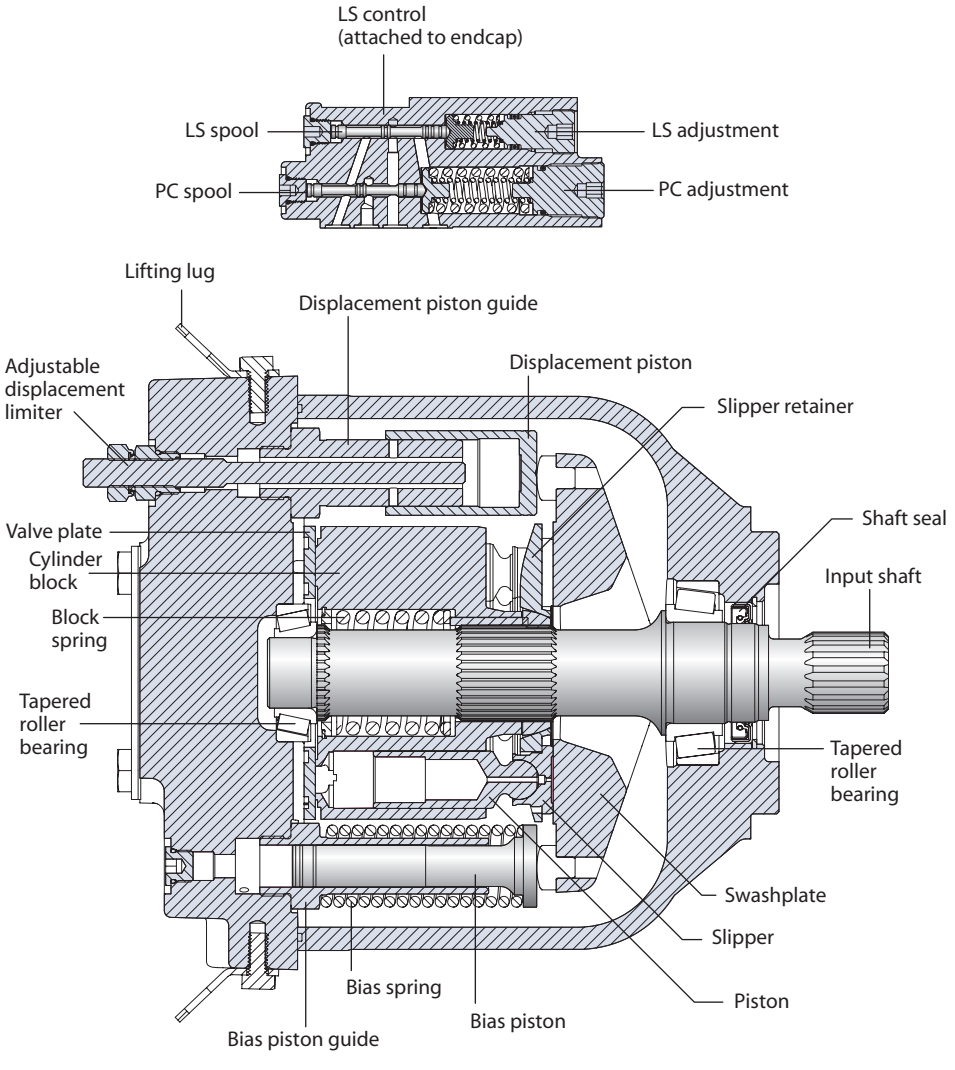
P108 469E

Design

Series 45 Frame E pumps have a single servo piston design with a cradle-type swashplate set in polymer-coated journal bearings. A bias spring and internal forces increase swashplate angle. The servo piston decreases swashplate angle. Nine reciprocating pistons displace fluid from the pump inlet to the pump outlet as the cylinder block rotates on the pump input shaft. The block spring holds the piston slippers to the swashplate via the slipper retainer. The cylinder block rides on a bi-metal valve plate optimized for high volumetric efficiency and low noise. Tapered roller bearings support the input shaft and a viton lip-seal protects against shaft leaks.

An adjustable one spool (PC only, not shown) or two spool (LS and PC) control senses system pressure and load pressure (LS controls). The control ports system pressure to the servo piston to control pump output flow.

Frame E cross section



Technical Specifications

For general operating parameters, including fluid viscosity, temperature, and inlet and case pressures, *see page 13*. For system design parameters, including installation, filtration, reservoir, and line velocities, *see page 15*.

For definitions of pressure and speed ratings, *see page 14*. For more information on external shaft loads, *see page 16*; mounting flange loads, *see page 17*.

			E Frame		
		Unit	**100B**	**130B**	**147C**
Maximum Displacement		cm^3 [in^3]	100 [6.1]	130 [7.93]	147 [8.97]
Working Input Speed	Minimum	min $^{-1}$ (rpm)	500	500	500
	Continuous		2450	2200	2100
	Maximum		2880	2600	2475
Working Pressure	Continuous	bar [psi]	310 [4495]	310 [4495]	260 [3770]
	Maximum		400 [5800]	400 [5800]	350 [5075]
Flow at rated speed (theoretical)		l/min [US gal/min]	245 [64.7]	286 [75.6]	309 [81.5]
Input torque at maximum displacement (theoretical) at 49° C [120°F]		N•m/bar [lbf•in/1000 psi]	1.592 [972]	2.07 [1263.6]	2.341 [1428.8]
Mass moment of inertia of internal rotating components		kg•m^2 [slug•ft^2]	0.0128 [0.00944]	0.0128 [0.00944]	0.0128 [0.00944]
Weight	Axial ports	kg [lb]	52 [115]		
	Radial ports		56 [123]		
External Shaft Loads	External moment (M_e)	N•m [lbf•in]	455 [4027]	360 [3186]	396 [3505]
	Thrust in (T_{in}), out (T_{out})	N [lbf]	2846 [640]	1735 [390]	2113 [475]
Mounting flange load moments	Vibratory (continuous)	N•m [lbf•in]	1920 [17000]		
	Shock (maximum)		6779 [60000]		

Order code

R S P C D E F G H J K L M N

Code description

Code	Description
R	Product Frame, Variable Open Circuit Pump
S	Rotation
P	Displacement
C	Control Type
D	Pressure Compensator Setting
E	Load Sense Setting
F	Not Used
G	Choke Orifice
H	Gain Orifice
J	Input Shaft/Auxiliary Mount/Endcap
K	Shaft Seal/Front Mounting Flange/Housing Ports
L	Displacement Limiter
M	Special Hardware
N	Special Features

Order code (continued)

R *Product*

		E Frame		
		100B	130B	147C
ER	E Frame, variable displacement open circuit pump	•	•	•

S *Rotation*

L	Left Hand (counterclockwise)	•	•	•
R	Right Hand (clockwise)	•	•	•

P *Displacement*

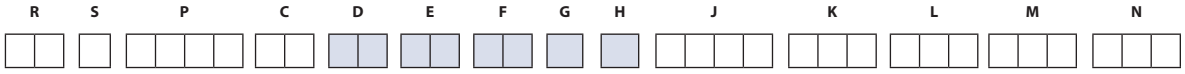
100B	100 cm³/rev [6.10 in³/rev]	•		
130B	130 cm³/rev [7.93 in³/rev]		•	
147C	147 cm³/rev [8.97 in³/rev]			•

C *Control type*

PC	Pressure Compensator	•	•	•
BC*	Pressure Compensator (290-310 bar) [4200-4500 psi]	•	•	
LB	Load Sensing/Pressure Comp. with internal bleed orifice	•	•	•
BB*	Load Sensing/Pressure Comp. with internal bleed orifice (290-310 bar) [4200-4500 psi]	•	•	
LS	Load Sensing/Pressure Comp.	•	•	•
BS*	Load Sensing/Pressure Comp. (290-310 bar) [4200-4500 psi]	•	•	
RP	Remote Pressure Compensator	•	•	•
BP*	Remote Pressure Compensator (290-310 bar) [4200-4500 psi]	•	•	
AG	Electric on/off, 12VDC, Normally Closed, Deutsch (CCW rotation) only	•	•	•
BE*	Electric on/off, 12VDC, Normally Closed, Deutsch (CCW rotation) only (290-310 bar) [4200-4500 psi]	•	•	
AR	Electric on/off, 12VDC, Normally Closed, Deutsch (CW rotation) only	•	•	•
BR*	Electric on/off, 12VDC, Normally Closed, Deutsch (CW rotation) only (290-310 bar) [4200-4500 psi]	•	•	

** Not available on 147cc pumps*

Order code (continued)



D *PC setting (2 digit code, 10 bar increments)*

		E Frame		
		100B	130B	147C
Example	25 = 250 bar (3625 psi)			
10–26	100 to 260 bar [1450 to 3771 psi]	•	•	•
27-28	270 to 280 bar [3916 to 4061 psi]	•	•	
29-31	290-310 bar [4206 to 4496 psi]	•	•	

E *Load sensing setting (2 digit code, 1 bar increments)*

Example	20 = 20 bar (290 psi)			
10-34	10 to 34 bar [145 to 508 psi]	•	•	•
NN	Not applicable (pressure compensated only controls)	•	•	•

F *Not used*

NN	Not applicable	•	•	•

G *Pilot/Choke Orifice*

N	None (standard)	•	•	•

H *Gain Orifice*

3	1.0 mm diameter	•	•	•

Order code (continued)

R	S	P				C		D		E		F		G	H	J				K			L			M			N		

J *Input Shaft*

K5	1.5 inch straight keyed
S1	14 tooth 12/24 pitch
S2	17 tooth, 12/24 pitch
S4	13 tooth, 8/16 pitch

Auxiliary Mount/Endcap Style

Auxiliary Description	Endcap Style	Inlet Porting	Outlet Porting	Endcap Description	Code
None	Axial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2.5 inch port 0.5 inch threads) Outlet - Code 62 Split Flange Port 4 Bolt (1.25 inch port 0.5 inch threads)	NL
None	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2.5 inch port 0.5 inch threads) Outlet - Code 62 Split Flange Port 4 Bolt (1.25 inch port 0.5 inch threads)	NP
Running Cover	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2.5 inch port 0.5 inch threads) Outlet - Code 62 Split Flange Port 4 Bolt (1.25 inch port 0.5 inch threads)	RP
SAE-A, 11 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2.5 inch port 0.5 inch threads) Outlet - Code 62 Split Flange Port 4 Bolt (1.25 inch port 0.5 inch threads)	TP
SAE-A, 9 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2.5 inch port 0.5 inch threads) Outlet - Code 62 Split Flange Port 4 Bolt (1.25 inch port 0.5 inch threads)	AP
SAE-B, 13 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2.5 inch port 0.5 inch threads) Outlet - Code 62 Split Flange Port 4 Bolt (1.25 inch port 0.5 inch threads)	BP
SAE-B, 14 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2.5 inch port 0.5 inch threads) Outlet - Code 62 Split Flange Port 4 Bolt (1.25 inch port 0.5 inch threads)	LP
SAE-BB, 13 teeth/with M12 thread	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2.5 inch port M12 metric threads) Outlet - Code 62 Split Flange Port 4 Bolt (1.25 inch port M12 metric threads)	U6
SAE-BB, 15 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2.5 inch port 0.5 inch threads) Outlet - Code 62 Split Flange Port 4 Bolt (1.25 inch port 0.5 inch threads)	VP
SAE-C, 14 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2.5 inch port 0.5 inch threads) Outlet - Code 62 Split Flange Port 4 Bolt (1.25 inch port 0.5 inch threads)	CP
SAE-CC, 17 teeth	Radial	Split Flange	Split Flange	Inlet - Code 61 Split Flange Port 4 Bolt (2.5 inch port 0.5 inch threads) Outlet - Code 62 Split Flange Port 4 Bolt (1.25 inch port 0.5 inch threads)	WP

J *Input Shaft/Auxiliary Mount/Endcap*

	E Frame		
	100B	**130B**	**147C**
K5AP	•	•	•
K5BP	•	•	•
K5CP	•	•	•
K5NL	•	•	•
K5NP	•	•	•
K5RP	•	•	•
K5VP	•	•	•
S1AP	•	•	•
S1BP	•	•	•
S1CP	•	•	•
S1LP	•	•	•
S1NL	•	•	•
S1NP	•	•	•
S1RP	•	•	•
S1TP	•	•	•
S1VP	•	•	•
S2AP	•	•	•

Available Combinations

	E Frame		
	100B	**130B**	**147C**
S2BP	•	•	•
S2CP	•	•	•
S2NL	•	•	•
S2NP	•	•	•
S2RP	•	•	•
S2TP	•	•	•
S2VP	•	•	•
S2WP	•	•	•
S4AP	•	•	•
S4BP	•	•	•
S4CP	•	•	•
S4NL	•	•	•
S4NP	•	•	•
S4RP	•	•	•
S4U6	•	•	•
S4TP	•	•	•
S4VP	•	•	•
S4WP	•	•	•

Order code (continued)

R	S	P				C		D		E		F		G	H	J				K			L			M			N		

K *Shaft seal*

		E Frame		
		100B	130B	147C
A	Single (Viton)	•	•	•

K *Mounting flange and housing port style*

1	SAE-C Flange 4-bolt/SAE O-ring boss ports	•	•	•

K *Not used*

N	Not applicable	•	•	•

L *Displacement limiter*

NNN	None (plugged)	•	•	•
AAA	Adjustable, factory set at max angle	•	•	•

M *Special hardware*

NNN	None	•	•	•

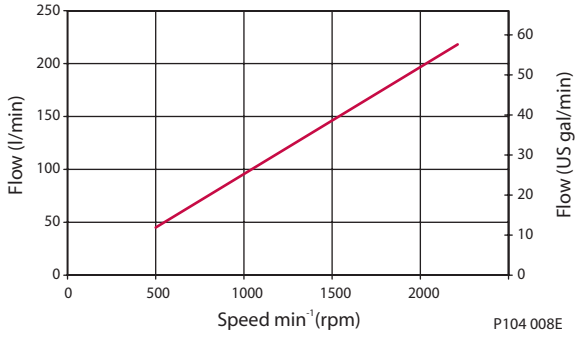
N *Special features*

NNN	None	•	•	•

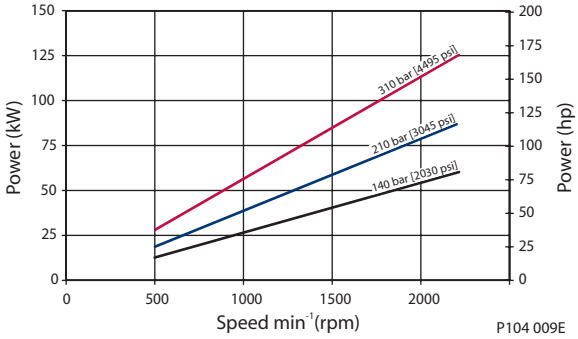
Performance E100B

Flow and power data valid at 49°C [120°F] and viscosity of 17.8 mm²/sec [88 SUS].

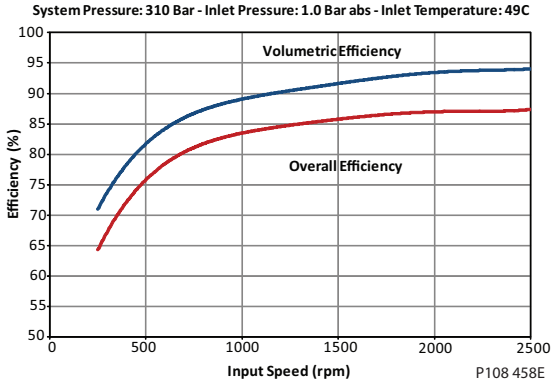
Flow vs. speed



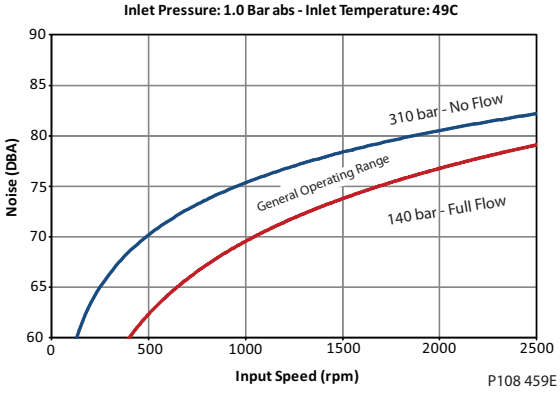
Input power vs. speed



Efficiency

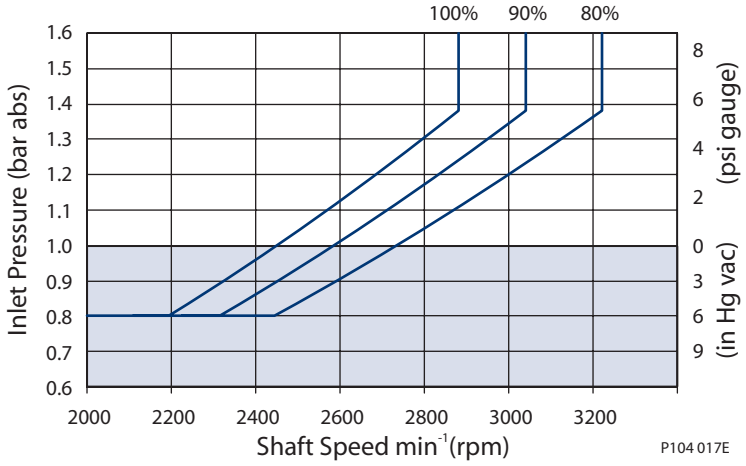


Noise



The chart on the right shows allowable inlet pressure and speed at various displacements. Greater speeds and lower inlet pressures are possible at reduced displacement. Operating outside of acceptable limits reduces pump life.

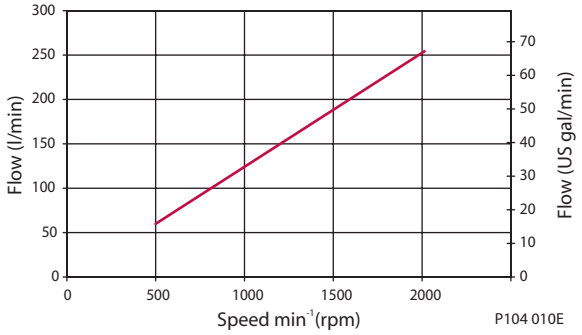
Inlet pressure vs. speed



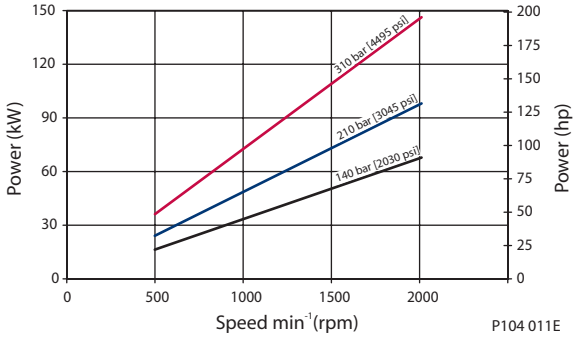
Performance E130B

Flow and power data valid at 49°C [120°F] and viscosity of 17.8 mm²/sec [88 SUS].

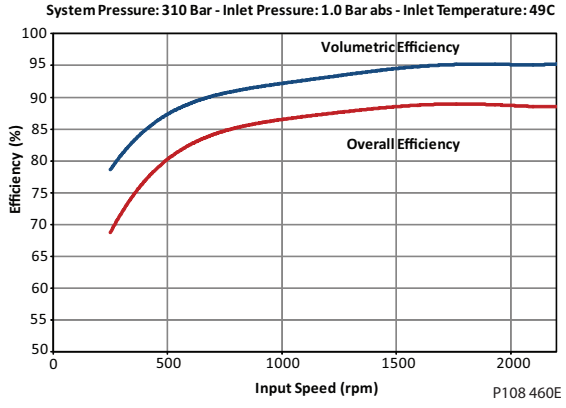
Flow vs. speed



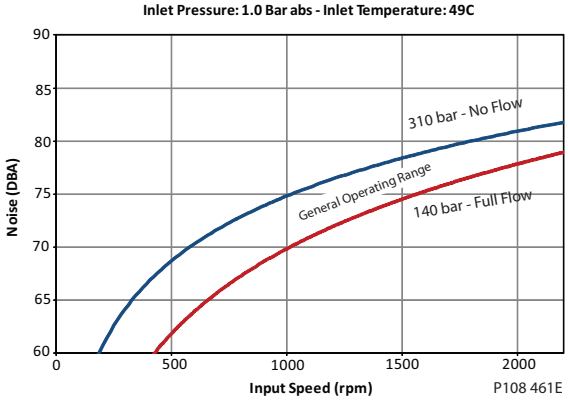
Input power vs. speed



Efficiency

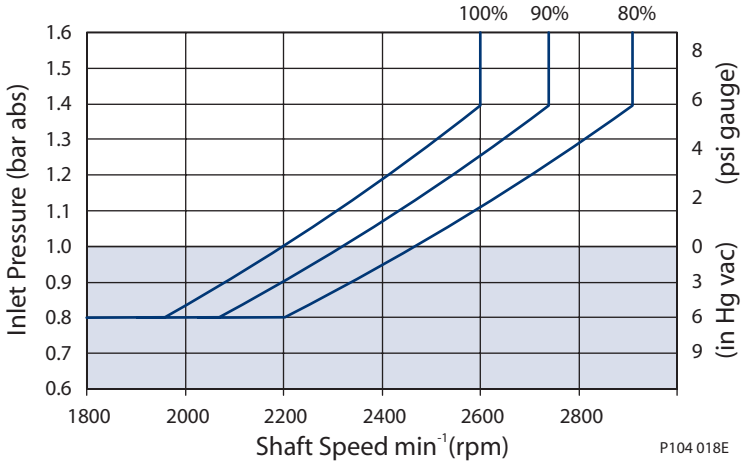


Noise



The chart on the right shows allowable inlet pressure and speed at various displacements. Greater speeds and lower inlet pressures are possible at reduced displacement. Operating outside of acceptable limits reduces pump life.

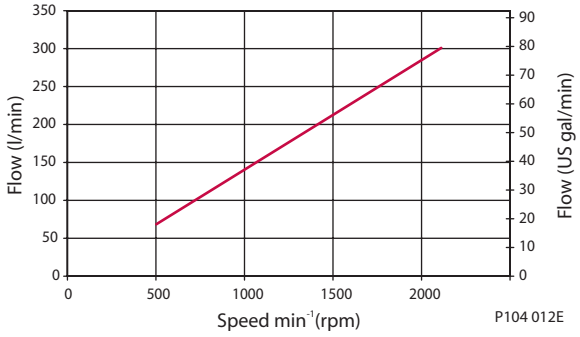
Inlet pressure vs. speed



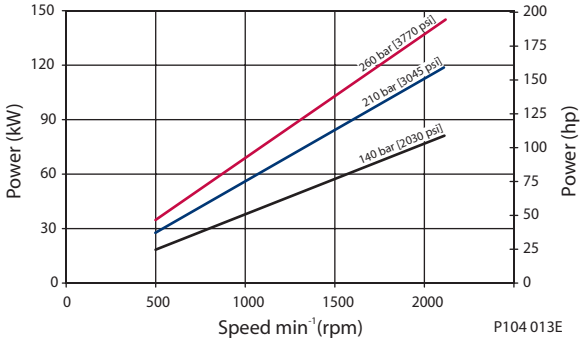
Performance E147C

Flow and power data valid at 49°C [120°F] and viscosity of 17.8 mm²/sec [88 SUS].

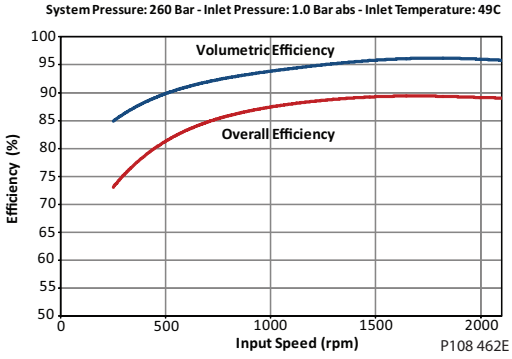
Flow vs. speed



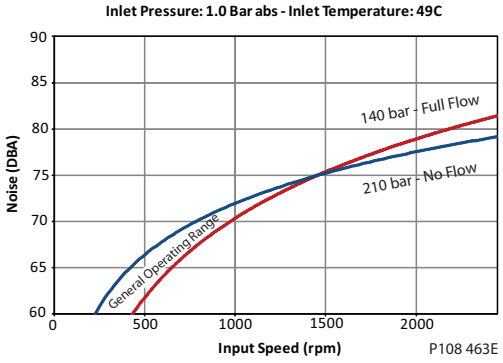
Input power vs. speed



Efficiency

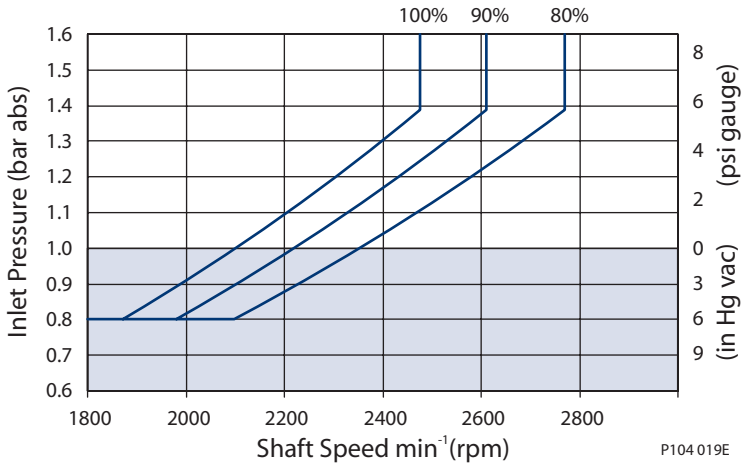


Noise



Inlet pressure vs. speed

The chart on the right shows allowable inlet pressure and speed at various displacements. Greater speeds and lower inlet pressures are possible at reduced displacement. Operating outside of acceptable limits reduces pump life.



Hydraulic Controls

Pressure Compensated Controls

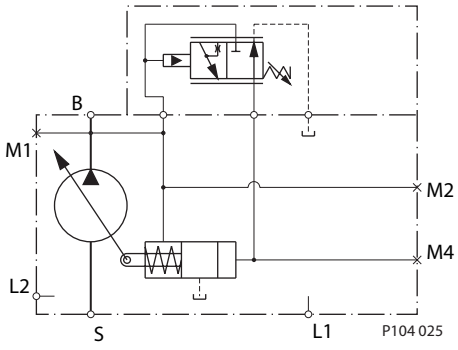
Response/recovery times

(ms)	Response	Recovery
E100B	45	175
E130B	55	175
E147C	60	190

PC Setting range

Model	PC	BC
E100B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
E130B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
E147C	100-260 bar [1450-3770 psi]	N/A

Schematic



Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M2 = System pressure gauge port
M4 = Servo pressure gauge port

Remote Pressure Compensated Controls

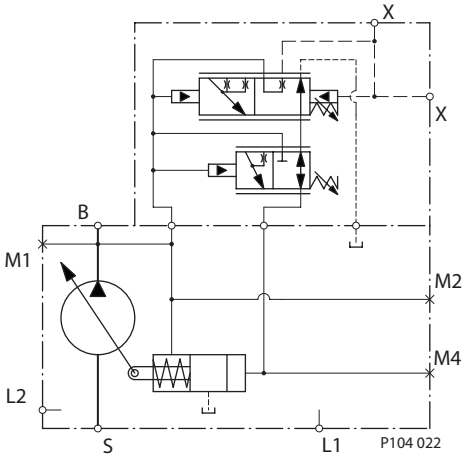
Response/recovery times

(ms)	Response	Recovery
E100B	45	175
E130B	55	175
E147C	60	190

PC Setting range

Model	RP	BP
E100B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
E130B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
E147C	100-260 bar [1450-3770 psi]	N/A

Schematic



Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M2 = System pressure gauge port
M4 = Servo pressure gauge port
X = Remote PC port

Hydraulic Controls (continued)

Load Sensing/Pressure Compensated

Response/recovery times

(ms)	Response	Recovery
E100B	45	200
E130B	50	200
E147C	60	200

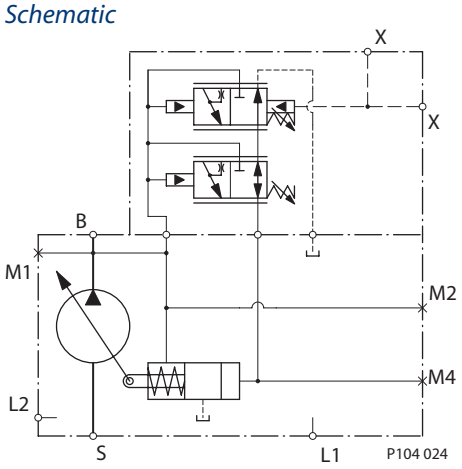
PC Setting range

Model	LS	BS
E100B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
E130B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
E147C	100-260 bar [1450-3770 psi]	N/A

LS setting range

Model	bar	psi
All	10–30	145–435

Schematic



Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M2 = System pressure gauge port
M4 = Servo pressure gauge port
X = LS signal port

Load Sensing with Bleed Orifice/Pressure Compensated

Response/recovery times

(ms)	Response	Recovery
E100B	45	200
E130B	50	200
E147C	60	200

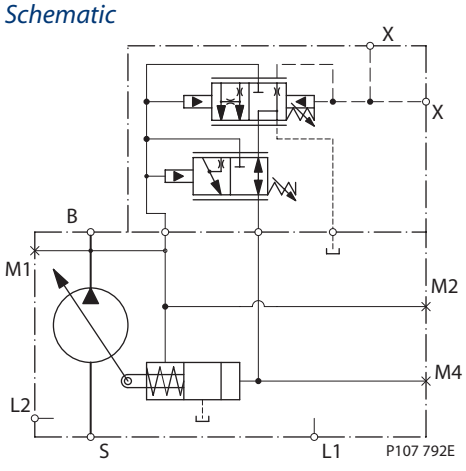
PC Setting range

Model	LB	BB
E100B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
E130B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
E147C	100-260 bar [1450-3770 psi]	N/A

LS setting range

Model	bar	psi
All	10–30	145–435

Schematic



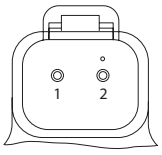
Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M2 = System pressure gauge port
M4 = Servo pressure gauge port
X = LS signal port

Electric Controls

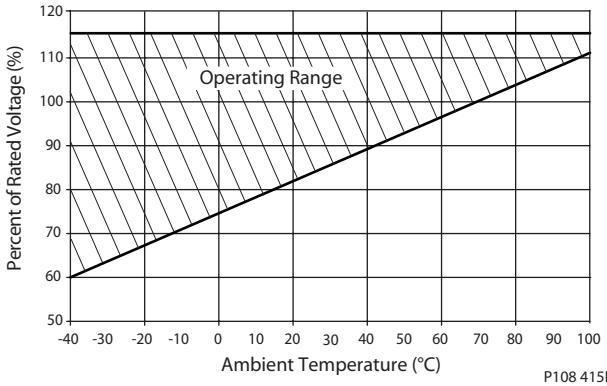
Connectors

Description	Quantity	Ordering Number
Mating Connector	1	Deutsch® DT06-2S
Wedge Lock	1	Deutsch® W25
Socket Contact (16 and 18 AWG)	2	Deutsch® 0462-201-16141
Sauer-Danfoss mating connector kit	1	K29657



P003 480

Continuous Duty Operating Range



P108 415E

Normally Closed on/ off Electric Pressure Compensated Controls

*Response/Recovery Times**

(ms)	Response	Recovery
E100B	45	175
E130B	55	175
E147C	60	190

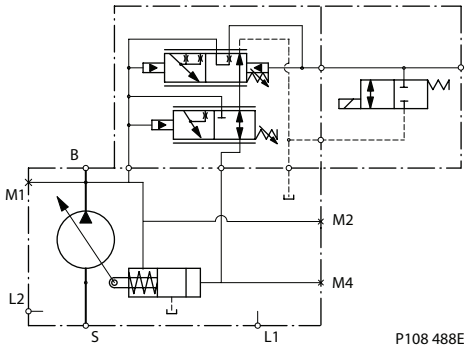
PC setting range

Code	AG, AR	BE, BR
E100B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
E130B	100-280 bar [1450-4060 psi]	290-310 bar [4205-4495 psi]
E147B	100-260 bar [1450-3770 bar]	N/A

LS setting range

Model	bar	psi
All	10-34	145-508

Schematic



P108 488E

Legend

B = Outlet
S = Inlet
L1, L2 = Case drain
M1 = System pressure gauge port

Normally Open on/ off Electric Pressure Compensated Controls

PC setting range

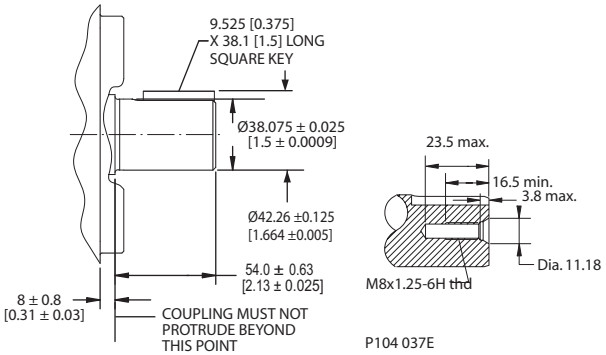
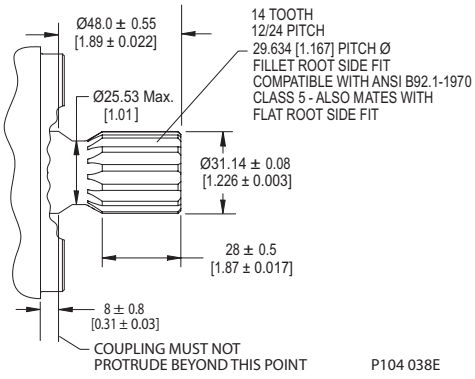
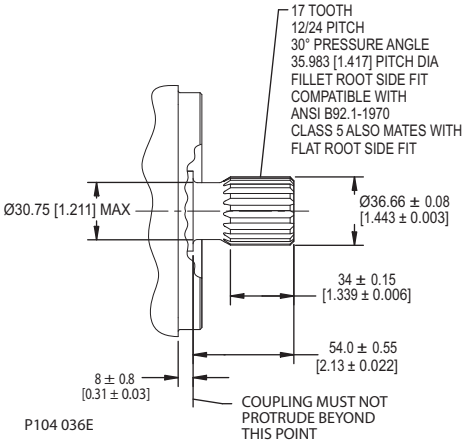
Code	AG, AR
E100B	100-280 bar [1450-4060 psi]
E130B	100-280 bar [1450-4060 psi]
E147B	100-260 bar [1450-3770 bar]

LS setting range

Model	bar	psi
All	10-34	145-508

Input shafts

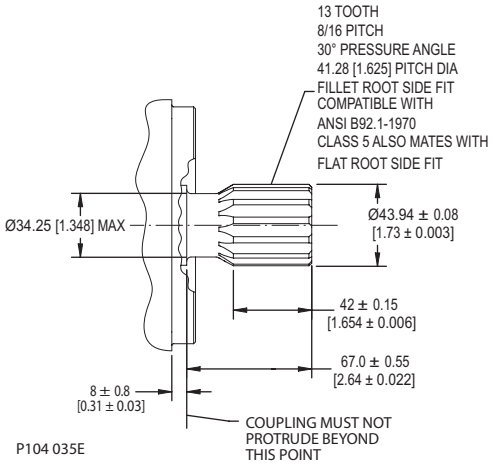
Shaft data

Code	Description	Maximum torque rating[1] N•m [lbf•in]	Drawing
K5	Ø 38.08 mm [1.5 in] Straight keyed	1161 [10 270]	
S1	14-tooth spline 12/24 pitch (ANSI B92.1 1970 - Class 5)	800 [7080]	
S2	17-tooth spline 12/24 pitch (ANSI B92.1 1970 - Class 5)	1150 [10178]	

1. See *Input shaft torque ratings*, page 18 for an explanation of maximum torque.

Input shafts (continued)

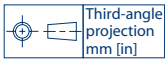
Shaft data

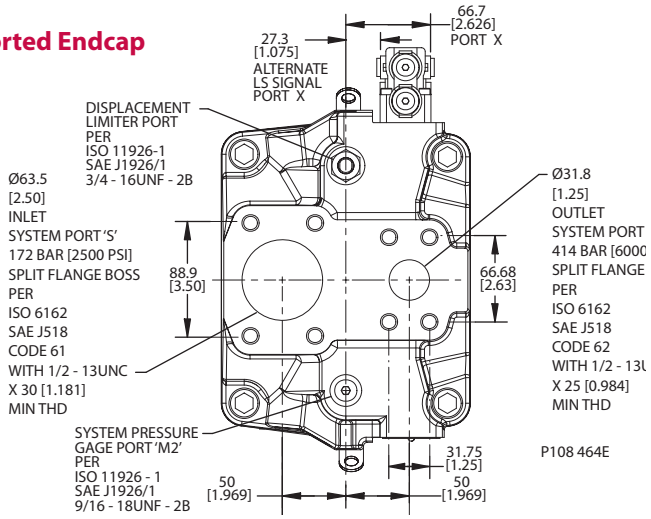
Code	Description	Maximum torque rating[1] N•m [lbf•in]	Drawing
S4	13-tooth spline 8/16 pitch (ANSI B92.1 1970 - Class 5)	1560 [13 807]	

1. See *Input shaft torque ratings*, page 18 for an explanation of maximum torque.

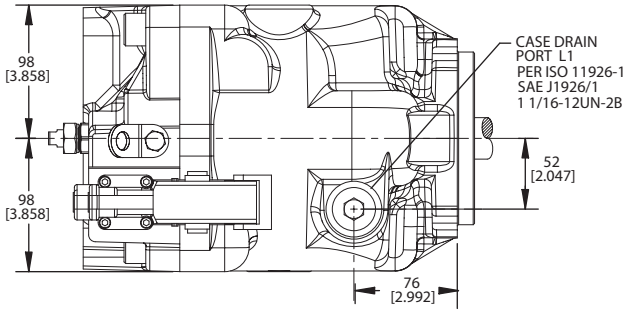
Installation drawings

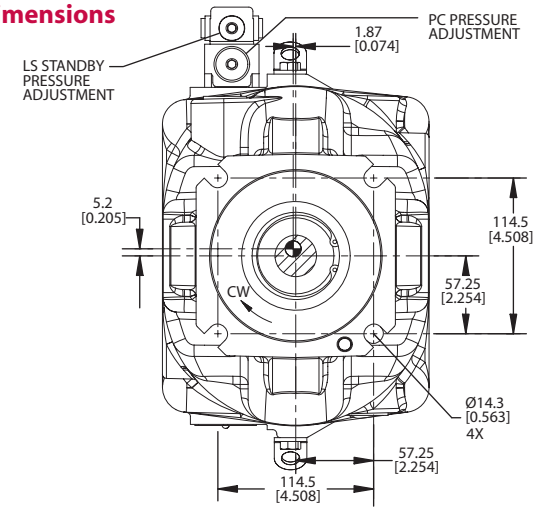
Axial Ported Endcap

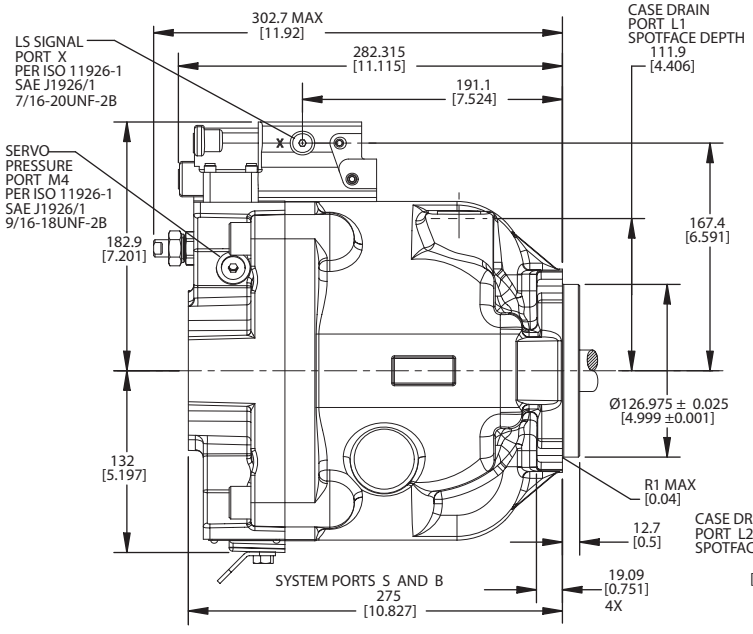


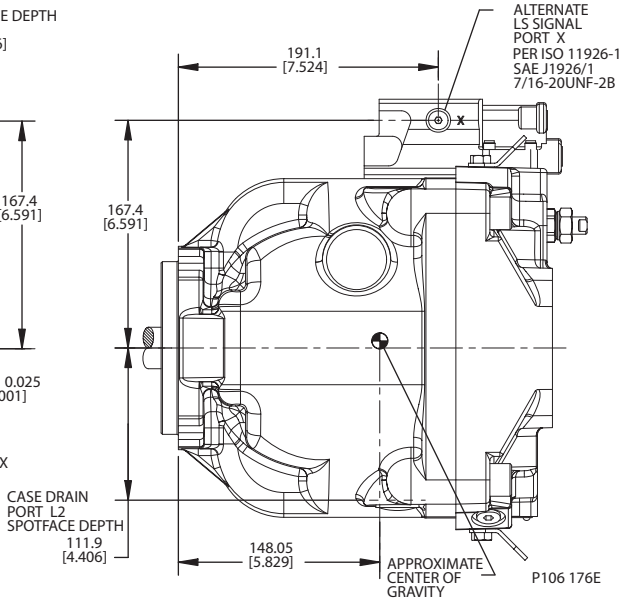


Axial Ported Endcap Installation Dimensions



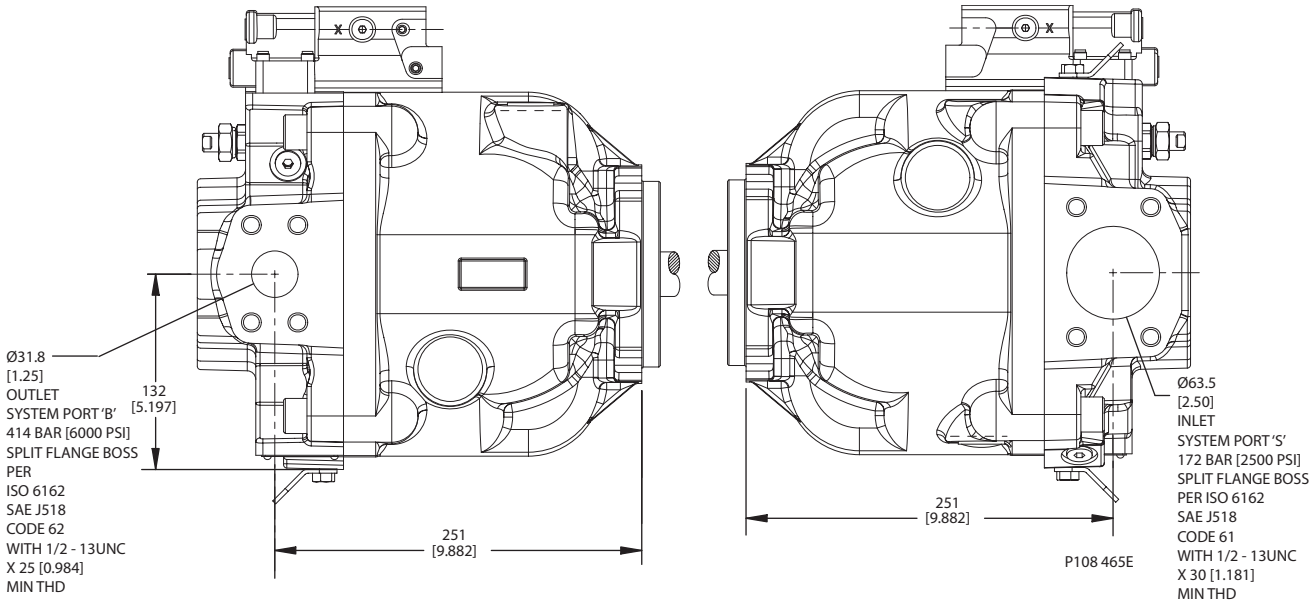




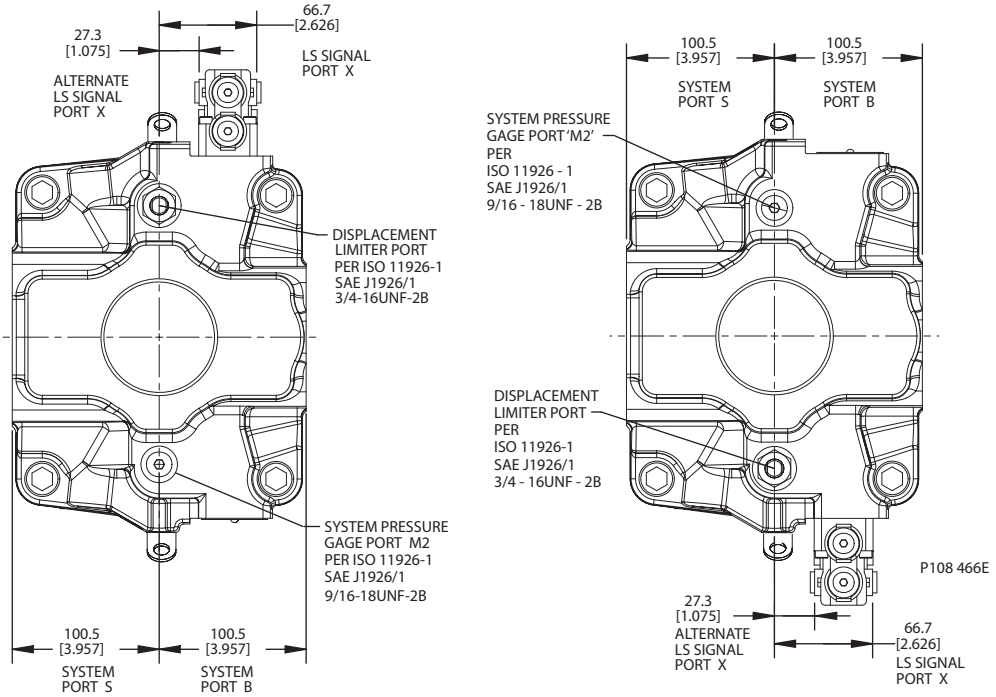


Installation drawings (continued)

Radial Ported Endcap Split Flange Ports

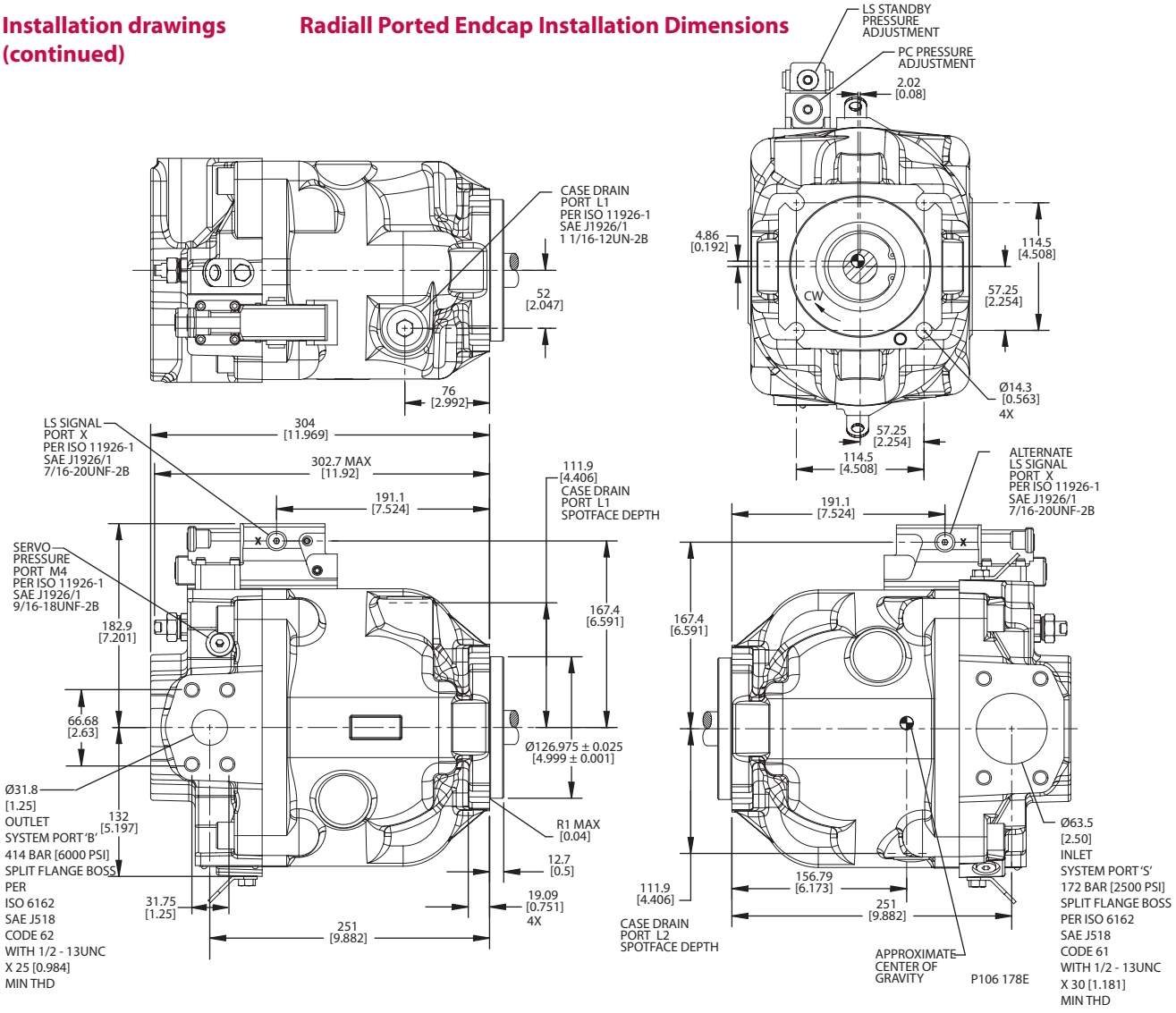


Radial Ported Endcap Rear View

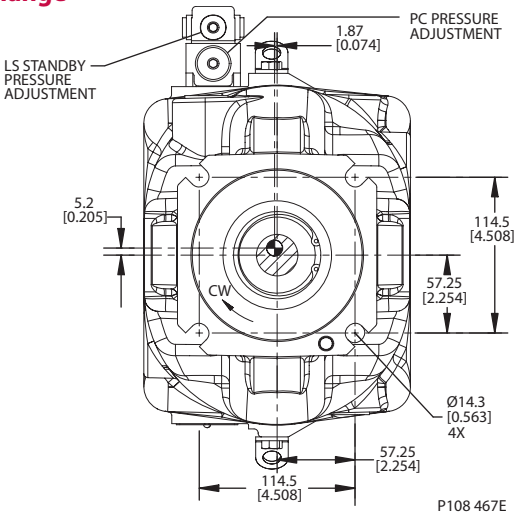


Installation drawings (continued)

Radiall Ported Endcap Installation Dimensions

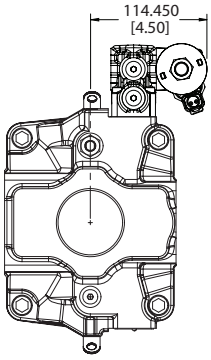


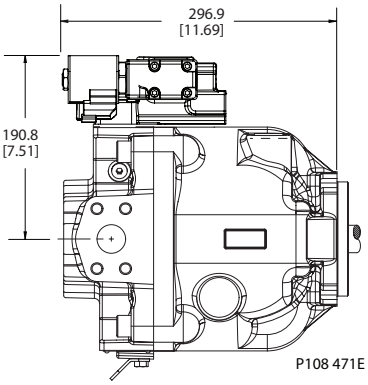
Front Mounting Flange



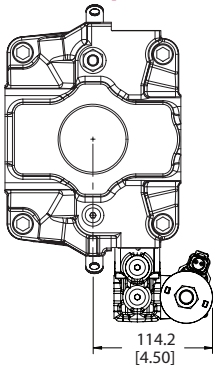
Installation drawings (continued)

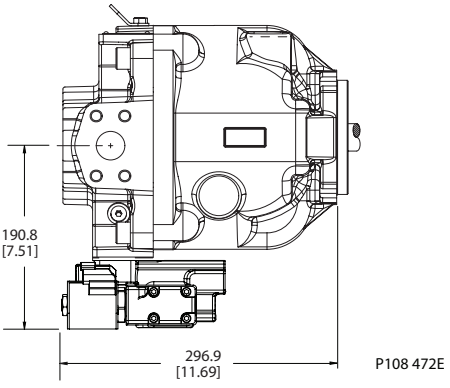
Radial Endcap Clockwise



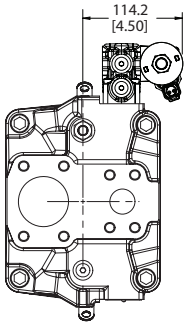


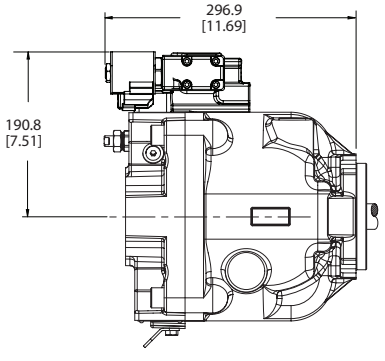
Radial Endcap Counterclockwise



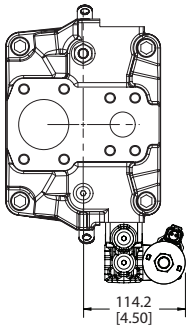


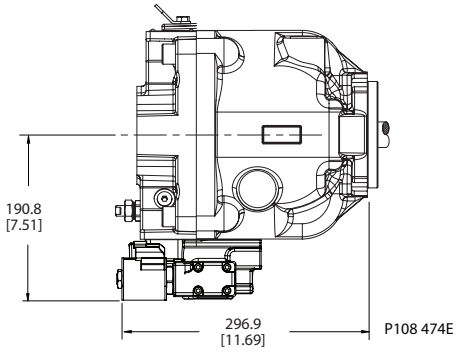
Axial Endcap Clockwise





Axial Endcap Counterclockwise



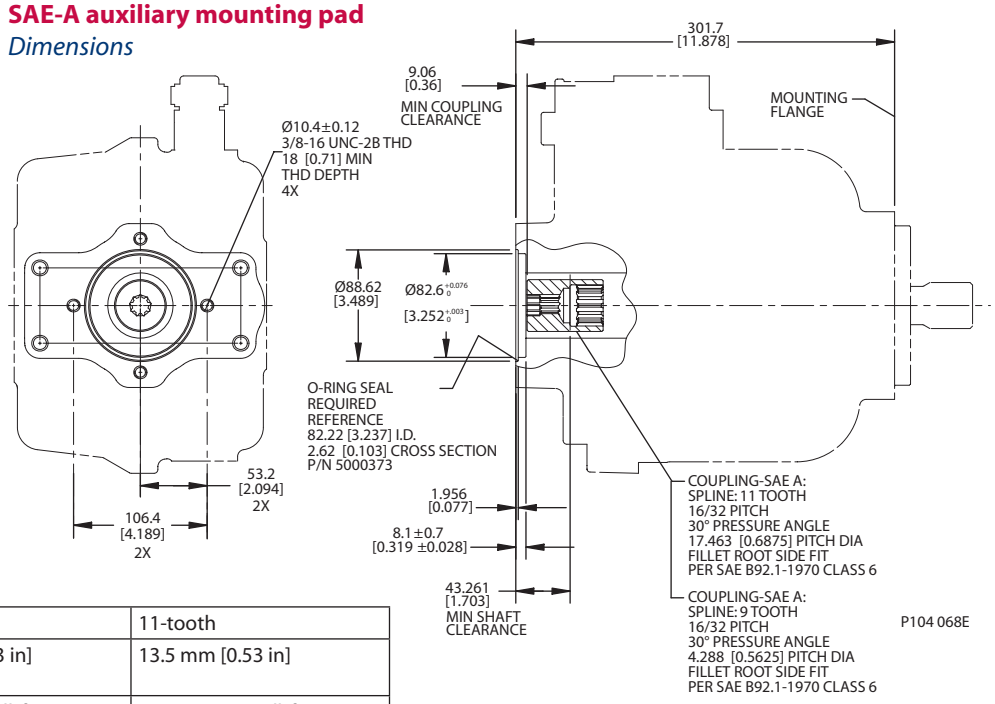


Third-angle projection mm [in]

Auxiliary mounting pads

SAE-A auxiliary mounting pad

Dimensions

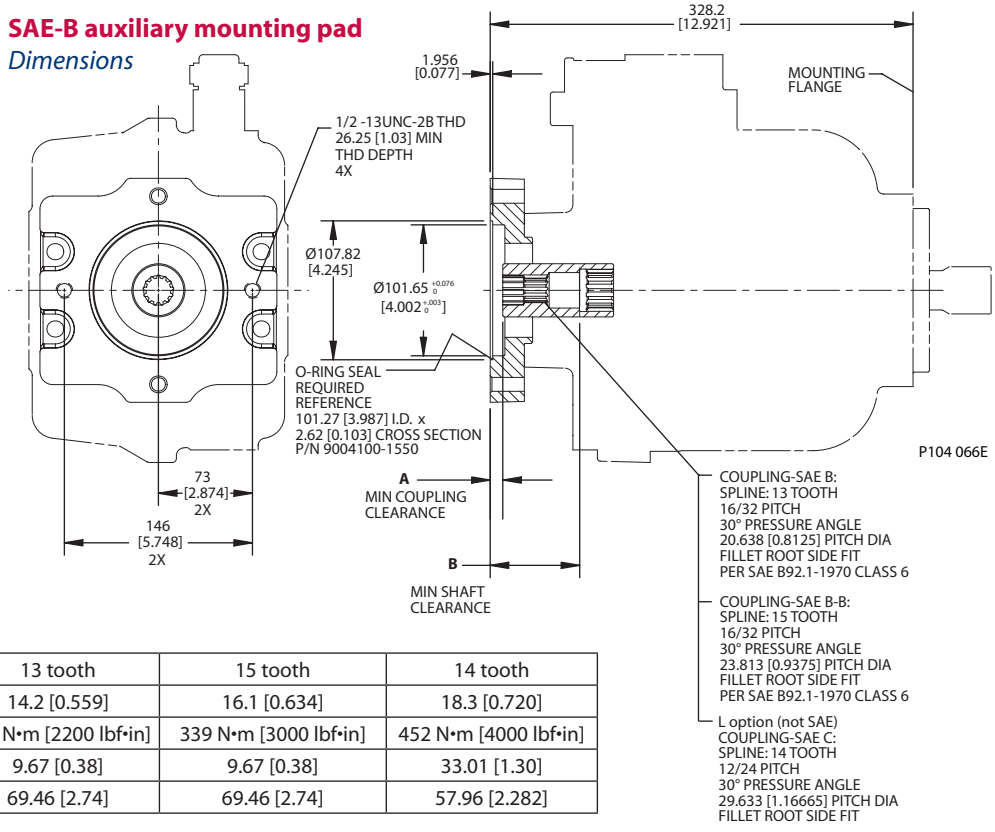


Specifications

Coupling	9-tooth	11-tooth
Spline minimum engagement	13.5 mm [0.53 in]	13.5 mm [0.53 in]
Maximum torque	107 N•m [950 lbf•in]	147 N•m [1300 lbf•in]

SAE-B auxiliary mounting pad

Dimensions



Specifications

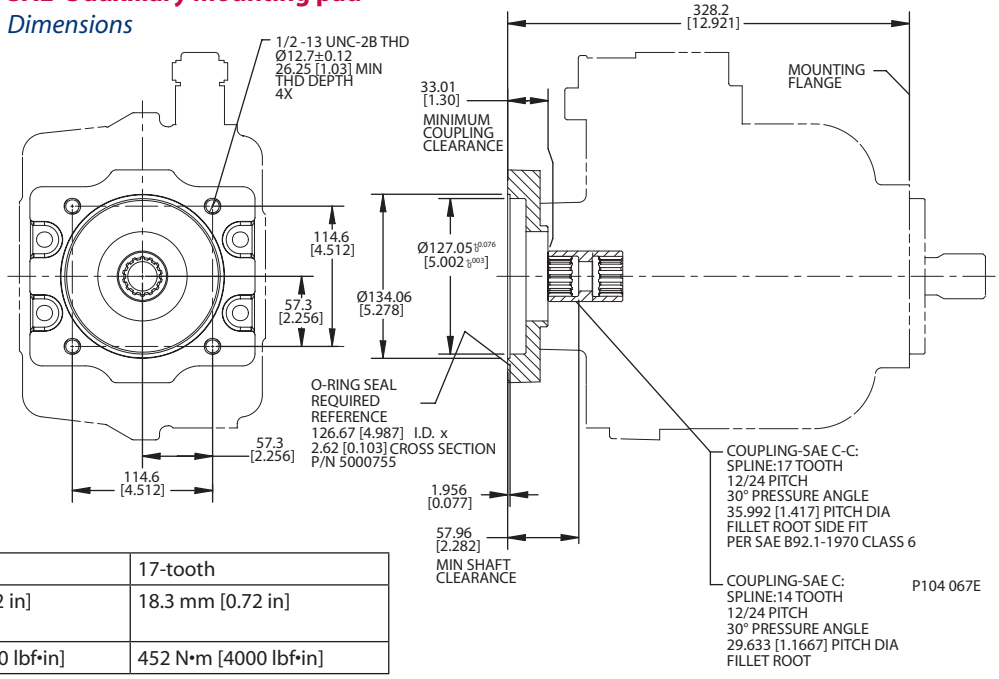
Coupling	13 tooth	15 tooth	14 tooth
Spline Minimum Engagement	14.2 [0.559]	16.1 [0.634]	18.3 [0.720]
Maximum Torque	249 N•m [2200 lbf•in]	339 N•m [3000 lbf•in]	452 N•m [4000 lbf•in]
Dimension A	9.67 [0.38]	9.67 [0.38]	33.01 [1.30]
Dimension B	69.46 [2.74]	69.46 [2.74]	57.96 [2.282]

Auxiliary mounting pads (continued)

See page 18 for mating pump pilot and spline dimensions.

SAE-C auxiliary mounting pad

Dimensions



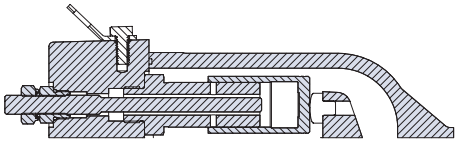
Specifications

Coupling	14-tooth	17-tooth
Spline minimum engagement	18.3 mm [0.72 in]	18.3 mm [0.72 in]
Maximum torque	452 N•m [4000 lbf•in]	452 N•m [4000 lbf•in]

Displacement Limiters

E Frame open circuit pumps are available with an optional adjustable displacement limiter. This adjustable stop limits the pump's maximum displacement.

Displacement limiter cross-section



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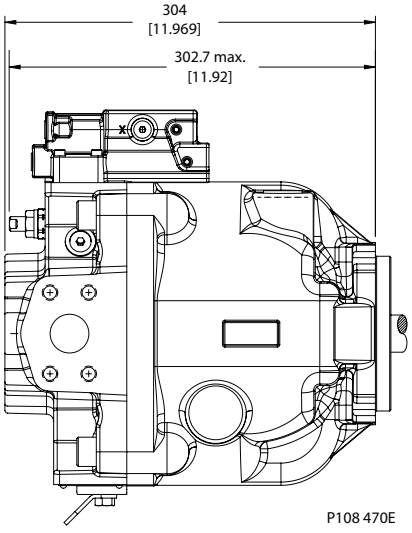
Setting range

E100B	40 to 100 cm³ [2.44 to 6.1 in³]
E130B	70 to 130 cm³ [4.27 to 7.93 in³]
E147C	87 to 147 cm³ [5.31 to 8.97 in³]

Displacement per turn

E100B	8.4 cm³/rev [0.51 in³/rev]
E130B	8.4 cm³/rev [0.51 in³/rev]
E147C	8.4 cm³/rev [0.51 in³/rev]



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Notes

Notes

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