

# Cartridge Valves Technical Information Pilot operated check valves Quick reference

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Pilot to Open	Model No.	Cavity	Description	Flow*	Pressure	Page
	RPC 04	NCS04/3	Pilot Operated Check Valve,	12 l/min	210 bar	08.6
			Pilot to Open	[3 US gal/min]	[3000 psi]	
② ────────── ③	RPC 06	NCS06/3		25 l/min	315 bar	08.7
				[7 US gal/min]	[4500 psi]	
/	CP450-1	SDC10-3		30 l/min	240 bar	8.80
①				[8 US gal/min]	[3480 psi]	
	RPC 12	NCS12/3		70 l/min	315 bar	08.9
				[18 US gal/min]	[4500 psi]	

Pilot to Open	Model No.	Cavity	Description	Flow*	Pressure	Page
	CP458-2	SDC08-3	Pilot Operated Check Valve,	20 l/min	210 bar	08.10
			Reverse Pilot to Open	[5 US gal/min]	[3000 psi]	
	MC10-RO	SDC10-3S		45 l/min	250 bar	08.11
2 <del>\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\</del>				[12 US gal/min]	[3600 psi]	
	CP451-2	CP12-3S		95 l/min	210 bar	08.12
/				[25 US gal/min]	[3000 psi]	
3	CP452-2	SDC16-3S		130 l/min	210 bar	08.13
				[34 US gal/min]	[3000 psi]	
	CP453-2	CP20-3S		230 l/min	210 bar	08.14
				[61 US gal/min]	[3000 psi]	

Pilot to Open	Model No.	Cavity	Description	Flow*	Pressure	Page
② Dans in	RPV 06	NCS06/4	Pilot Operated Check Valve,	30 l/min	315 bar	08.15
Drain			Pilot-to-open with drain	[8 US gal/min]	[4500 psi]	
3 4 4						

<sup>\*</sup> Flow ratings are based on a pressure drop of 7 bar [100 psi] unless otherwise noted. They are for comparison purposes only.



# Cartridge Valves Technical Information Pilot operated check valves Quick reference

Symbol	Model No.	Cavity	Description	Flow*	Pressure	Page
ATM.	CP453-5	SDC20-2	Pilot Operated Check Valve,	250 l/min	350 bar	08.16
			Reverse Pilot-to-open with	[66 US gal/min]	[5000 psi]	
2 — <del>(</del> \)			vent			
8						

Pilot to Close	Model No.	Cavity	Description	Flow*	Pressure	Page
2	CP460-1	SDC10-3	Pilot Operated Check Valve,	45 l/min	210 bar	08.17
			Pilot to Close	[12 US gal/min]	[3000 psi]	
[-]	CP461-1	CP12-3S		115 l/min	210 bar	08.18
₩ <b>♦</b> ‡ <b>-</b> -®				[30 US gal/min]	[3000 psi]	
	CP462-1	SDC16-3S		190 l/min	210 bar	08.19
				[50 US gal/min]	[3000 psi]	
1						

Dual Pilot-Operated Checks	Model No.	Cavity	Description	Flow*	Pressure	Page
(1) — (1) — (1)	CP410-1	none	Pilot Operated Check Valve,	85 l/min	210 bar	08.20
			Catalog HIC	[22 US gal/min]	[3000 psi]	
Ø <b>→ ◇</b> ₩ <b>-</b> Ø						

<sup>\*</sup> Flow ratings are based on a pressure drop of 7 bar [100 psi] unless otherwise noted. They are for comparison purposes only.



## Cartridge Valves Technical Information Pilot operated check valves Application notes

# MOTION CONTROL VALVES

Motion control valves, also referred to as load holding valves, are used to control the motion of a load in the following ways:

- Prevent a load from dropping in case of hose or tube failure.
- · Prevent a load from drifting caused by directional control valve spool leakage.
- Provide smooth, modulated motion when the load is in a lowering or run-away mode
- Provide smooth, modulated motion when the directional control valve is suddenly closed.

There are two basic types of motion control valves:

- Pilot-operated, or pilot-to-open check valves will satisfy the first two of the above requirements.
- · Counterbalance valves will satisfy all four of the above requirements.





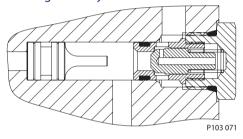


### Cartridge Valves Technical Information Pilot operated check valves Application notes

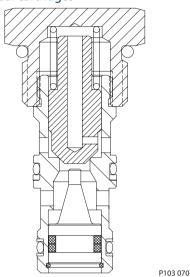
# PILOT-OPERATED CHECK VALVES

Pilot-operated, or pilot-to-open check valves will positively hold a pressurized load and will release the load upon application of a pressure signal to the pilot port. Pilot-operated check valves are available as individual cartridges, standard Cartridge-In-Body (CIB) packages, or can be created in custom manifolds by using a standard check valve such as CV10-NP with a guided pilot piston. For more information on pilot pistons, see Accessories.

#### Cartridge in body



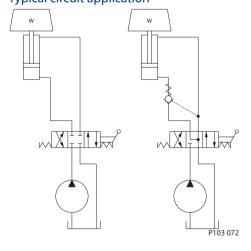
#### Individual cartridges



A typical circuit application for pilotoperated check valves contains a pump, directional control valve, and an actuator. Without a pilot-operated check valve the load will drift down due to spool leakage if the directional control valve is centered with the load raised. Additionally there is no protection against the load dropping in the event of hydraulic line failure. Adding a pilot-operated check valve helps prevent cylinder drift and provides protection against hose or tube failure. In this circuit, moving the directional control valve to the right causes the cylinder to extend. When the

directional control valve is centered, the pilot-operated check valve will prevent

#### Typical circuit application



leakage and lock the cylinder in position. Moving the directional control valve to the right sends pressure/flow to the rod end of the cylinder. This pressure also acts on the pilot piston to open the check valve and allow the load to be lowered.



## Cartridge Valves Technical Information Pilot operated check valves Application notes

# PILOT-OPERATED CHECK VALVES (continued)

The pressure required to pilot open the check valve can be calculated by:

 $P = \frac{W + (Pc \cdot Ab)}{(Ab \cdot R) - Ar}$  cylinder retracts

 $P = \frac{W + (Pc \cdot Ar)}{(Ar \cdot R) - Ab}$  cylinder extends

W = Load

Pc = Check valve crack pressure (typically 0.34-4.5 bar [5-65 psi]; consult catalog sheets for details)

Ab = Cylinder bore area

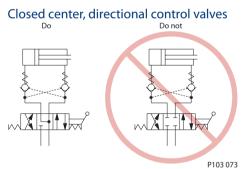
Ar = Cylinder rod area

R = Check valve pilot ratio (typically 3:1 or 4:1; consult catalog sheets for details)

Note that these equations are idealized and do not consider any backpressure in the circuit, which is additive to the pressure required to pilot open the check valve.

Some additional guidelines for pilot-operated check valve applications:

- Use pilot-operated check valves for load holding, not for motion (speed) control.
  Pilot-operated check valves are on-off, non-modulating devices. Trying to use a pilot-operated check valve to control an overrunning load can result in severely unstable motion. For motion (speed) control of overrunning loads, use a counterbalance valve.
- Use caution when applying pilotoperated check valves to the rod end of a cylinder. Cylinders with large rod:bore diameter ratios may intensify rod pressure to a point where the required pilot pressure may be dangerously high— refer to the above equations. If intensification creates application concerns, consider using a counterbalance valve.



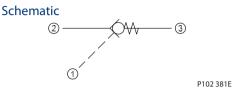
- Do not use pilot-operated check valves with closed-center, directional control valves.
  Pressure trapped between the directional control valve and the pilot-operated check valve can pilot the check valve open and result in undesired load motion.
- Locate pilot-operated check valves at or near the actuator to provide maximum load holding protection in the event of hydraulic line failure.



## Cartridge Valves Technical Information Pilot operated check valves Pilot to Open RPC 04

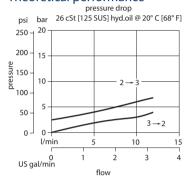
#### **OPERATION**

This is a pilot-to-open check valve.



#### **SPECIFICATIONS**

#### Theoretical performance



P103 679E

#### **Specifications**

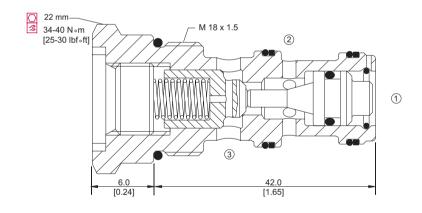
Rated pressure	210 bar [3000 psi]
Rated flow at 7 bar	12 l/min [3 US gal/min]
[100 psi]	
Weight	0.06 kg [0.13 lb]
Pilot ratio	3.2:1
Cavity	NCS04/3

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

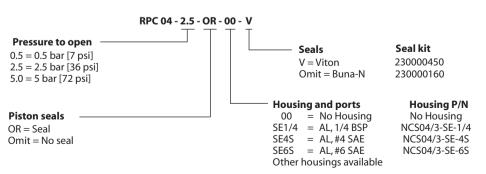
mm [in]

#### Cross-sectional view



P103 652

# ORDERING INFORMATION



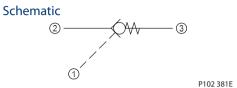
P103 706E



### Cartridge Valves Technical Information Pilot operated check valves Pilot to Open RPC 06

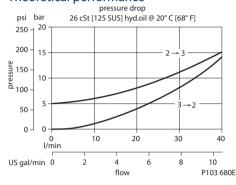
#### **OPERATION**

This is a pilot-to-open check valve.



#### **SPECIFICATIONS**

#### Theoretical performance



#### **Specifications**

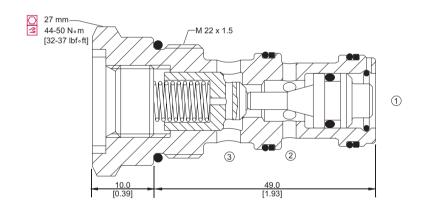
Rated pressure	315 bar [4500 psi]
Rated flow at 7 bar	25 l/min [7 US gal/min]
[100 psi]	
Weight	0.10 kg [0.22 lb]
Pilot ratio	3.4:1
Cavity	NCS06/3

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

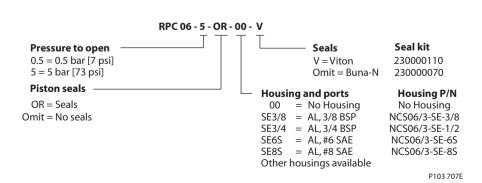
mm [in]

#### Cross-sectional view



P103 653

# ORDERING INFORMATION





### Cartridge Valves Technical Information Pilot operated check valves Pilot to Open CP450-1

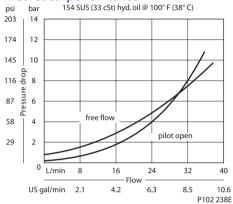
#### **OPERATION**

This valve is a pilot-to-open check valve.

# 

#### **SPECIFICATIONS**

#### Theoretical performance



#### Specifications

Rated pressure	240 bar [3480 psi]
Rated flow at 7 bar	30 l/min [8 US gal/min]
[100 psi]	
Leakage	6 drops/min @ Rated
	pressure
Weight	0.09 kg [0.20 lb]
Pilot ratio	3.0:1
Cavity	SDC10-3

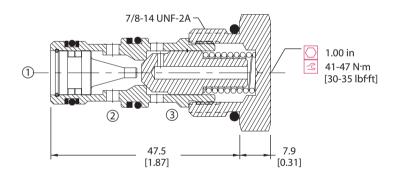
Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

P102 236E

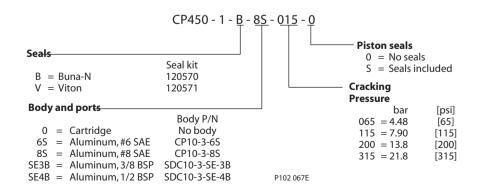
#### **DIMENSIONS**

mm [in]

#### Cross-sectional view



# ORDERING INFORMATION

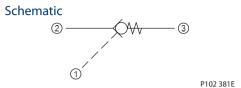




### Cartridge Valves Technical Information Pilot operated check valves Pilot to Open RPC 12

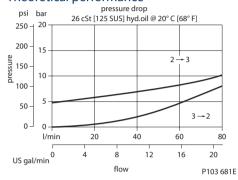
**OPERATION** 

This is a pilot-to-open check valve.



**SPECIFICATIONS** 

#### Theoretical performance



#### Specifications

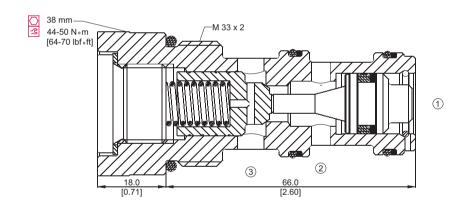
Rated pressure	315 bar [4500 psi]
Rated flow at 7 bar	70 l/min [18 US gal/min]
[100 psi]	
Weight	0.20 kg [0.44 lb]
Pilot ratio	2.8:1
Cavity	NCS12/3

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

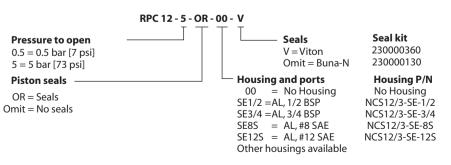
mm [in]

#### Cross-sectional view



P103 654

# ORDERING INFORMATION



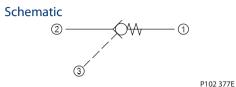
P103 708E



### Cartridge Valves Technical Information Pilot operated check valves Pilot to Open CP458-2

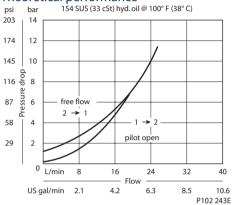
#### **OPERATION**

This valve is a pilot-to-open check valve.



#### **SPECIFICATIONS**





#### Specifications

Rated pressure	210 bar [3000 psi]
Rated flow at 7 bar	20 l/min [5 US gal/min]
[100 psi]	
Leakage	6 drops/min @ Rated
	pressure
Weight	0.07 kg [0.15 lb]
Pilot ratio	2.8:1
Cavity	SDC08-3

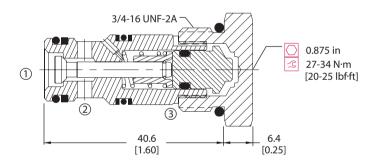
Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

P102 242E

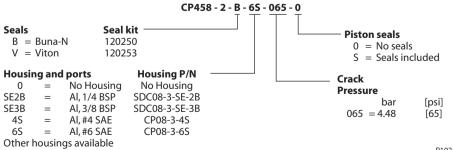
#### **DIMENSIONS**

mm [in]

#### Cross-sectional view



# ORDERING INFORMATION



P102 076E

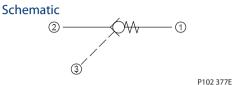


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### Cartridge Valves Technical Information Pilot operated check valves Pilot to Open MC10-RO

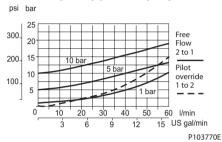
**OPERATION** 

This is a pilot-to-open check valve.



**SPECIFICATIONS** 

# Theoretical performance 26 cSt [121 SUS] hyd.oil at 50°C [122°F]



#### Specifications

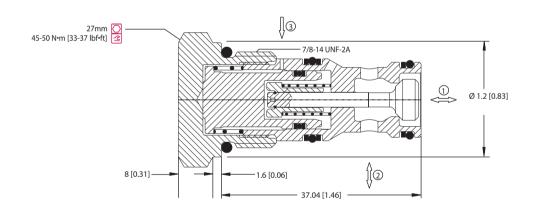
Specifications	
Rated pressure	250 bar [3600 psi]
Rated flow at 7 bar	45 l/min [12 US gal/min]
[100 psi]	
Leakage	6 drops/min @
Weight	0.12 kg [0.26 lb]
Pilot ratio	3.0:1
Cavity	SDC10-3S

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

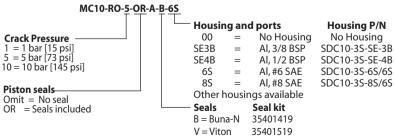
mm [in]

#### Cross-sectional view



P103 753

#### **ORDERING INFORMATION**



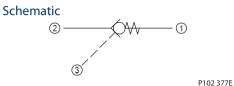
P103 771E



### Cartridge Valves Technical Information Pilot operated check valves Pilot to Open CP451-2

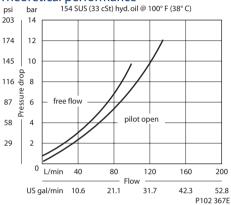
#### **OPERATION**

This valve is a pilot-to-open check valve.



#### **SPECIFICATIONS**

#### Theoretical performance



#### Specifications

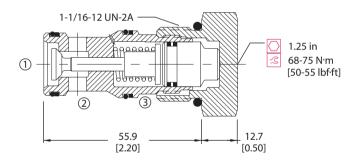
Rated pressure	210 bar [3000 psi]
Rated flow at 7 bar	95 l/min [25 US gal/min]
[100 psi]	
Leakage	6 drops/min @ Rated
	pressure
Weight	0.21 kg [0.46 lb]
Pilot ratio	3:1
Cavity	CP12-3S

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

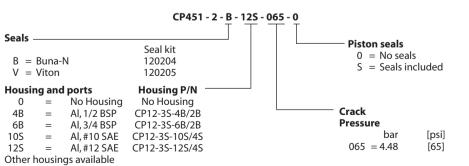
mm [in]

#### Cross-sectional view



P102 354E

# ORDERING INFORMATION



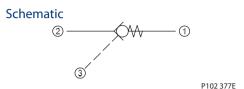
P102 063E



### Cartridge Valves Technical Information Pilot operated check valves Pilot to Open CP452-2

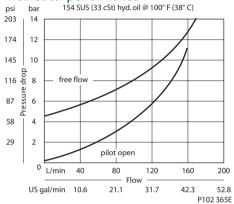
#### **OPERATION**

This valve is a pilot-to-open check valve.



#### **SPECIFICATIONS**

### Theoretical performance



#### **Specifications**

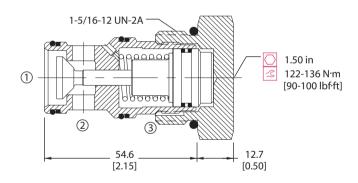
Specifications .	
210 bar [3000 psi]	
130 l/min [34 US gal/min]	
6 drops/min @ Rated	
pressure	
0.29 kg [0.64 lb]	
3:1	
SDC16-3S	

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

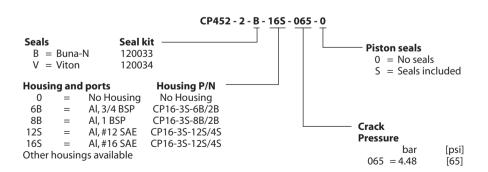
mm [in]

#### Cross-sectional view



P102 352E

# ORDERING INFORMATION



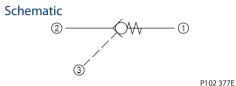
P102 081E



### Cartridge Valves Technical Information Pilot operated check valves Pilot to Open CP453-2

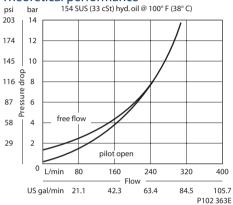
#### **OPERATION**

This valve is a pilot-to-open check valve.



#### **SPECIFICATIONS**





#### Specifications

Rated pressure	210 bar [3000 psi]
Rated flow at 7 bar	230 l/min [61 US gal/min]
[100 psi]	
Leakage	6 drops/min @ Rated
	pressure
Weight	0.66 kg [1.46 lb]
Pilot ratio	3:1
Cavity	CP20-3S

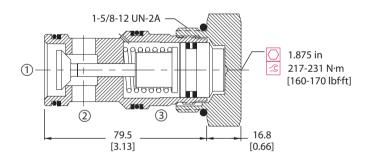
Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

P102 350E

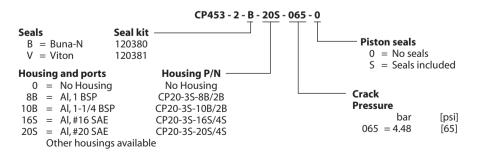
#### **DIMENSIONS**

mm [in]

#### Cross-sectional view



# ORDERING INFORMATION



P102 086E

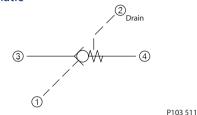


### Cartridge Valves Technical Information Pilot operated check valves Pilot to Open with Drain RPV 06

#### **OPERATION**

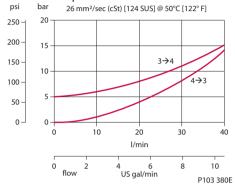
This is a pilot-to-open check valve with an internal drain.

### Schematic



#### **SPECIFICATIONS**

#### Theoretical performance



#### **Specifications**

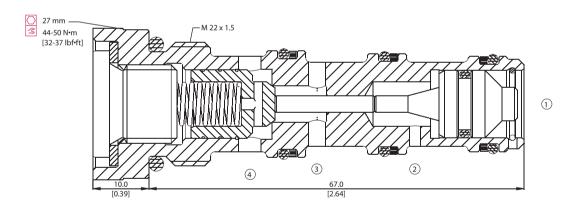
Rated pressure	315 bar [4500 psi]
Rated flow at bar	30 l/min [8 US gal/min]
[ psi]	
Weight	0.13 kg [0.29 lb]
Pilot ratio	3.4:1
Cavity	NCS06/4

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

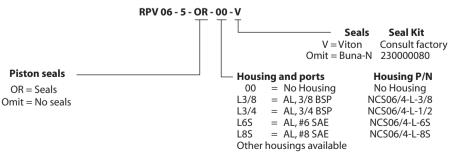
mm [in]

#### Cross-sectional view



P103 379

# ORDERING INFORMATION



P103 381E



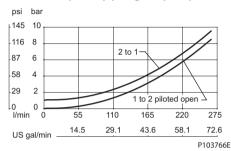
### Cartridge Valves Technical Information Pilot operated check valves Pilot to Open with Drain CP453-5

#### **OPERATION**

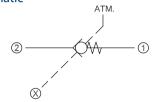
This is a pilot-to-open check valve with an external pilot connection.

#### **SPECIFICATIONS**

# Theoretical performance 33 cSt [154 SUS] hyd.oil @ 38°C [100° F]



#### Schematic



P103 509

#### **Specifications**

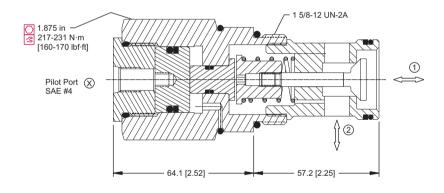
Rated pressure	350 bar [5000 psi]
Rated flow at 7 bar	250 l/min [66 US gal/min]
[100 psi]	
Leakage	6 drops/min @ Rated
	pressure
Weight	1.23 kg [2.71 lb]
Pilot ratio	4:1
Cavity	SDC20-2

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

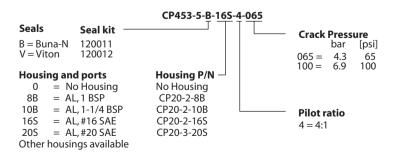
mm [in]

#### Cross-sectional view



P103 751

#### **ORDERING INFORMATION**



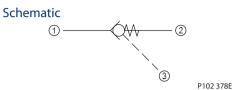
P103 767E



### Cartridge Valves Technical Information Pilot operated check valves Pilot to Close CP460-1

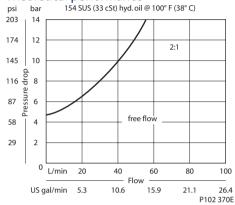
#### **OPERATION**

This valve is a pilot-to-close check valve.



#### **SPECIFICATIONS**

#### Theoretical performance



#### **Specifications**

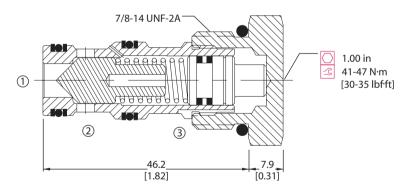
-	
Rated pressure	210 bar [3000 psi]
Rated flow at 7 bar	22 l/min [5.8 US gal/min]
[100 psi]	
Leakage	6 drops/min @ Rated
	pressure
Weight	0.10 kg [0.21 lb]
Pilot ratio	2:1
Cavity	SDC10-3

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

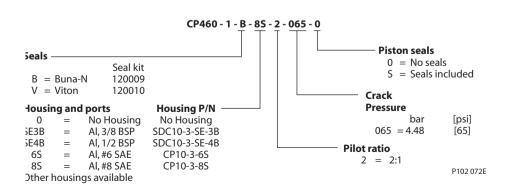
mm [in]

#### Cross-sectional view



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# ORDERING INFORMATION

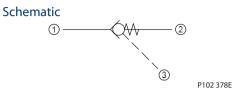




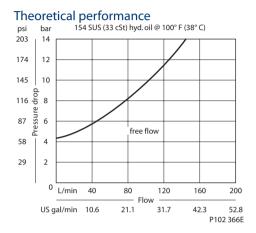
### Cartridge Valves Technical Information Pilot operated check valves Pilot to Close CP461-1

#### **OPERATION**

This valve is a pilot-to-close check valve.



#### **SPECIFICATIONS**



#### Specifications

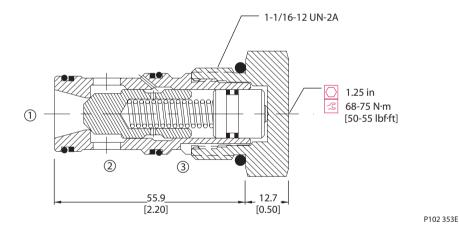
Rated pressure	210 bar [3000 psi]
Rated flow at 7 bar	60 l/min [16 US gal/min]
[100 psi]	
Leakage	6 drops/min @ Rated
	pressure
Weight	0.21 kg [0.47 lb]
Pilot ratio	2.3:1
Cavity	CP12-3S

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

mm [in]

#### Cross-sectional view



# ORDERING INFORMATION

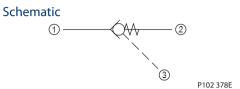
CP461 - 1 - B - 12S - 065 - 0 **Piston seals** Seals 0 = No sealsSeal kit S = Seals included B = Buna-N120335 V = Viton120336 Housing P/N Pressure **Housing and ports** [psi]] bar No Housing No Housing 065 = 4.484B AI, 1/2 BSP CP12-3S-4B/2B [65] 6B AI, 3/4 BSP CP12-3S-6B/2B 10S AI, #10 SAE CP12-3S-10S/4S 12S AI, #12 SAE CP12-3S-12S/4S P102 077E Other housings available



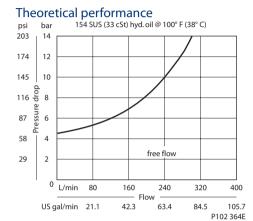
### Cartridge Valves Technical Information Pilot operated check valves Pilot to Close CP462-1

#### **OPERATION**

This valve is a pilot-to-close check valve.



#### **SPECIFICATIONS**



#### **Specifications**

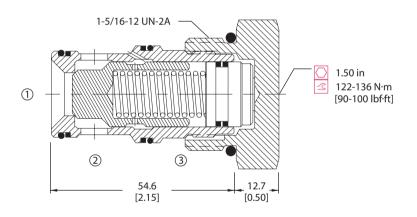
specifications	
210 bar [3000 psi]	
190 l/min [50 US gal/min]	
6 drops/min @ Rated	
pressure	
0.29 kg [0.64 lb]	
2.3:1	
SDC16-3S	

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

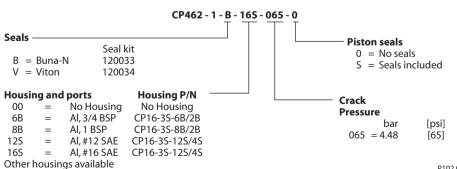
mm [in]

#### Cross-sectional view



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# ORDERING INFORMATION



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### Cartridge Valves Technical Information Pilot operated check valves Dual Pilot-Operated Checks CP410-1

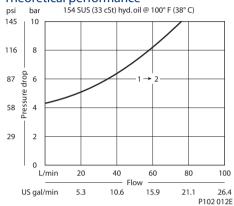
#### **OPERATION**

This is a dual pilot operated check valve, which uses two CV10-NP check valves.

# 

#### **SPECIFICATIONS**

#### Theoretical performance



#### **Specifications**

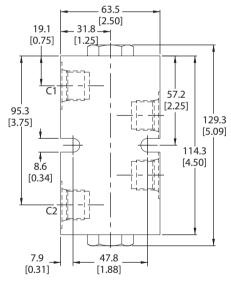
Rated pressure	210 bar [3000 psi]
Rated flow at 7 bar	85 l/min
[100 psi]	[22 US gal/min]
Leakage	6 drops/min @ Rated
	pressure
Weight	0.67 kg [1.48 lb]
Pilot ratio	4:1
Cavity	none

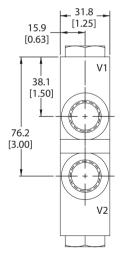
Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

mm [in]

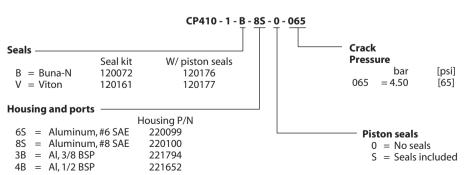
#### Cross-sectional view





P102 346E

# ORDERING INFORMATION



P102 088E