

Cartridge Valves Technical Information Sequence Valves Quick Reference

Sequence	Model No.	Cavity	Description	Flow*	Pressure	Page
(1)	CP240-8	SDC10-3	Sequence Valve,	55 l/min	210 bar	06.8
Ĭ			2-Way,	[14 US gal/min]	[3000 psi]	
	CP241-8	CP12-3S	Normally Closed	150 l/min	40 bar	06.9
-3				[39 US gal/min]	[600 psi]	
2						

Sequence	Model No.	Cavity	Description	Flow*	Pressure	Page
[]	CP240-21	SDC10-3	Sequence Valve,	45 l/min	350 bar	06.10
			Pilot Operated Spool	[12 US gal/min]	[5000 psi]	
0 2	CP241-21	CP12-3S		75 l/min	350 bar	06.11
① <u> </u>				[20 US gal/min]	[5000 psi]	
3,						

Sequence	Model No.	Cavity	Description	Flow*	Pressure	Page
3	CP240-2	SDC10-3	Sequence Valve,	35 l/min	210 bar	06.12
			2-Way,	[9 US gal/min]	[3000 psi]	
0			Normally Closed,			
			External Pilot,			
↓			Internal Drain			
2						

Kick Down Type	Model No.	Cavity	Description	Flow*	Pressure	Page
2)	CP240-22	SDC10-3	Sequence Valve,	45 l/min	350 bar	06.13
Γ			Kick-Down Type	[12 US gal/min]	[5000 psi]	
① ③						

Sequence	Model No.	Cavity	Description	Flow*	Pressure	Page
2	VDP 06/NA	NCS06/3	Sequence Valve,	25 l/min	315 bar	06.14
① ATM.			2-Way, Normally Open	[7 US gal/min]	[4500 psi]	

^{*} Flow ratings are based on a pressure drop of 7 bar [100 psi] unless otherwise noted. They are for comparison purposes only.



Cartridge Valves Technical Information Sequence Valves Quick Reference

Sequence	Model No.	Cavity	Description	Flow*	Pressure	Page
2	VDP 06/NC	NCS06/3	Sequence Valve,	25 l/min	315 bar	06.15
① ATM.			2-Way, Normally Closed	[7 US gal/min]	[4500 psi]	

Sequence	Model No.	Cavity	Description	Flow*	Pressure	Page
2	CP240-5	SDC10-4	Sequence Valve,	25 l/min	210 bar	06.16
			2-Way,	[7 US gal/min]	[3000 psi]	
1 3			Normally Open			

Sequence	Model No.	Cavity	Description	Flow*	Pressure	Page
2	CP240-1	SDC10-3	Sequence Valve,	25 l/min	210 bar	06.17
4			2-Way, Normally Open	[7 US gal/min]	[3000 psi]	

Sequence	Model No.	Cavity	Description	Flow*	Pressure	Page
2	CP240-9	SDC10-3	Sequence Valve,	20 l/min	210 bar	06.18
<u> </u>			3-Way	[5 US gal/min]	[3000 psi]	
① ③						

Sequence	Model No.	Cavity	Description	Flow*	Pressure	Page
2	VDP 06/4201	NCS06/4	Sequence Valve,	22 l/min	315 bar	06.19
↓ ,			3-Way	[6 US gal/min]	[4500 psi]	
13						

^{*} Flow ratings are based on a pressure drop of 7 bar [100 psi] unless otherwise noted. They are for comparison purposes only.



Cartridge Valves Technical Information Sequence Valves Quick Reference

Unloading	Model No.	Cavity	Description	Flow*	Pressure	Page
1	VDB 06-CN	NCS06/3	Unloading Valve,	80 l/min	350 bar	06.20
1			Differential Area,	[21 US gal/min]	[5000 psi]	
	VDB 12-CN	NCS12/3	Pilot Operated,	160 l/min	350 bar	06.21
<u> ▼</u>			Atmospheric Vented	[42 US gal/min]	[5000 psi]	
3 - 2						
— ATM.						

Unloading	Model No.	Cavity	Description	Flow*	Pressure	Page
①	VDB 06-EN	NCS06/3	Unloading Valve,	80 l/min	350 bar	06.22
1			Differential Area,	[21 US gal/min]	[5000 psi]	
	VDB 12-EN	NCS12/3	Pilot Operated	160 l/min	350 bar	06.23
<u> </u> ▼				[42 US gal/min]	[5000 psi]	
3 - 2						

Unloading	Model No.	Cavity	Description	Flow*	Pressure	Page
1	CP240-30	SDC10-3	Unloading Valve,	4 l/min	210 bar	06.24
			Pilot Operated	[1 US gal/min]	[3000 psi]	
2 - 3						

Unloading	Model No.	Cavity	Description	Flow*	Pressure	Page
3	AUV 06	NCS06/4	Unloading Valve,	50 l/min	250 bar	06.25
			Pilot Operated,	[13 US gal/min]	[3600 psi]	
① — ② — ② — — ④			Spool			

^{*} Flow ratings are based on a pressure drop of 7 bar [100 psi] unless otherwise noted. They are for comparison purposes only.



SEQUENCE VALVES

As the name implies, sequence valves control a sequence of operations. Sequence valves usually use a pressure signal to shift a spool, thereby opening or closing a flow path at a pre-set pressure.

Sequence valves



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DIRECT-ACTING SEQUENCE VALVES

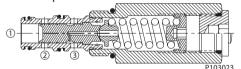
Direct-acting sequence valves are spooltype valves with a spring force holding the spool closed. When inlet pressure exceeds the spring setting, the spool shifts to direct flow to a second function.

Direct-acting sequence valves come in a variety of configurations:

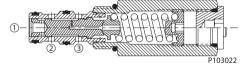
- · Internally-piloted with external drain
- · Internally-piloted with internal drain
- · Externally-piloted with internal drain

Direct-acting sequence valves are best suited for fairly constant flow and lower pressures.

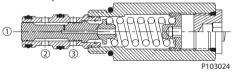
Internal-pilot with external drain



Internal-pilot with internal drain



External-pilot with internal drain

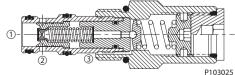


PILOT-OPERATED SEQUENCE VALVES

Also available are pilot-operated sequence valves that have an internal pilot and an external drain.

Pilot-operated sequence valves are best suited for higher and more widely varying flows, and higher pressures.

Pilot operated sequence valve



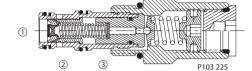


KICK-DOWN SEQUENCE VALVES

Another type of pilot-operated sequence valve is commonly known as a kick-down sequence valve. The kick-down sequence valve blocks flow at 1 until sufficient pressure exists at 1 to force the pilot poppet off it's seat. This creates a pressure differential across the spool that causes the spool to shift and open flow from 1 to 2. The spool will remain open until flow through the valve is shut off.

A common application for a kick-down sequence valve is as a safety device in circuits where overloading or overheating could cause damage if pressure is held for an extended period of time.

Kick-down sequence valve



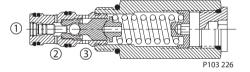
UNLOADING VALVES

Another type of sequence valve is commonly known as an unloading valve. The unloading valve blocks flow at 2 until sufficient pressure exists at 1 to pilot the poppet open against the pre-determined spring setting and allow flow from 2 to 3. If the pressure at 1 drops below the pilot ratio value multiplied by the pre-determined spring setting the valve will close, blocking flow at 2.

Various pilot ratio values are available; consult catalog sheets for details.

An unloading valves is typically used to *unload* a pump outlet to tank at a minimum pressure drop, resulting in higher system efficiencies with less heat generation.

Unloading valve





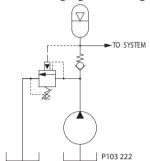
APPLICATIONS

Unloading valves

Common applications for unloading valves include:

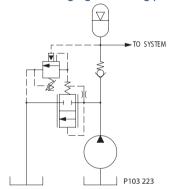
• Pump unloading in an accumulator charging system

Accumulator charging/unloading valve



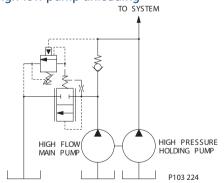
 For higher flow rates the unloading valve may be used to pilot a larger logic element

Accumulator charging/unloading pilot valve



 Pump unloading in a 2 pump highlow circuit

High-low pump unloading





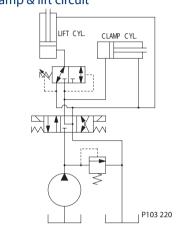
APPLICATIONS (continued)

Sequence valves

Both direct-acting and pilot-operated sequence valves have many common applications including:

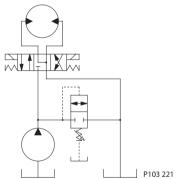
 Providing a sequenced series of operations such as in a clamp and lift circuit

Clamp & lift circuit



 Use as a relief valve where the return line has high or varying backpressure. The independent spring chamber drain line provides a relief setting unaffected by downstream pressure.

Sequence valve as relief

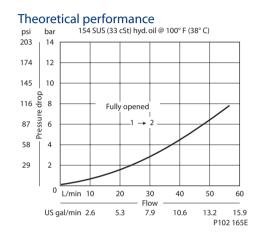


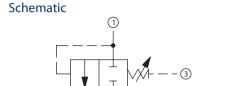


OPERATION

Valve blocks flow from 1 to 2 until sufficient pressure is applied at 1

SPECIFICATIONS





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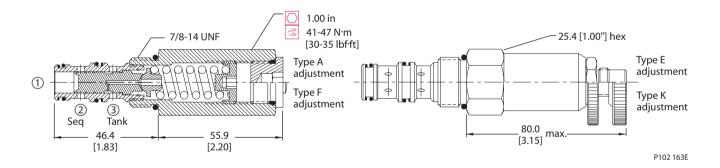
Specifications

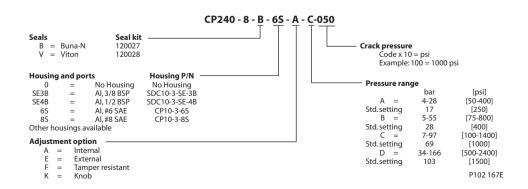
Rated pressure	210 bar [3000 psi]
Rated flow at 7 bar	55 l/min [14 US gal/min]
[100 psi]	
Weight	0.26 kg [0.57 lb]
Cavity	SDC10-3

DIMENSIONS

mm [in]

Cross-sectional view



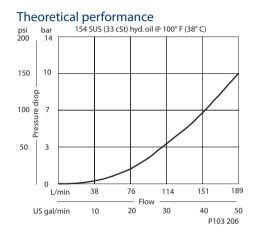




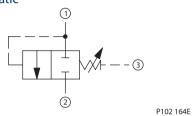
OPERATION

Valve blocks flow from 1 to 2 until sufficient pressure is applied at 1.

SPECIFICATIONS







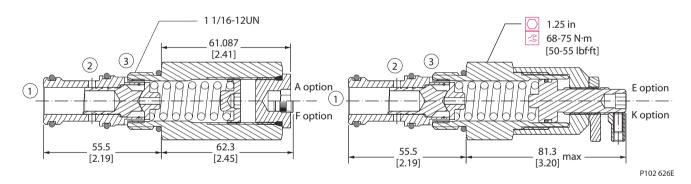
Specifications

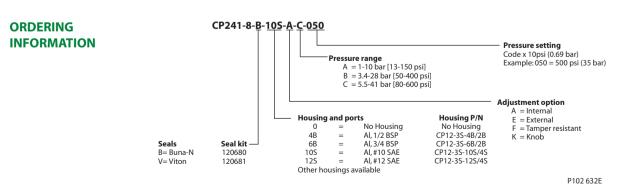
Rated pressure	40 bar [600 psi]
Rated flow at 7 bar	150 l/min [39 US gal/min]
[100 psi]	
Weight	0.41 kg [0.90 lb]
Cavity	CP12-3S

DIMENSIONS

mm [in]

Cross-sectional view





6.9



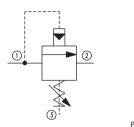
OPERATION

Valve is a pilot-operated sequence valve that blocks flow from 1 to 2 until sufficient pressure is applied at 1.

SPECIFICATIONS

Theoretical performance 154 SUS (33 cSt) hyd. oil @ 100° F (38° C) bar 203 174 12 145 116 p 8 Fully opened 87 6 58 29 L/min 10 20 30 40 60 Flow US gal/min 2.6 10.6 15.9 P102 170E





P102 168E

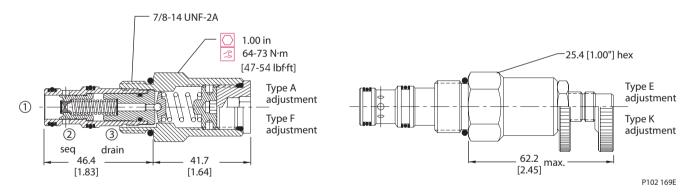
Specifications

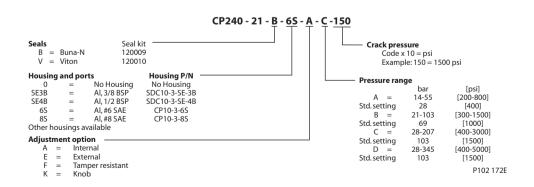
Rated pressure	350 bar [5000 psi]
Rated flow at 7 bar	45 l/min [12 US gal/min]
[100 psi]	
Weight	0.23 kg [0.51 lb]
Cavity	SDC10-3

DIMENSIONS

mm [in]

Cross-sectional view





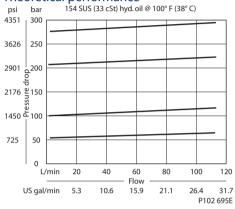


OPERATION

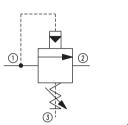
Valve is a pilot-operated sequence valve that blocks flow from 1 to 2 until sufficient pressure is applied at 1.

SPECIFICATIONS

Theoretical performance



Schematic



P102 168F

Specifications

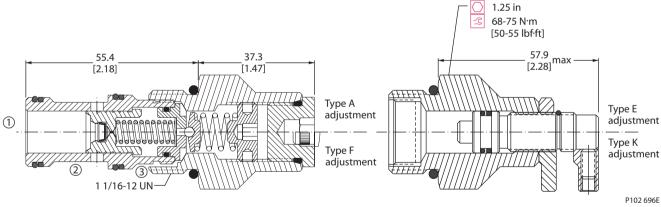
Rated pressure	350 bar [5000 psi]
Rated flow at 7 bar	75 l/min [20 US gal/min]
[100 psi]	
Weight	0.17 kg [0.37 lb]
Cavity	CP12-3S

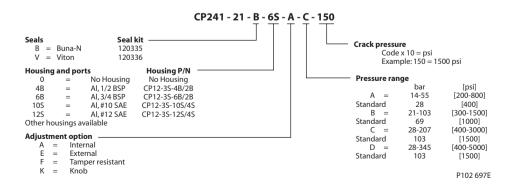
DIMENSIONS

mm [in]

37.3 55.4

Cross-sectional view



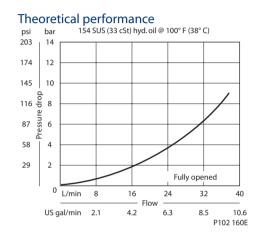




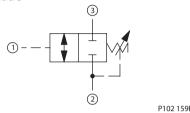
OPERATION

Valve blocks between 2 and 3 until sufficient pilot pressure is applied at 1 to open the valve. Note that pressure at 2 is additive to the spring setting.

SPECIFICATIONS



Schematic



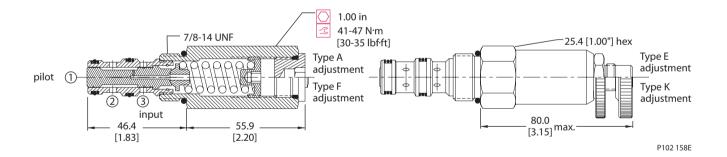
Specifications

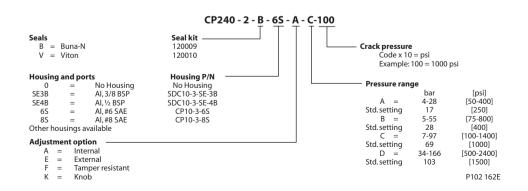
Rated pressure	210 bar [3000 psi]
Rated flow at 7 bar	35 l/min [9 US gal/min]
[100 psi]	
Weight	0.24 kg [0.52 lb]
Cavity	SDC10-3

DIMENSIONS

mm [in]

Cross-sectional view







Cartridge Valves Technical Information Sequence Valves Kick Down Type CP240-22

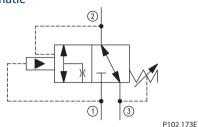
OPERATION

This is a "kick-down" type sequence valve that blocks flow from 1 to 2 until sufficient pressure is applied at 1. Once open, the valve remains open until flow is completely shut off.

SPECIFICATIONS

Theoretical performance 154 SUS (33 cSt) hyd. oil @ 100° F (38° C) 203 14 174 12 Pressure drop 145 10 after opening 116 8 87 6 58 29 2 0 L/min 10 60 Flow US gal/min 2.6 15.9

Schematic



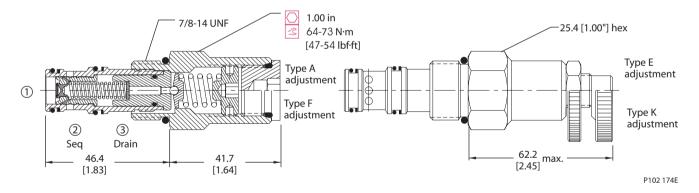
Specifications

Rated pressure	350 bar [5000 psi]
Rated flow at 7 bar	45 l/min [12 US gal/min]
[100 psi]	
Weight	0.19 kg [0.42 lb]
Cavity	SDC10-3

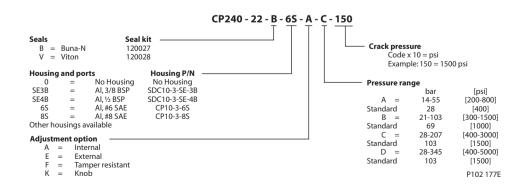
DIMENSIONS

mm [in]

Cross-sectional view



P102 175E



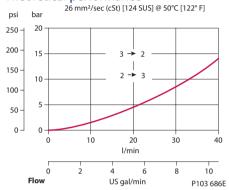


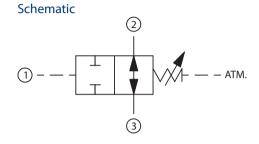
OPERATION

This is a direct-acting, normally-open, spool-type sequence valve with external pilot and atmospheric vent.

SPECIFICATIONS

Theoretical performance





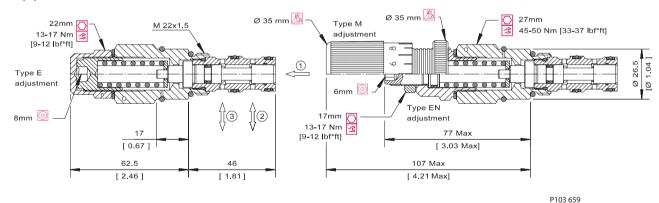
Specifications

Specifications	
Rated pressure	315 bar [4500 psi]
Rated flow at 7 bar	25 l/min [7 US gal/min]
[100 psi]	
Weight	0.26 kg [0.57 lb]
Cavity	NCS06/3

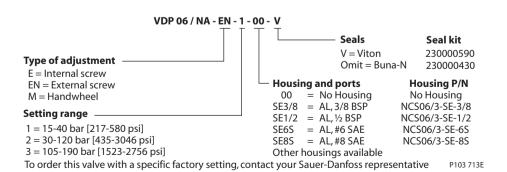
DIMENSIONS

mm [in]

Cross-sectional view



ORDERING INFORMATION



6.14

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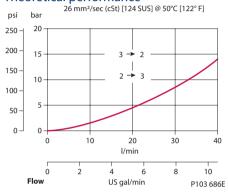
Cartridge Valves Technical Information Sequence Valves Sequence VDP 06/NC

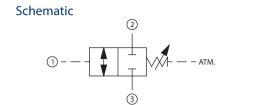
OPERATION

This is a direct-acting, normally-closed, spool-type sequence valve with external pilot and atmospheric vent.

SPECIFICATIONS

Theoretical performance





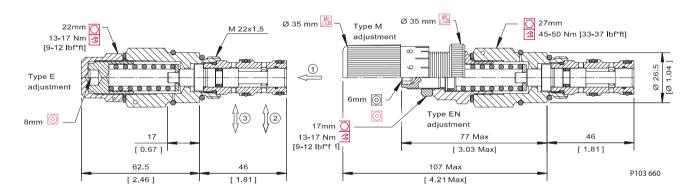
Specifications

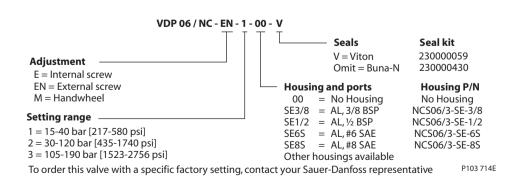
specifications		
Rated pressure	315 bar [4500 psi]	
Rated flow at 7 bar	25 l/min [7 US gal/min]	
[100 psi]		
Weight	0.26 kg [0.57 lb]	
Cavity	NCS06/3	

DIMENSIONS

mm [in]

Cross-sectional view







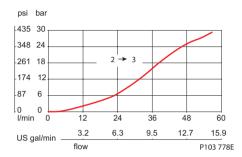
OPERATION

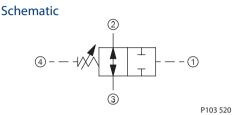
Valve allows flow between 2 and 3 until sufficient pressure is applied at 1 to close the valve. Note that pressure at 4 is additive to the spring setting.

SPECIFICATIONS

Theoretical performance

33 cSt [154 SUS] hyd.oil @ 38°C [100° F]





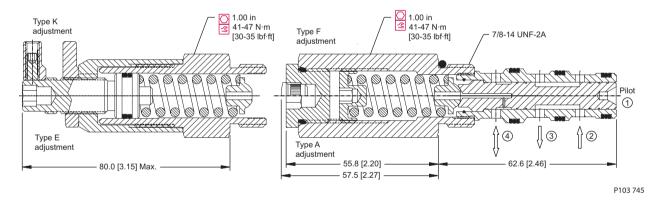
Specifications

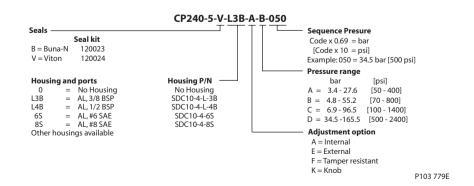
•	
Rated pressure	210 bar [3000 psi]
Rated flow at 7 bar	25 l/min [7 US gal/min]
[100 psi]	
Weight	0.26 kg [0.57 lb]
Cavity	SDC10-4

DIMENSIONS

mm [in]

Cross-sectional view





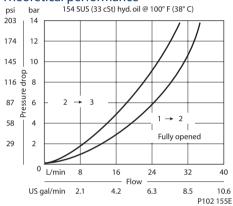


OPERATION

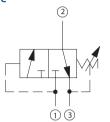
This valve is a direct acting, spool type sequence valve with internal pilot. This valve allows flow from 2 to 3 and blocks 1. At reaching the sequence pressure 1 is opened to 2.

SPECIFICATIONS

Theoretical performance



Schematic



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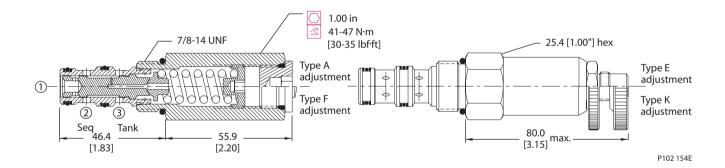
Specifications

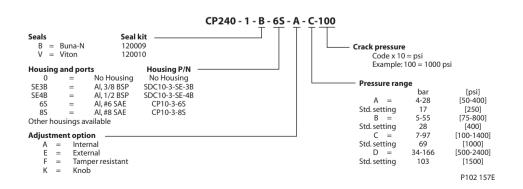
Rated pressure	210 bar [3000 psi]
Rated flow at 7 bar	25 l/min [7 US gal/min]
[100 psi]	
Weight	0.25 kg [0.56 lb]
Cavity	SDC10-3

DIMENSIONS

mm [in]

Cross-sectional view





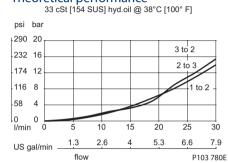


OPERATION

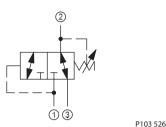
This valve drains 3 to 2 when the pressure at 1 is below the spring setting, and connects 1 to 2 when the pressure at 1 exceeds the spring setting. Note that pressure at 2 is additive to the spring setting.

SPECIFICATIONS

Theoretical performance



Schematic



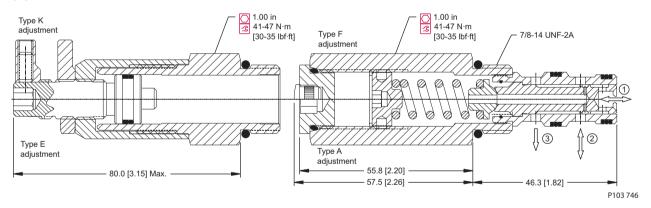
Specifications

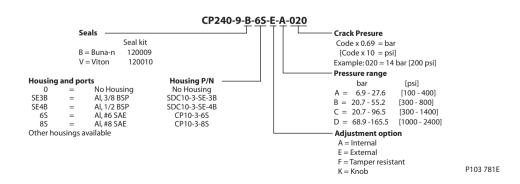
Rated pressure	210 bar [3000 psi]
Rated flow at 7 bar	20 l/min [5 US gal/min]
[100 psi]	
Weight	0.24 kg [0.52 lb]
Cavity	SDC10-3

DIMENSIONS

mm [in]

Cross-sectional view





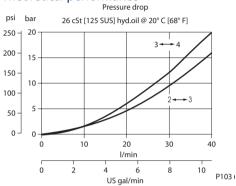


OPERATION

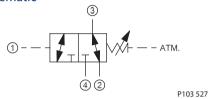
This is a direct-acting, spool-type sequence valve with external pilot and atmospheric vent.

SPECIFICATIONS

Theoretical performance



Schematic



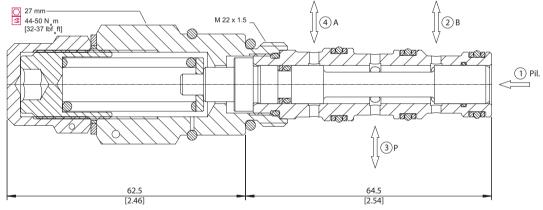
Specifications

- p	
Rated pressure	315 bar [4500 psi]
Rated flow at 7 bar	22 l/min [6 US gal/min]
[100 psi]	
Weight	0.28 kg [0.62 lb]
Cavity	NCS06/4

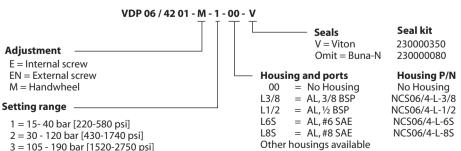
DIMENSIONS

mm [in]

Cross-sectional view



ORDERING INFORMATION



To order this valve with a specific factory setting, contact your Sauer-Danfoss representative



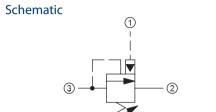
Cartridge Valves Technical Information Sequence Valves Unloading VDB 06-CN

OPERATION

This is a pilot-operated, atmospherically-vented, unloading valve.

SPECIFICATIONS

Theoretical performance bar 26 mm²/sec (cSt) [124 SUS] @ 50°C [122° F] 40 500 30 400 300 Piloted open 20 200 10 100 0 -I/min 60 40 80 10 15 20 Flow US gal/min P103 383E

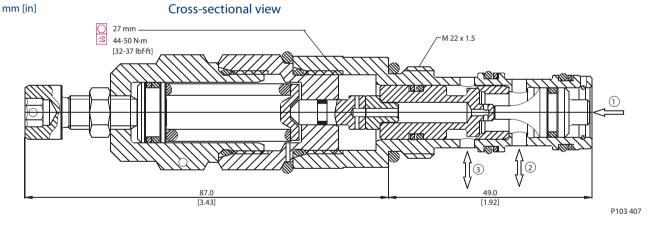


Specifications

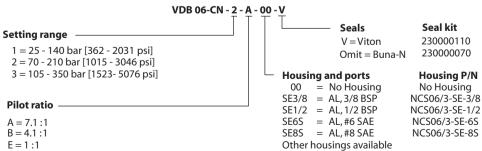
Rated pressure	350 bar [5000 psi]
Rated flow	80 l/min [21 US gal/min]
Weight	0.29 kg [0.64 lb]
Cavity	NCS06/3

P103 523

DIMENSIONS



ORDERING INFORMATION



To order this valve with a specific factory setting, contact your Sauer-Danfoss representative P103 408E



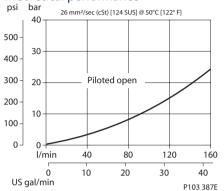
Cartridge Valves Technical Information Sequence Valves Unloading VDB 12-CN

OPERATION

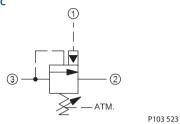
This is a pilot-operated, atmospherically-vented, unloading valve.

SPECIFICATIONS

Theoretical performance







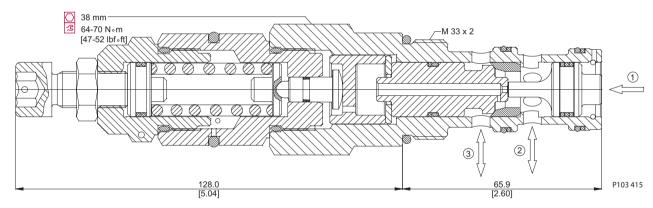
Specifications

Specifications .	
Rated pressure	350 bar [5000 psi]
Rated flow	160 l/min [42 US gal/min]
Weight	0.93 kg [2.05 lb]
Cavity	NCS12/3

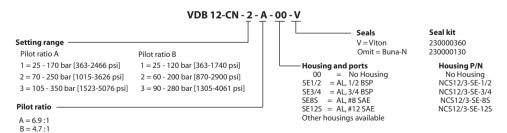
DIMENSIONS

mm [in]

Cross-sectional view



ORDERING INFORMATION



To order this valve with a specific factory setting, contact your Sauer-Danfoss representative

P103 416E



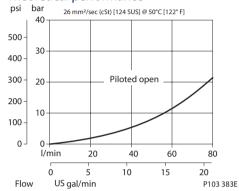
Cartridge Valves Technical Information Sequence Valves Unloading VDB 06-EN

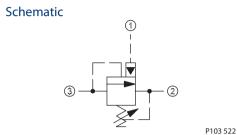
OPERATION

This is a pilot-operated unloading valve.

SPECIFICATIONS

Theoretical performance

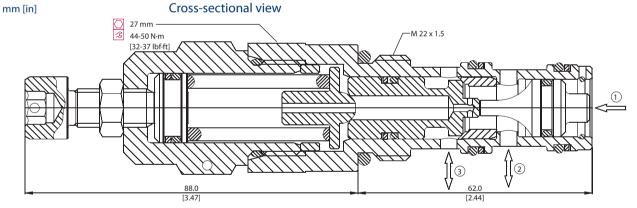




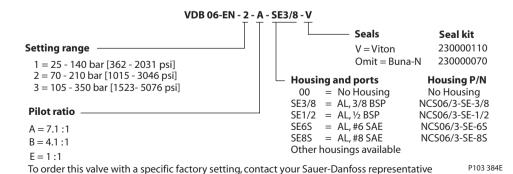
Specifications

Rated pressure	350 bar [5000 psi]
Rated flow	80 l/min [21 US gal/min]
Weight	0.21 kg [0.46 lb]
Cavity	NCS06/3

DIMENSIONS



P103 409



P103 522



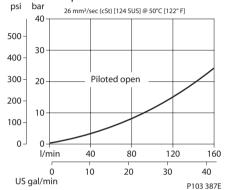
Cartridge Valves Technical Information Sequence Valves Unloading VDB 12-EN

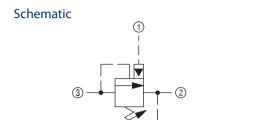
OPERATION

This is a pilot-operated unloading valve.

SPECIFICATIONS

Theoretical performance



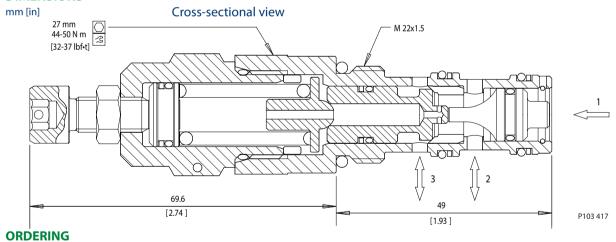


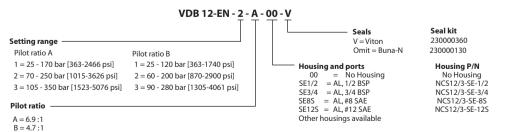
Specifications

Rated pressure	350 bar [5000 psi]
Rated flow	160 l/min [42 US gal/min]
Weight	0.70 kg [1.54 lb]
Cavity	NCS12/3

DIMENSIONS

INFORMATION





 $To\ order\ this\ valve\ with\ a\ specific\ factory\ setting, contact\ your\ Sauer-Danfoss\ representative$

P103 388E



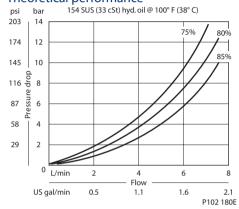
Cartridge Valves Technical Information Sequence Valves Unloading CP240-30

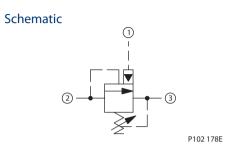
OPERATION

This is a normally-closed sequence valve that loads and unloads a system at a predetermined ratio.

SPECIFICATIONS

Theoretical performance





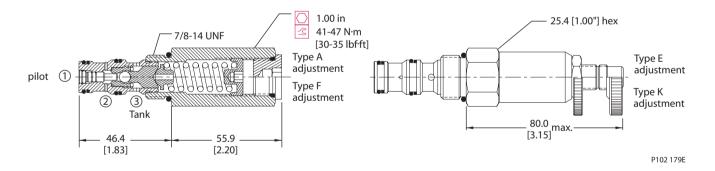
Specifications

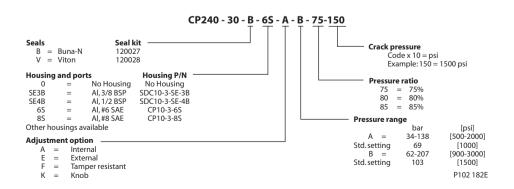
Rated pressure	210 bar [3000 psi]
Maximum flow	4 l/min [1 US gal/min]
Weight	0.24 kg [0.53 lb]
Cavity	SDC10-3

DIMENSIONS

mm [in]

Cross-sectional view







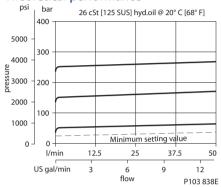
Cartridge Valves Technical Information Sequence Valves Unloading AUV 06

OPERATION

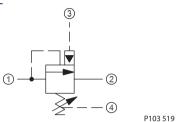
This is a normally-closed sequence valve that loads and unloads a system at a predetermined ratio.

SPECIFICATIONS

Theoretical performance



Schematic



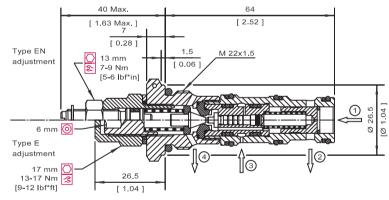
Specifications

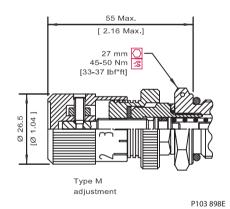
Specifications	
Rated pressure	250 bar [3600 psi]
Rated flow	50 l/min [13 US gal/min]
Weight	0.22 kg [0.49 lb]
Cavity	NCS06/4

DIMENSIONS

mm [in]

Cross-sectional view





ORDERING INFORMATION

AUV 06 - EN - 1 - A - L3/8 - V Adjustment Seals Seal kit E = Internal screw 230000350 V = VitonEN = External screw 230000080 Omit = Buna-NM = Handwheel Setting range **Housing and ports Housing P/N** 1 = 10-70 bar [145-1015 psi] = No Housing No Housing 00 2 = 30-140 bar [435-2031 psi] L3/8 = AL, 3/8 BSP NCS06/4-L-3/8 = AL, 1/2 BSP NCS06/4-L-1/2 L1/2 3 = 70-210 bar [1015-3046 psi] NCS06/4-L-6S = AL, #6 SAE L6S Pressure ratio L8S = AL, #8 SAE NCS06/4-L-8S Other housings available

To order this valve with a specific factory setting, contact your Sauer-Danfoss representative P103 839E

